Furnace cleanliness instructions

Even the slightest traces of dirt, grease, etc. will contaminate the furnaces and ruin them for use by others. Consequently everyone <u>must</u> follow the procedure below at all times.

- 1. Do not touch anything going into the furnace with your bare hands. Use plastic gloves and metal tweezers.
- 2. The "Wafer Cleaning Procedure" must be followed prior to using the Oxidation furnace, the Phosphorus predeposition furnace or the Boron predeposition furnace. If you are going directly from a predeposition furnace to a drive furnace, a minimum of a 10-sec. dip in 10:1 HF is required. If your wafer has been subjected to contamination between a predeposition and drive, the "Wafer Cleaning Procedure" must be repeated.
- 3. Use the proper boat, boat holder, and push rod. Each furnace has its own set.
- 4. When loading and unloading wafers, set the endcap temporarily in a Petri dish. Replace endcap on tube when finished. Always wear the thermally insulating gloves while handling the endcap.
- 5. Boats should be stored at the end of each furnace tube.
- 6. The push rod must be cleaned by the first user each day. A cleaning is performed in the trough under the HF hood by dripping 49% HF on the push rod followed by a thorough DI H₂O rinse.
- 7. Place the push rod and the boat holder in the proper location when finished.
- 8. The boat, boat holder and furnace endcap must be cleaned in the same manner by the first user each week.