
Short Course: Device Research Conference, June 23, 2019, University of Michigan

Beyond 5G: 100-340GHz Transistor, IC, and System Design

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**Center for Converged
Communications & Sensing
at THz.**

Duration:
5-years; 1/2018-12/2022.

Funding:
about \$36 million total.

Team:
21 Professors,
~65 Ph.D. students

Sponsors:
SRC, DARPA

Focus:
wireless systems,
10-15 years out,
100-340GHz

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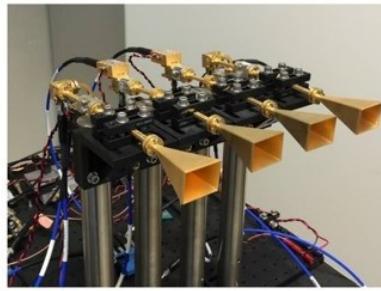
Kenneth O

Wireless above 100GHz

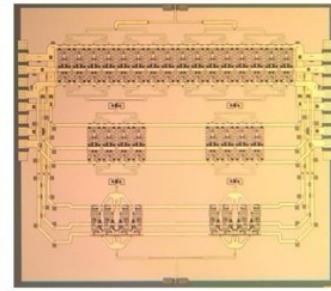
— Services —



— Systems —



— ICs —



— Devices —



Wireless networks: exploding demand.

Immediate industry response: 5G.

28, 38, 57-71(WiGig), 71-86GHz
increased spectrum, extensive beamforming

Next generation (6G ??): above 100GHz..

greatly increased spectrum, massive spectral multiplexing

DOD applications: Imaging/sensing/radar, comms.

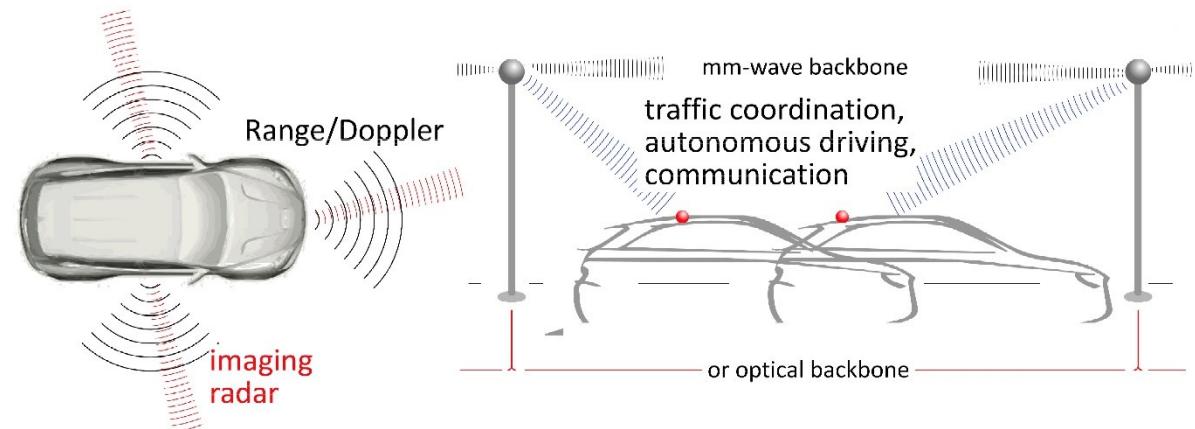
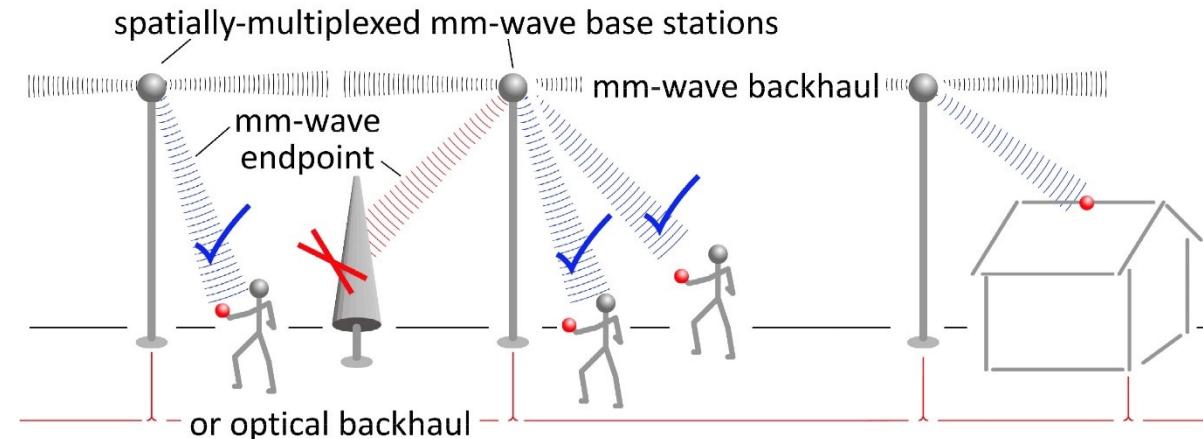
140-340GHz Wireless

10Gb mobile communications:

Unlimited information, anywhere.
Capacity well beyond 5G.

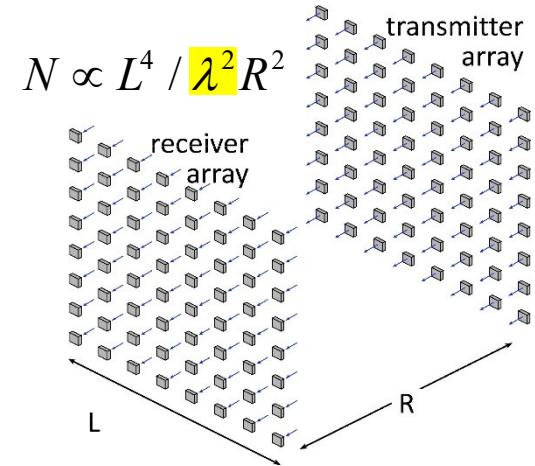
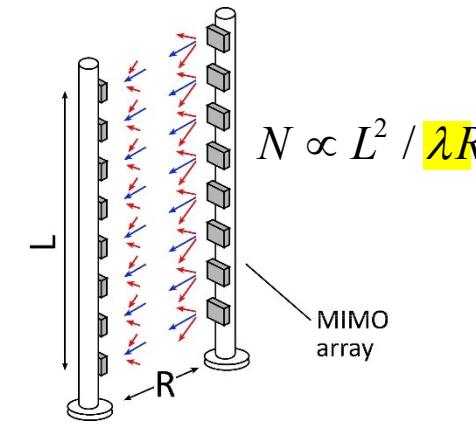
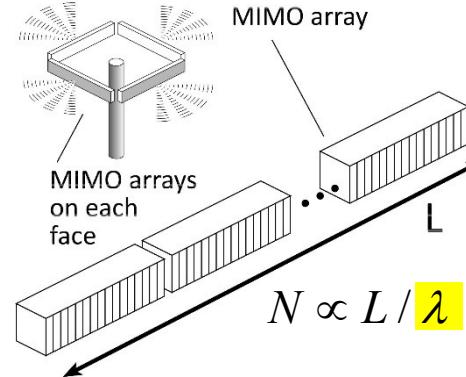
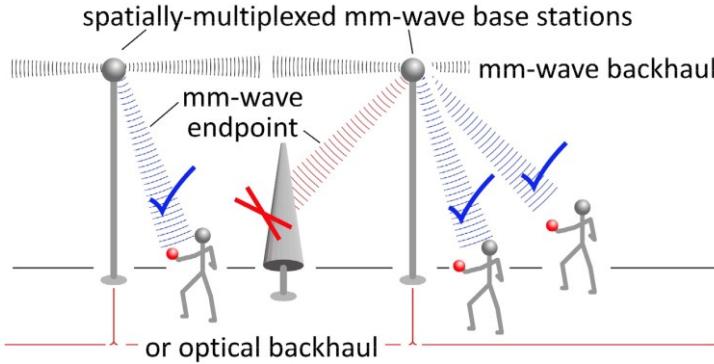
TV-resolution wireless imaging:

See, fly, drive perfectly in any conditions.

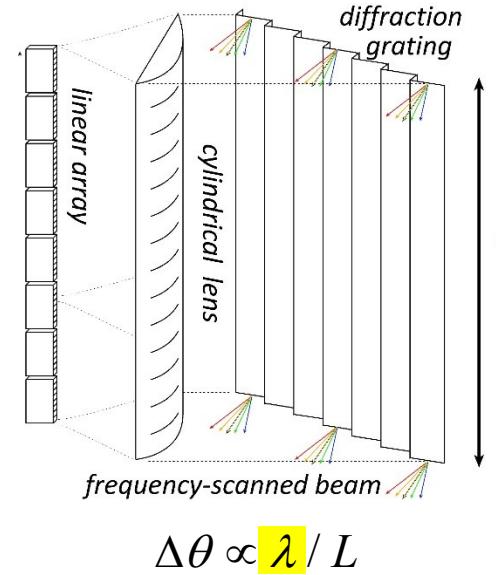
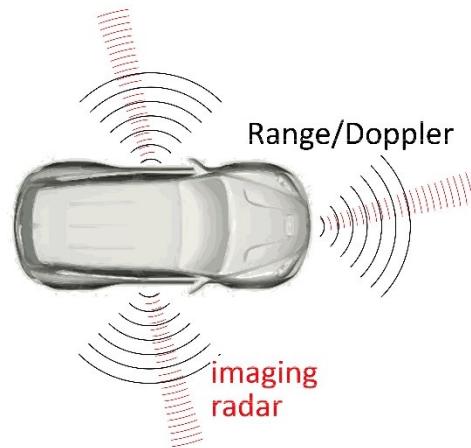


Benefits of Short Wavelengths

Communications: Massive spatial multiplexing, massive # of parallel channels



Imaging: very fine angular resolution



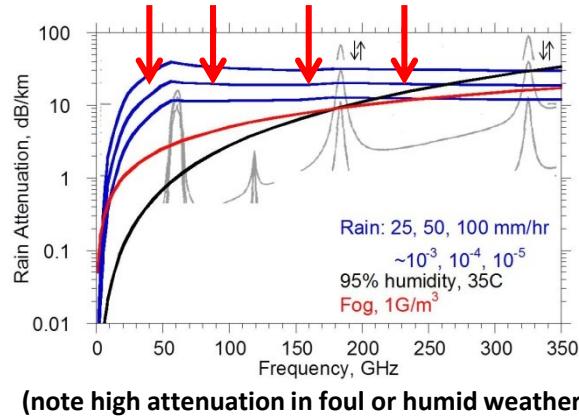
But:

High losses in foul or humid weather.
High λ^2/R^2 path losses.
ICs: poorer PAs & LNAs.
Beams easily blocked.

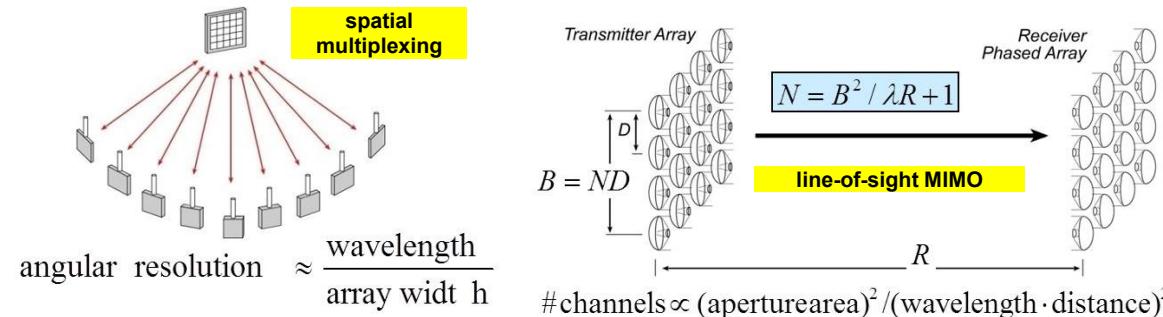
**100-340GHz wireless:
terabit capacity,
short range,
highly intermittent**

mm-waves: benefits & challenges

Large available spectrum

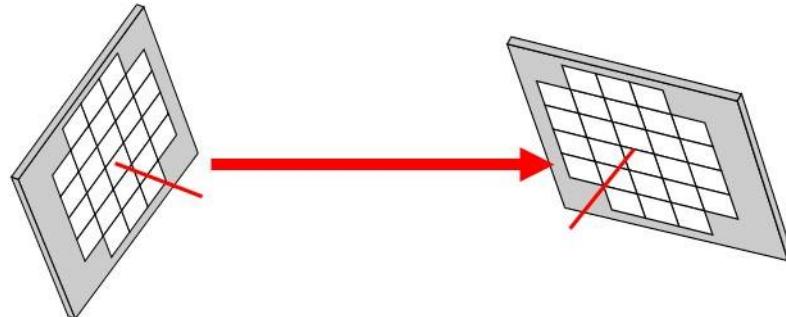


Massive # parallel channels



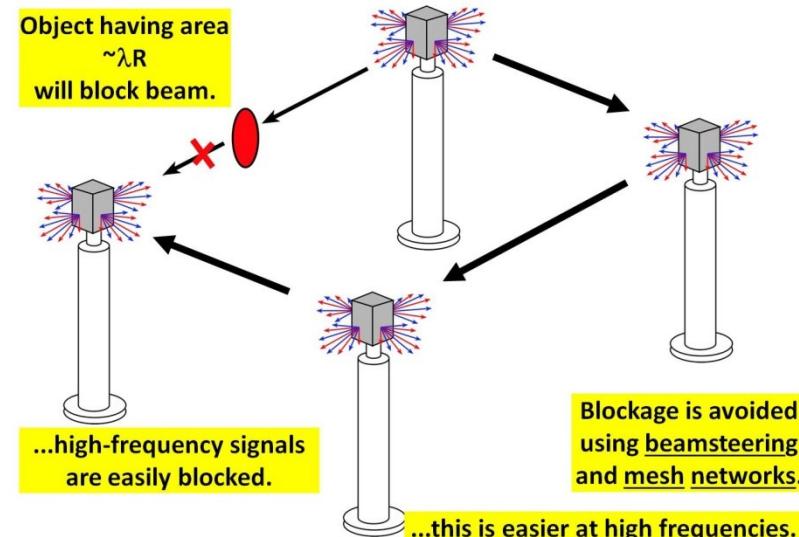
Torklinson : 2006 Allerton Conference
Sheldon : 2010 IEEE APS-URSI
Torklinson : 2011 IEEE Trans Wireless Comm.

Need phased arrays (overcome high attenuation)

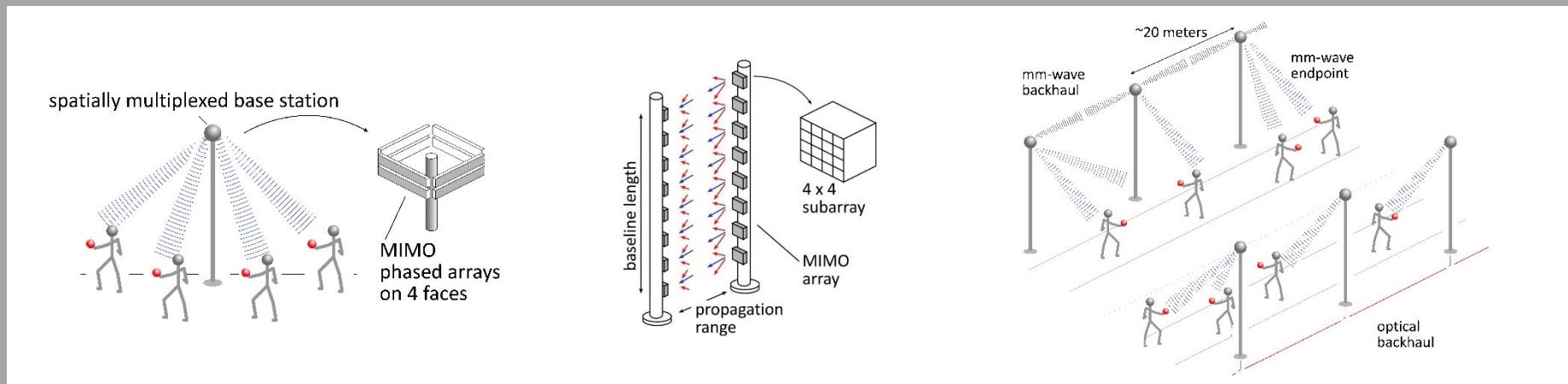


$$\frac{P_{\text{received}}}{P_{\text{transmit}}} \propto N_{\text{receive}} N_{\text{transmit}} \frac{\lambda^2}{R^2} e^{-\alpha R}$$

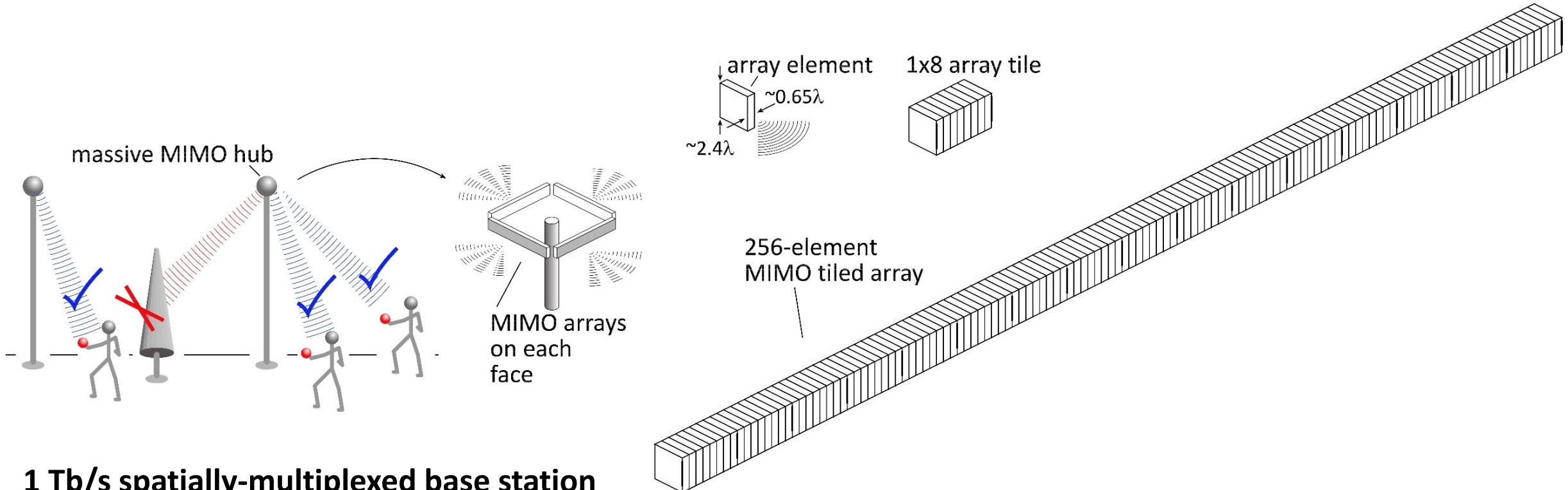
Need mesh networks



140-340 GHz: Applications



140 GHz spatially multiplexed base station



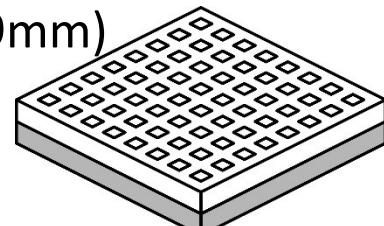
1 Tb/s spatially-multiplexed base station

256 users/face, 4 faces

1024 total users @ 1 user/beam, 1 Gb/s/beam;

225 m range

Handset:
8 × 8 array
(9×9mm)

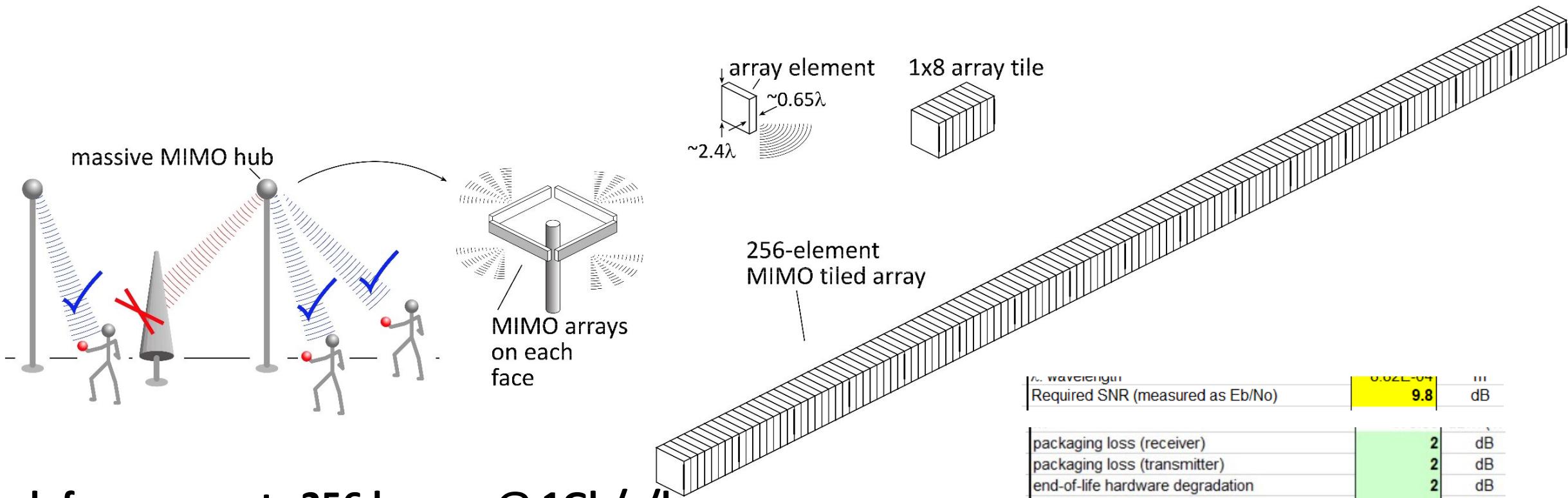


Link budget is feasible, but...

Required component dynamic range ?

Required complexity of back-end beamformer ?

140 GHz spatially multiplexed base station



Each face supports 256 beams @ 1Gb/s/beam.

225 meters range in 50 mm/hr rain

Realistic packaging loss, operating & design margins (20dB total)

PAs: 16 dBm P_{out} (per element)

LNA: 3 dB noise figure

Required SNR (measured as Eb/No)	0.02E-04	9.8	dB
packaging loss (receiver)	2	2	dB
packaging loss (transmitter)	2	2	dB
end-of-life hardware degradation	2	2	dB
hardware design margin	2	2	dB
beam aiming loss (edge of beam)	2	2	dB
systems operating margin	5	5	dB
path obstruction loss (shadowing)	5.00	5.00	dB

75 GHz spatially multiplexed base station

If we use instead a 75GHz carrier,
but constrain the handset to a similar size (8mm×8mm)
and the hub to the same number of elements
then the range becomes 210 meters (vs. 225 meters)

Would be similar performance;
except that PAs, LNAs are poorer @ 140GHz

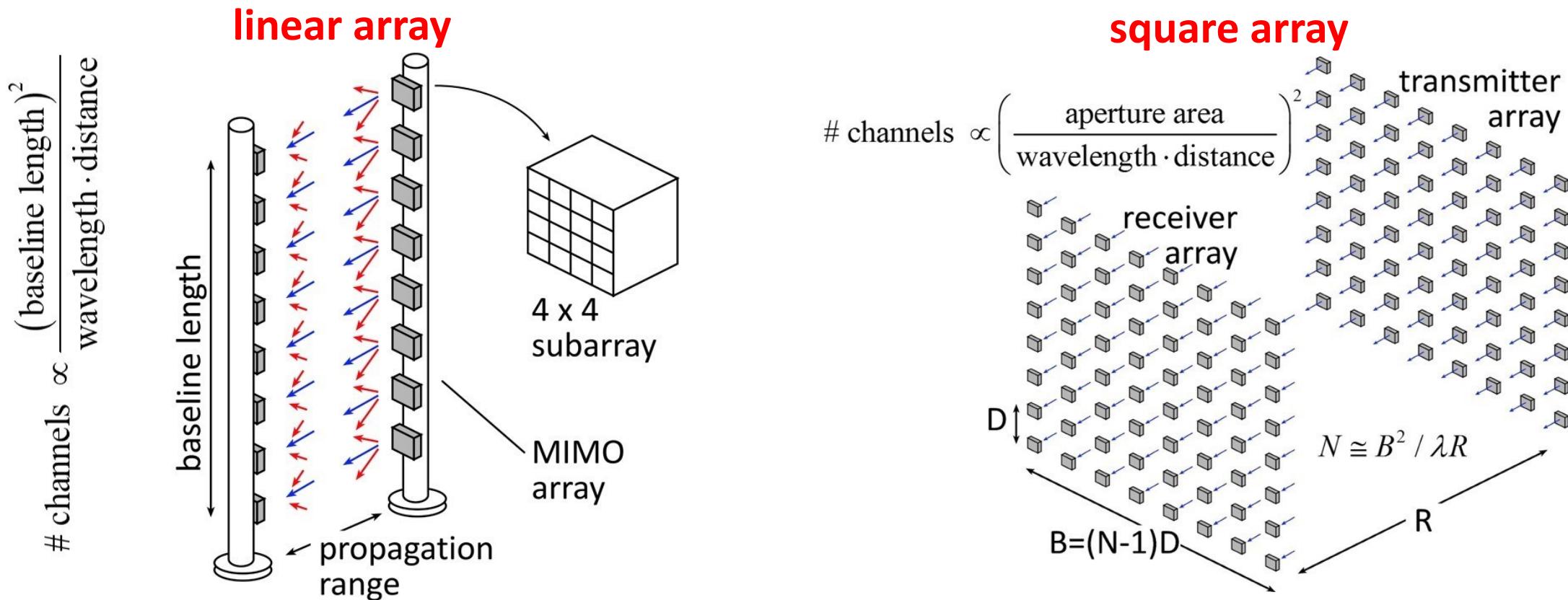
$$\frac{P_{received}}{P_{trans}} = \frac{D_{hub} D_{hand}}{16\pi^2} \left(\frac{\lambda}{R}\right)^2 e^{-\alpha R} \quad D_{hand} = 4\pi A_{hand} / \lambda^2 \quad D_{hub} = D_{element} N_{hub}$$



$$\frac{P_{received}}{P_{trans}} = \frac{D_{hub,element} N_{hub} A_{hand}}{4\pi} \left(\frac{1}{R}\right)^2 e^{-\alpha R} \propto R^0 \cdot e^{-\alpha R}$$

*The hub array is now 9mm×655mm (vs. 5mm×350mm)

340 GHz (or even 650 GHz) backhaul



Sub-mm-wave line-of-sight MIMO network backbone

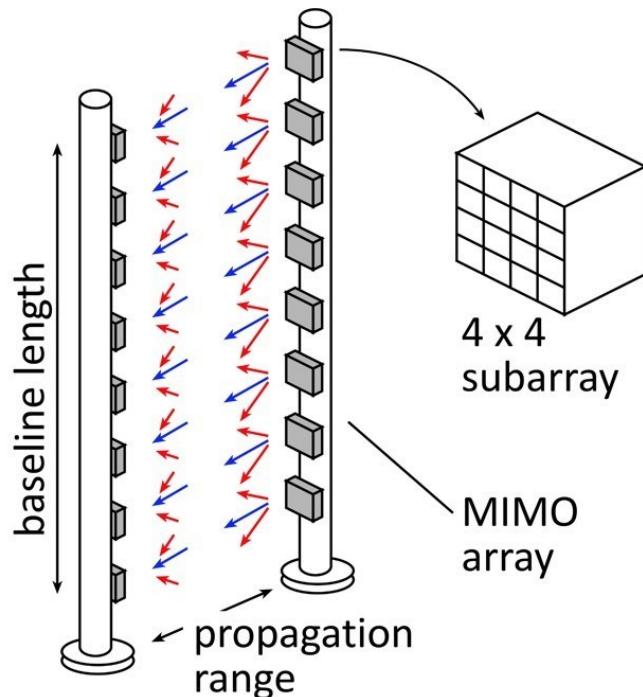
wireless @ optical speed; link network where fiber is too expensive to place.

340 GHz: 640Gb/s @ 500 meters range; 1.6 meter linear array (**5Tb/s for 8x8 square array**).

650 GHz: 1.28Tb/s @ 500 meter range; 1.6 meter linear array.

Capacity doubles again if we use both polarizations.

340 GHz 640 Gb/s MIMO backhaul



Wavelength	Required SNR (measured as Eb/No)	dB
0.022E-04	9.8	dB
propagation loss (receiver)	2	dB
propagation loss (transmitter)	2	dB
end-of-life hardware degradation	3	dB
hardware design margin	3	dB
beam aiming loss (edge of beam)	0	dB
systems operating margin	10	dB
Prec, received power at 1E-3 BER	-33.00	dBm
geometric path loss	2.07E-06	
geometric path loss, dB	-56.84	dB
path obstruction loss (foliage, glass)	0.00	dB

1.6m MIMO array: 8-elements, each 80 Gb/s QPSK; 640Gb/s total

4 × 4 sub-arrays → 8 degree beamsteering

500 meters range in 50 mm/hr rain; 29 dB/km

Realistic packaging loss, operating & design margins

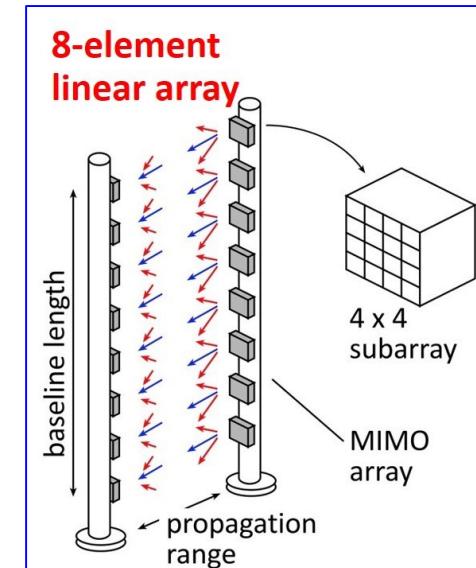
PAs: 82mW P_{out} (per element)

LNAs: 4 dB noise figure

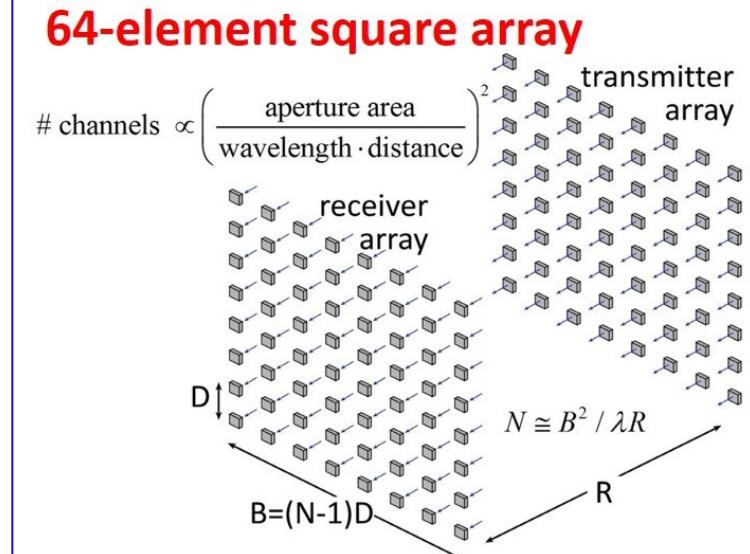
340 GHz 5 Tb/s MIMO backhaul

500m range in 50mm/hr. rain.

8-element 640Gb/s linear array:
requires 80mW power/element
requires 1.6m linear array



8-element 5Tb/s square array:
same link assumptions
requires 10mW power/element
...10W total radiated power
requires 1.6m square array



140 GHz, 640 Gb/s MIMO backhaul

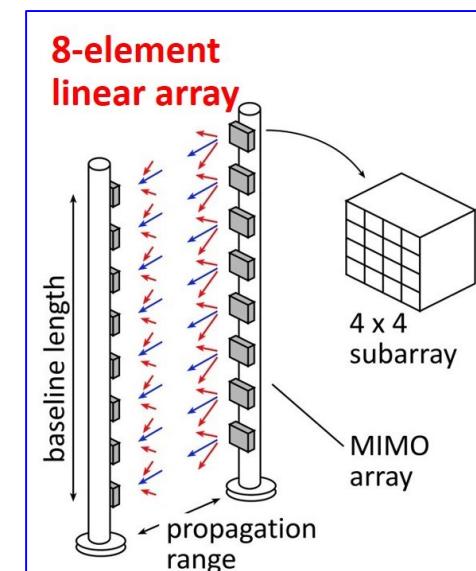
Why not use a lower-frequency carrier, e.g. 140 GHz ?

8-element 640Gb/s linear array:

same link assumptions

requires 2mW (vs. 80mW) power/element

requires 2.6m (vs. 1.6m) linear array



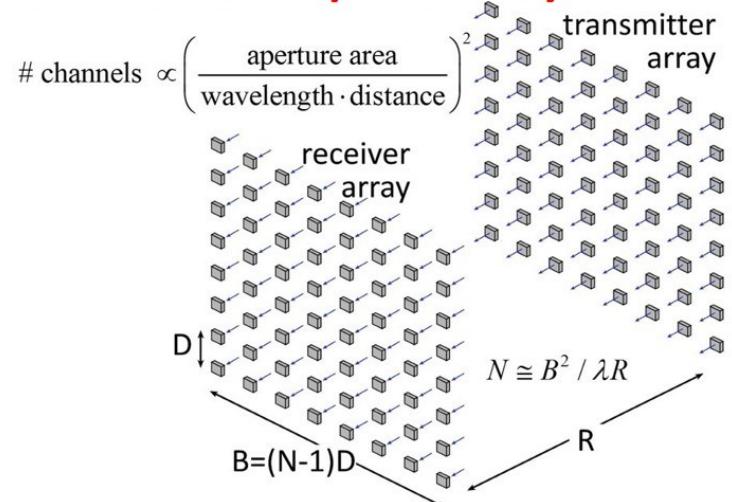
8-element 5Tb/s square array:

same link assumptions

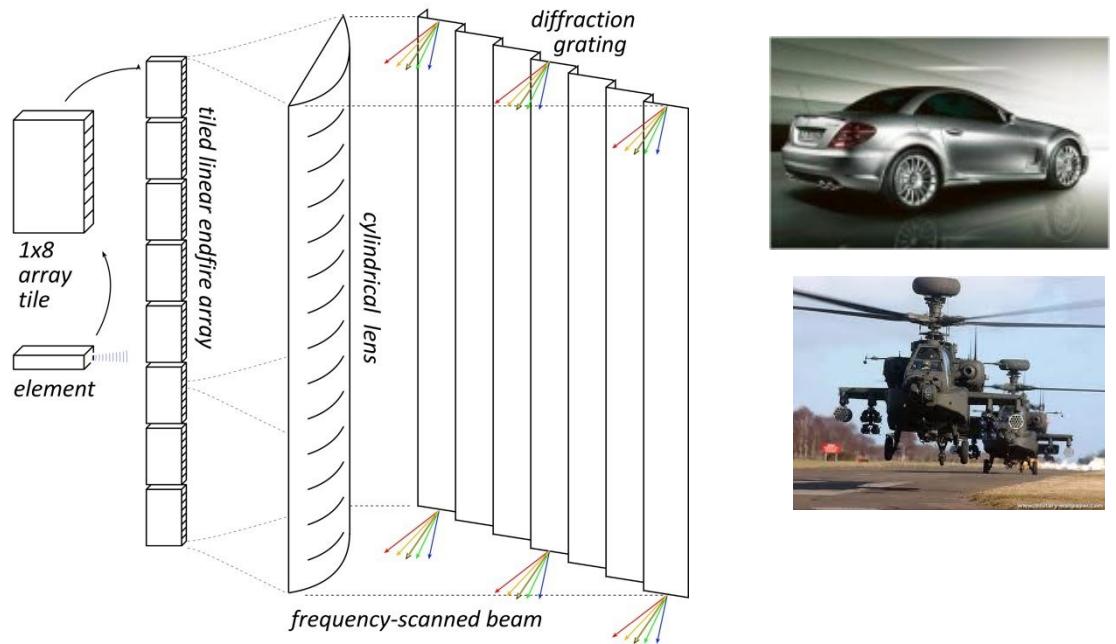
requires 0.25mW (vs. 10mW) power/element

requires 2.6m (vs. 1.6m) square array

64-element square array



High-resolution imaging radar



Proposed demo: 220GHz frequency-scanned system

64×512 pixels, 60Hz refresh

35cm × 35cm aperture

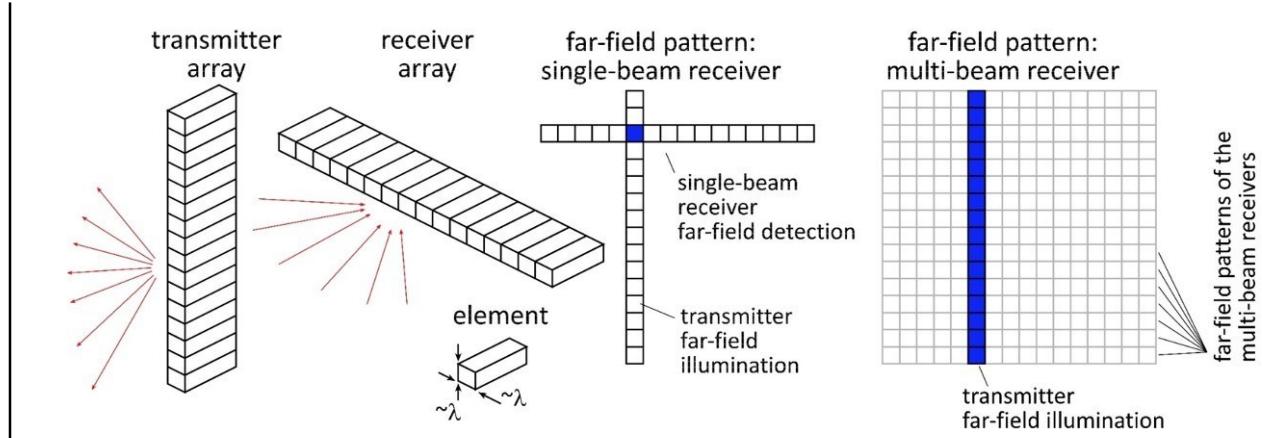
64-element linear array

Target:

0.3m diameter, 10% reflectivity, 300m range
detect with 5dB SNR in 35dB/km fog.

System:

F=6dB, $P_{\text{element}} = 10\text{dBm}$ (10% duty cycle)



DOD-relevant: 140GHz close-range system

256×256 pixels, 10ms image acquisition time

27 cm linear arrays, 256 elements

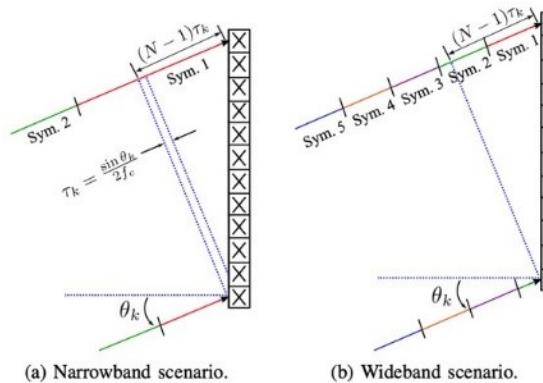
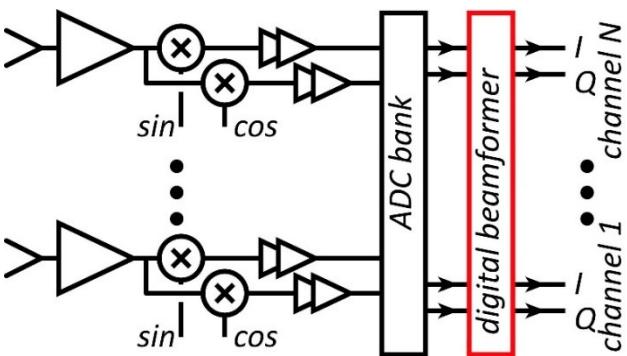
Target (large bullet):

2cm diameter, 10% reflectivity, 100m
detect with 10dB SNR in 20dB/km rain.

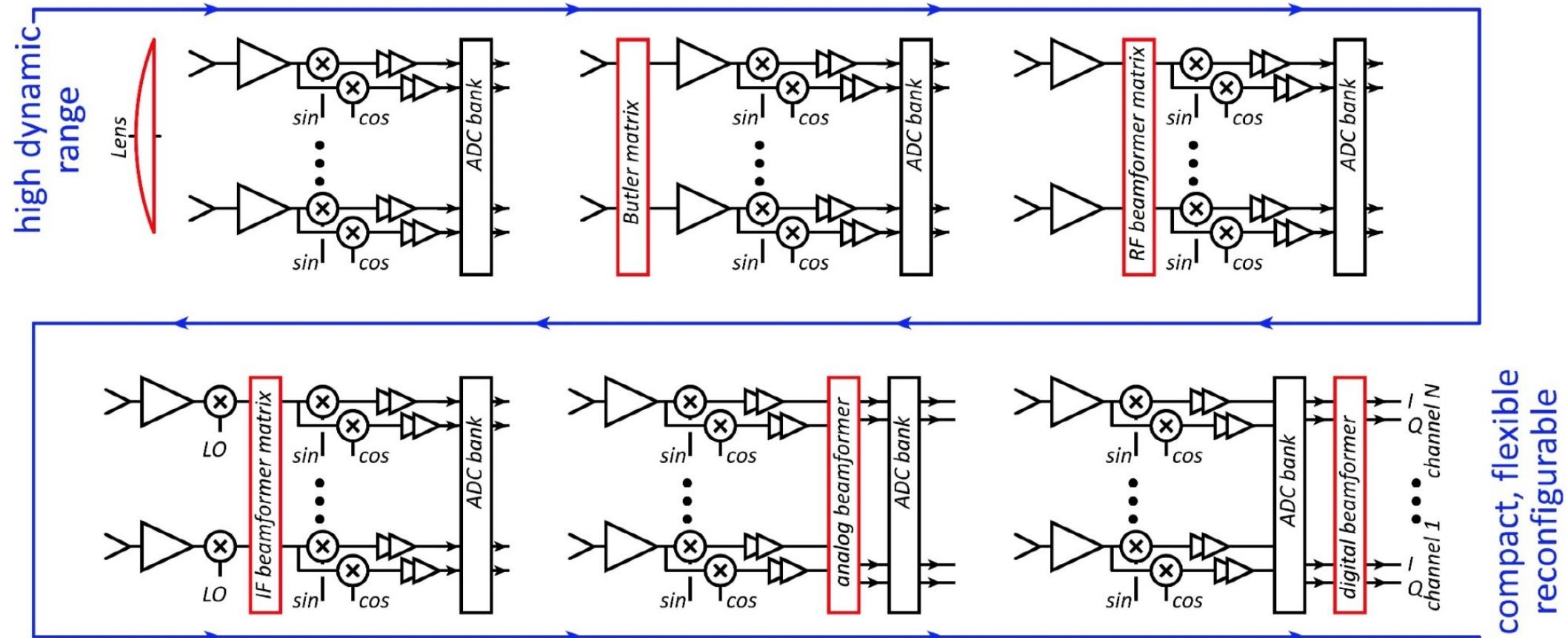
System

F=6dB, → Need 0.4W PAs (10% duty cycle)
(reasonable margins)

Systems



Beamforming for massive spatial multiplexing



Pure digital beamforming:

dynamic range & phase noise requirements: appear to be manageable ✓✓✓

Digital back-end processing requirements (die area, DC power): being investigated ???

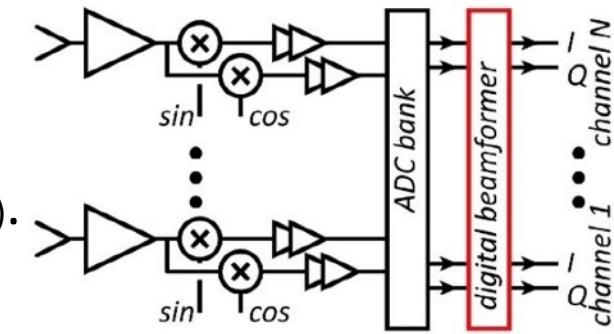
Pure RF beamforming: (focal plane, Butler matrixes, RF beamforming)

Established approach in DOD systems (high dynamic range). Issues of array tiling.

Beamforming for massive spatial multiplexing

Digital beamforming

- ✓ **ADCs/DACs:** only 3-4 bit ADC/DACs required (Madhow, Studer, Rodwell)
- ✓ **Linearity:** Amplifier $P_{1\text{dB}}$ need be only 3dB above average power (Madhow).
- ✓ **Phase noise:** Requirements same as for SISO (Alon, Madhow, Niknejad, Rodwell)



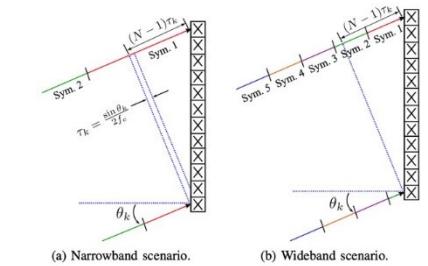
Efficient digital beamforming: beamspace algorithm=complexity $\sim N \times \log(N)$ (Madhow)

Efficient digital beamforming: low-resolution matrix (Studer)

Efficient channel estimation : fast beamspace algorithm (Studer)

Efficiently addressing true-time-delay problem: "rainbow" FFT algorithm (Madhow)

- ✓ **Array-to-backplane interconnect power:** low-power analog baseband 50Ω links (Rodwell)

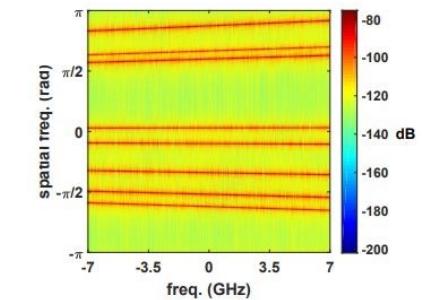


In progress...

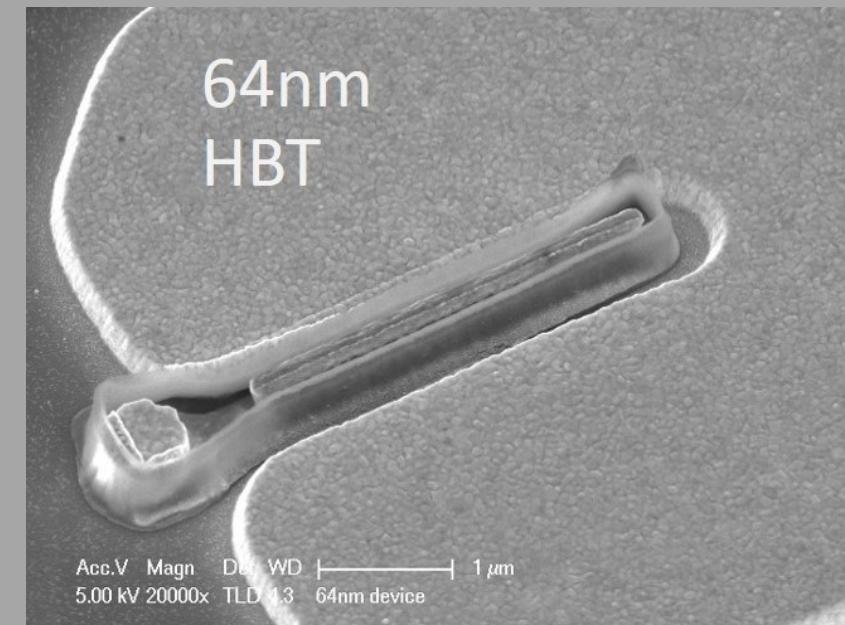
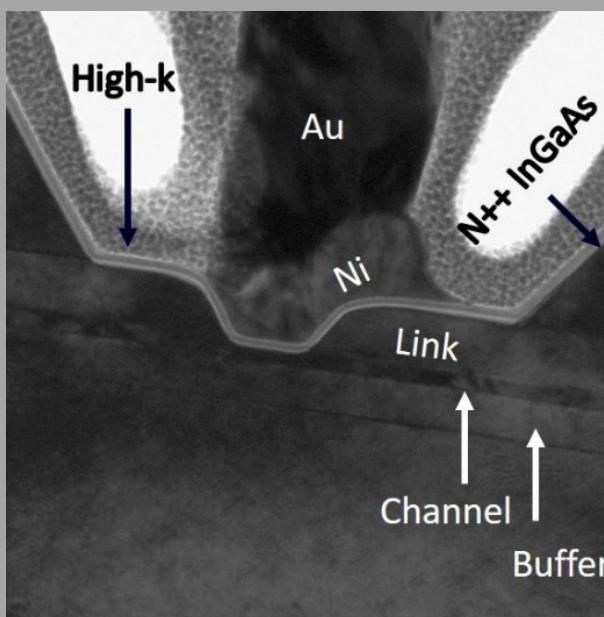
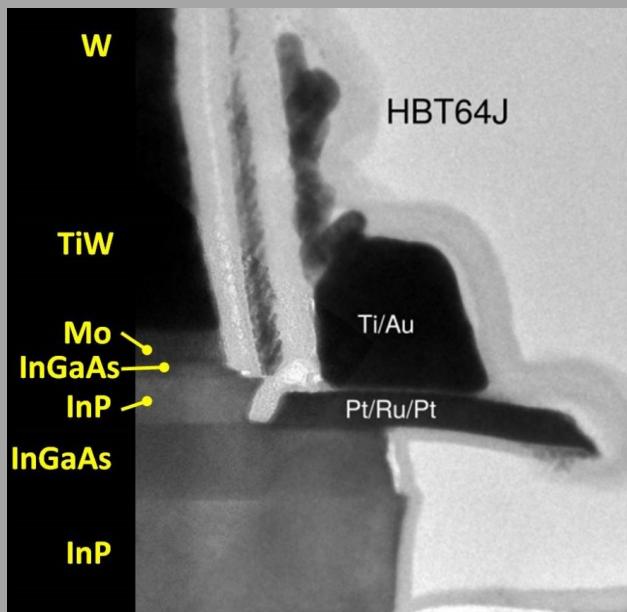
Propagation models and measurements: (Molisch)

Blockage probability, mesh networks, network protocols: (Rangan, Cabric)

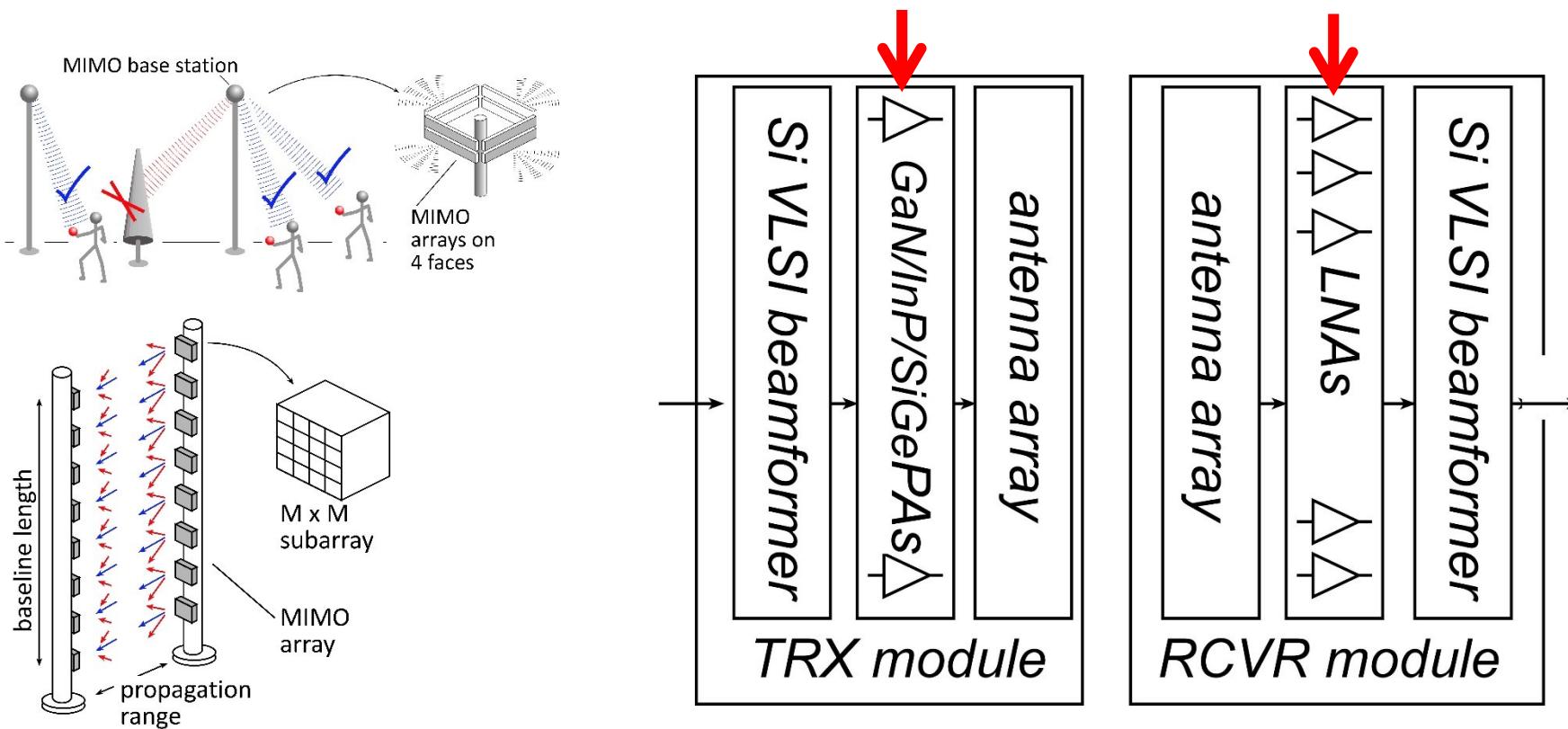
MIMO system power analysis: (Rangan, Cabric, Buckwalter)



Transistors



mm-Wave Wireless Transceiver Architecture



*custom PAs, LNAs → power, efficiency, noise
Si CMOS beamformer → integration scale*

...similar to today's cell phones.

IC Technologies for 100 + GHz systems

Silicon

baseband processing at all frequencies

RF sections @ 140, 200GHz

PAs, LNAs in short-range 140, 220 GHz links

GaN

high-power amplifiers in long-range 140,220GHz links

(possibly 340GHz ?)

InP HEMT

low-noise amplifiers in long-range 140,220GHz links

low-noise amplifiers @ 340, 650GHz

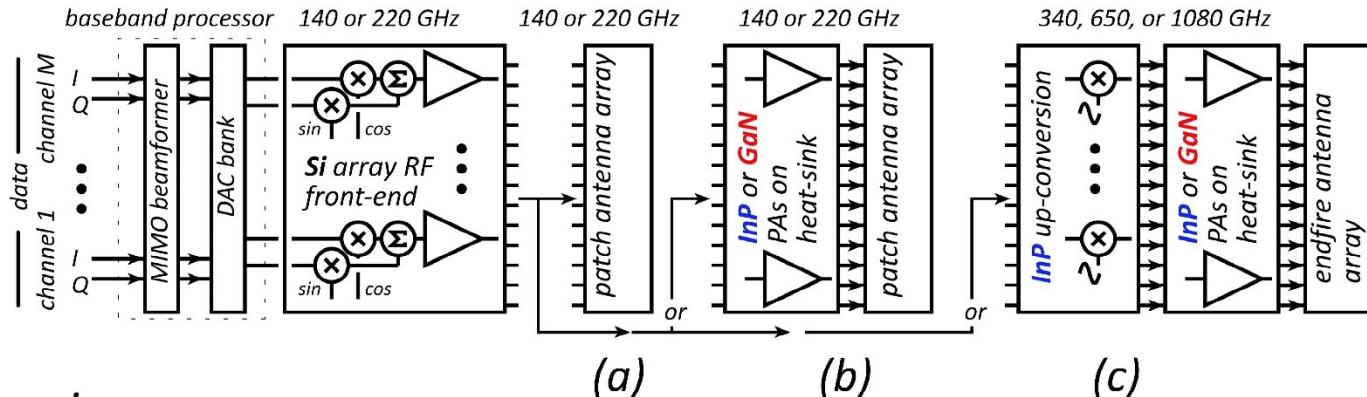
InP HBT

medium-power amplifiers in long-range 140,220GHz links

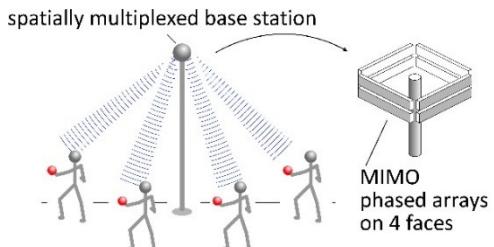
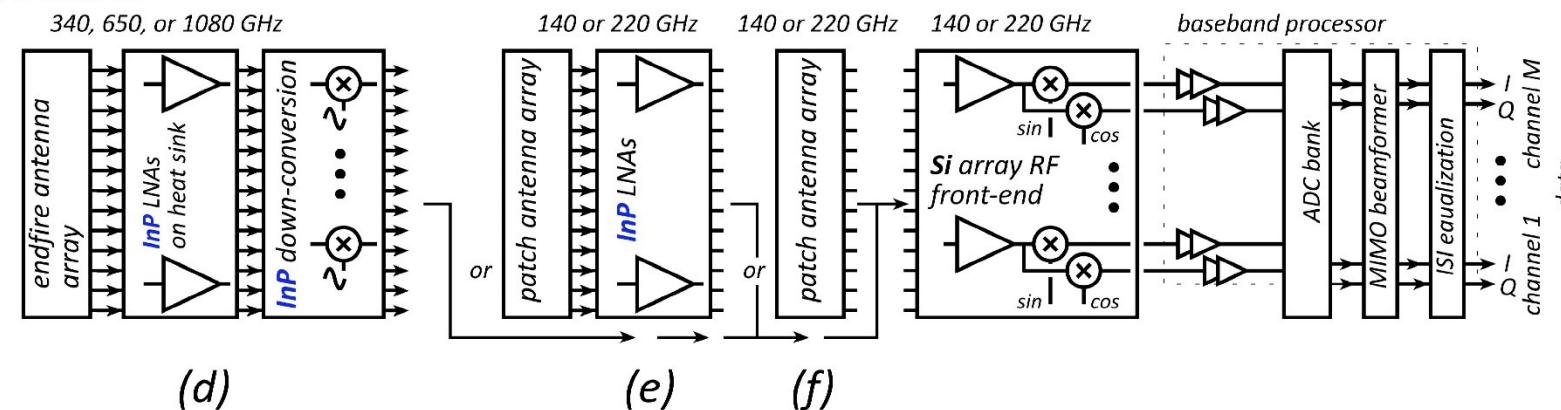
power amplifiers @340, 650GHz

RF sections @ 340, 650GHz

transmitter

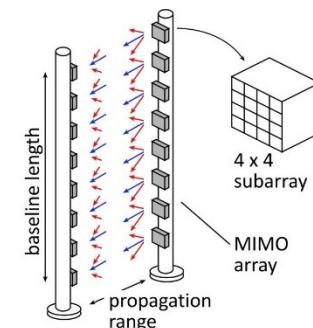


receiver



MIMO hub:

140GHz: F= **4dB**, $P_{avg}=17.5\text{ dBm}$, $P_{sat} \cong \text{21.5dBm}$
 220GHz: F= **4dB**, $P_{avg}=21\text{ dBm}$, $P_{sat} \cong \text{25dBm}$



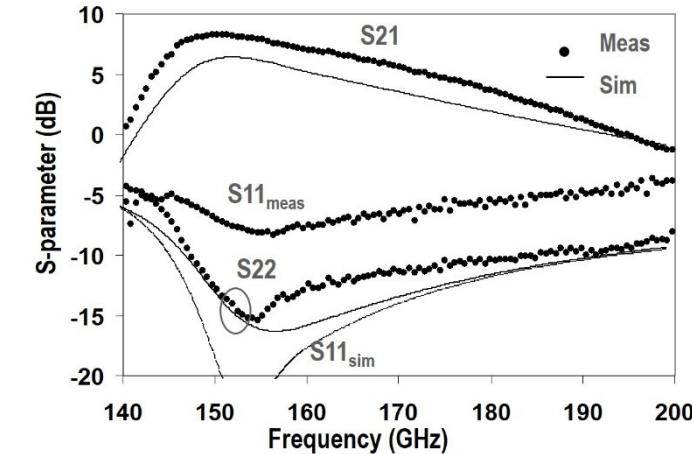
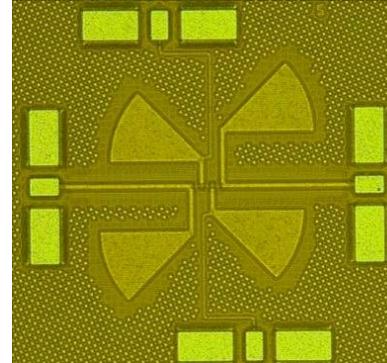
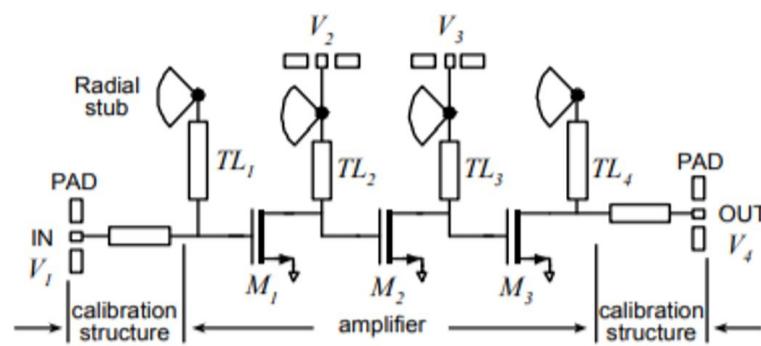
Point-point MIMO:

340GHz: F= **4dB**, $P_{avg}=9.9\text{ dBm}$, $P_{sat} \cong \text{13.9dBm}$
 650GHz: F= **4dB**, $P_{avg}=14.5\text{ dBm}$, $P_{sat} \cong \text{18.5dBm?}$

mm-wave CMOS (UCSB examples)

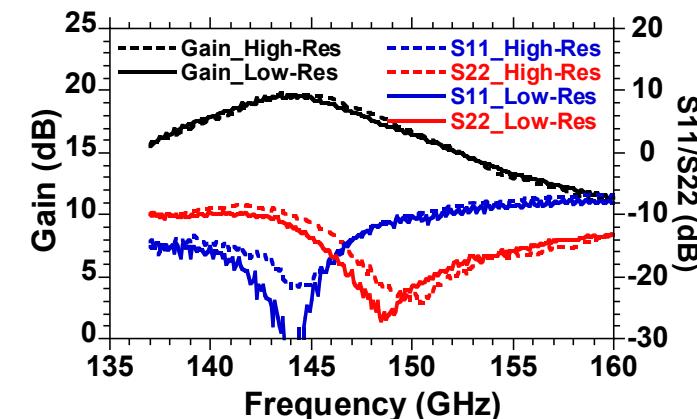
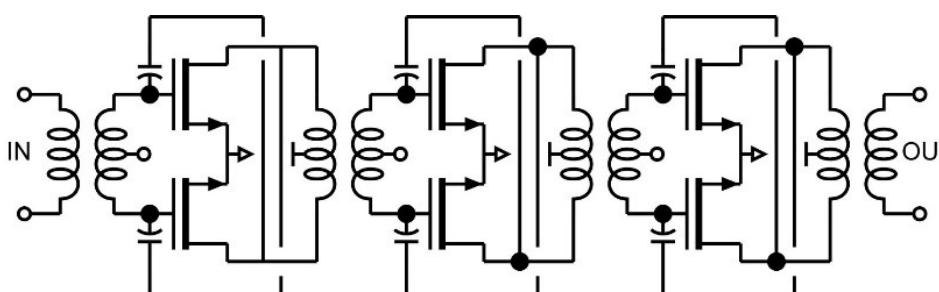
150 GHz amplifier:

IBM 65 nm bulk CMOS, 2.7dB gain per stage Seo et al., JSSC, Dec. 2009



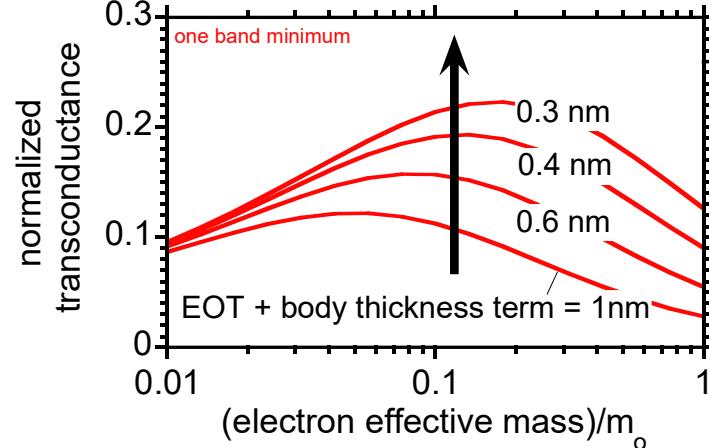
145 GHz amplifier

GF 45 nm SOI CMOS, 6.3 dB gain per stage Kim, Simseck, 2017 BCICTS

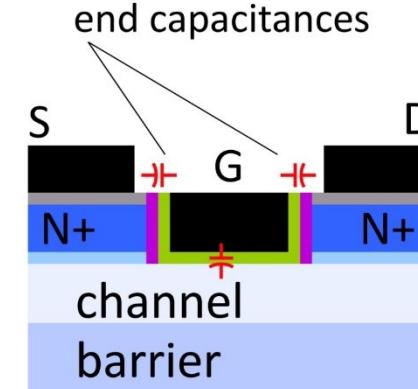


mm-Wave CMOS won't scale much further

Gate dielectric can't be thinned
→ on-current, g_m can't increase



Shorter gates give no less capacitance
dominated by ends; $\sim 1\text{fF}/\mu\text{m}$ total

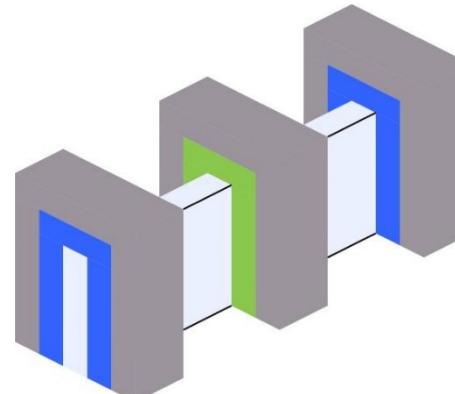


Maximum g_m , minimum $C \rightarrow$ upper limit on f_τ
about 350-400 GHz.

Tungsten via resistances reduce the gain

Inac et al, CSICS 2011

Present finFETs have yet larger end capacitances

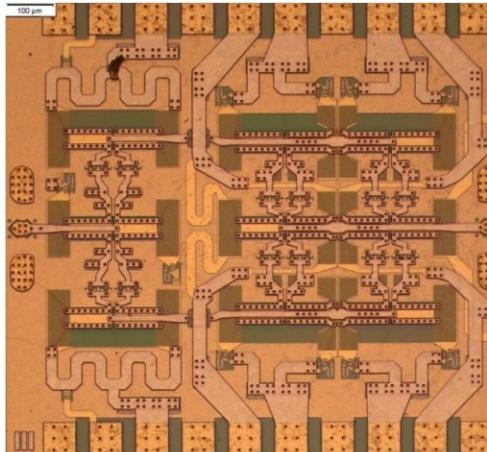


III-V high-power transmitters, low-noise receivers

Cell phones & WiFi: GaAs PAs, LNAs

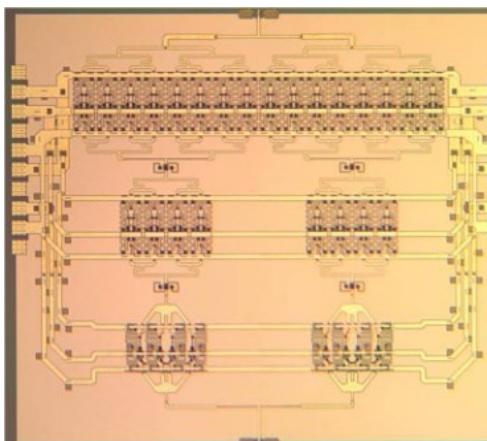


mm-wave links need:
high transmit power, low receiver noise



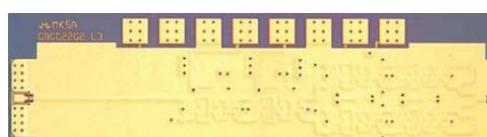
0.47 W @ 86GHz

H Park, UCSB, IMS 2014



0.18 W @ 220GHz

T Reed, UCSB, CSICS 2013

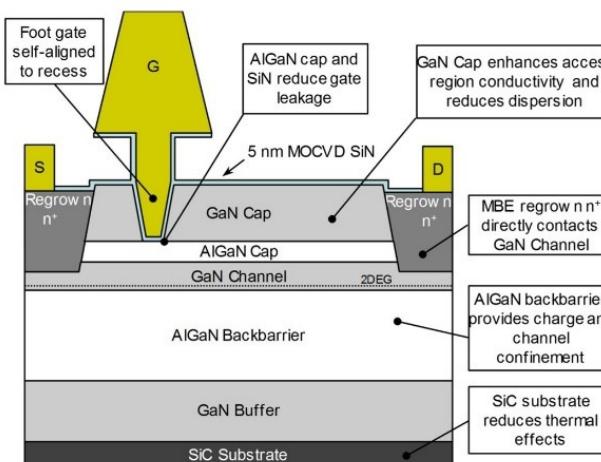
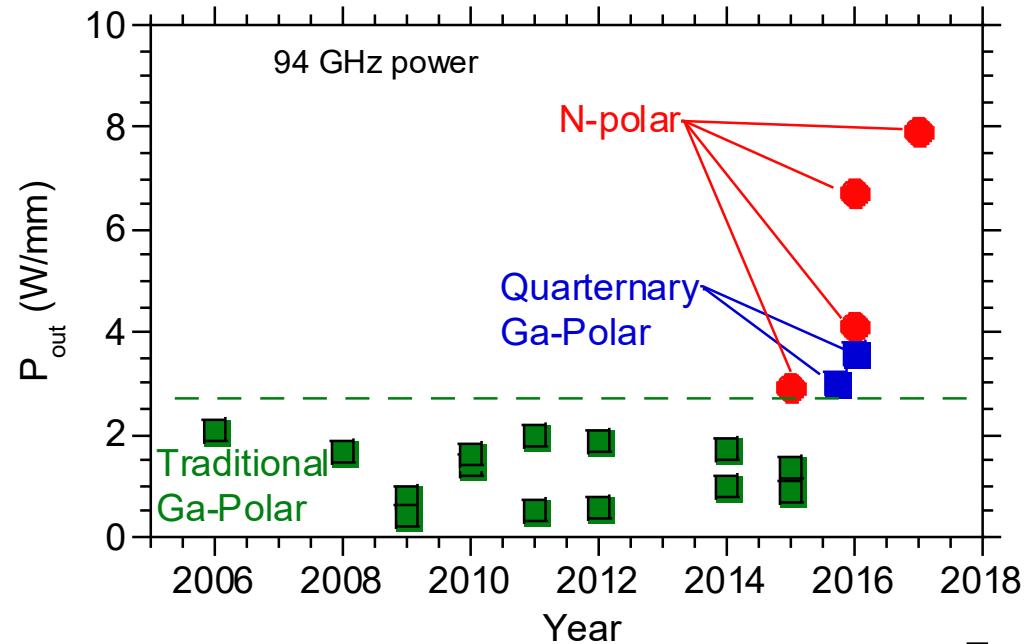
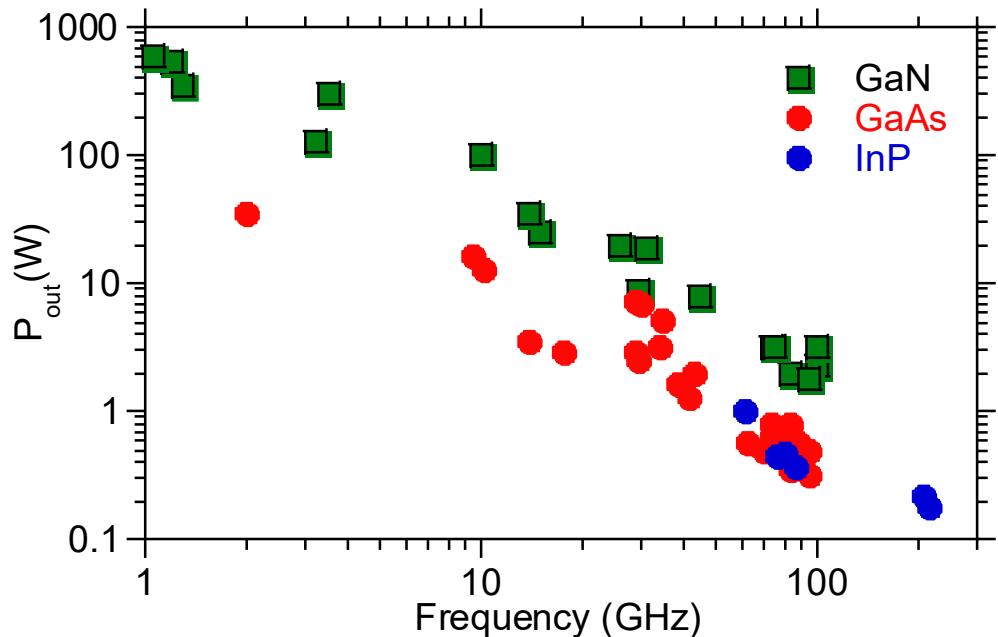


1.9mW @ 585GHz

M Seo, TSC, IMS 2013

Gallium Nitride Power Technologies

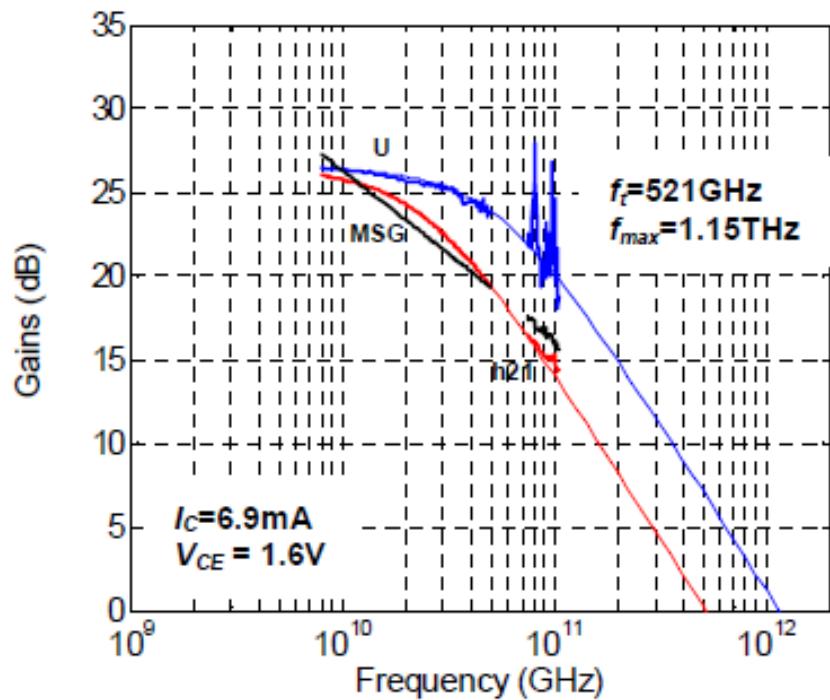
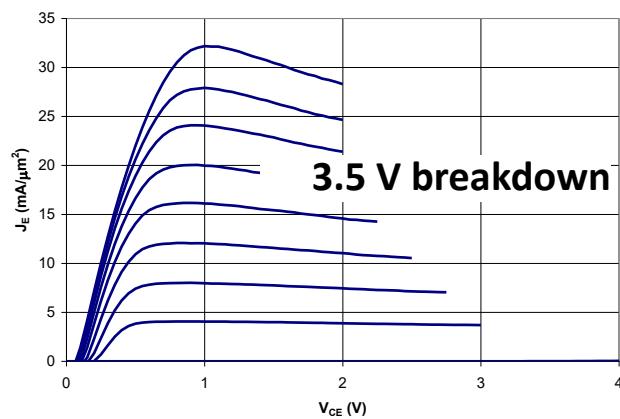
GaN is the leading high-frequency power technology



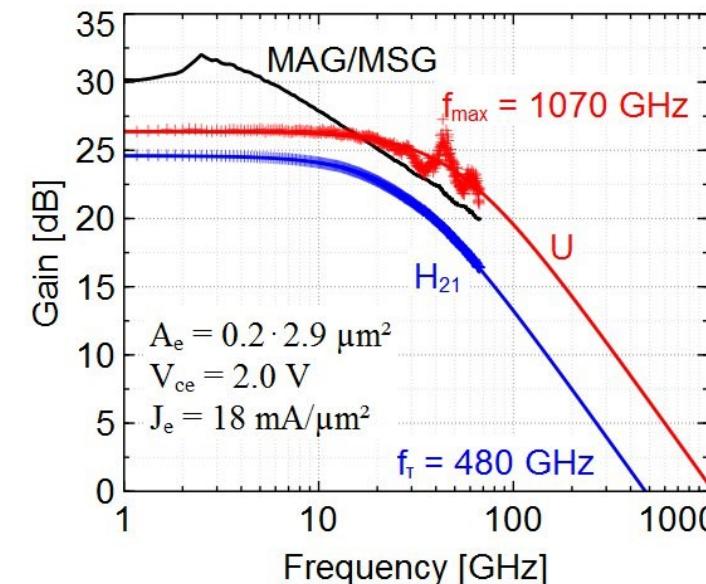
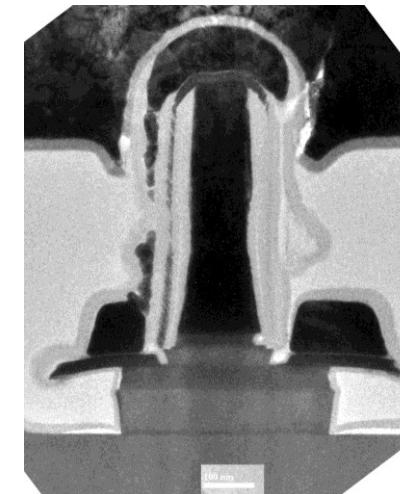
N-polar GaN: Mishra

130nm / 1.1THz InP HBT Technology

Teledyne: M. Urteaga *et al*: 2011 DRC



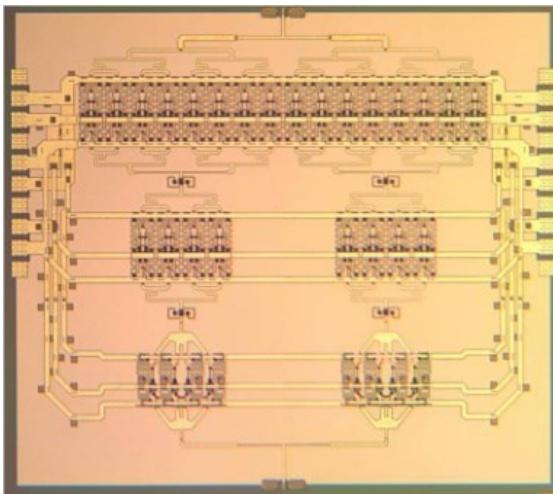
Rode (UCSB), IEEE TED, 2015



130nm / 1.1THz InP HBT: IC Examples

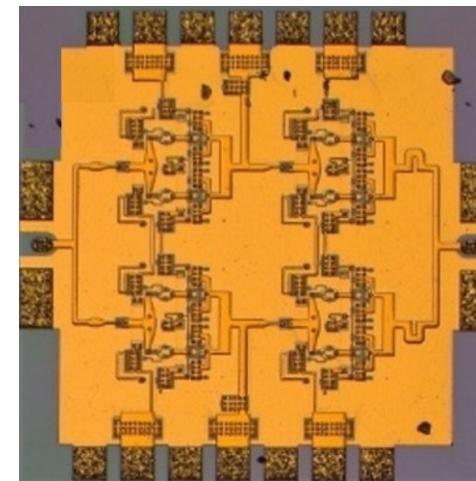
220 GHz 0.18W power amplifier

UCSB/Teledyne: T. Reed *et al*: 2013 CSICS



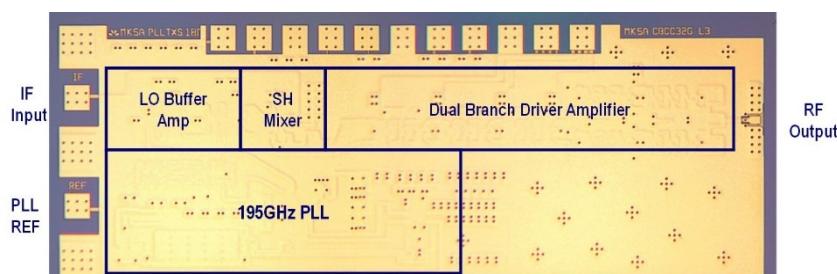
325 GHz, 16mW power amplifier

UCSB/Teledyne: A. Ahmed, 2018 EuMIC Symp.

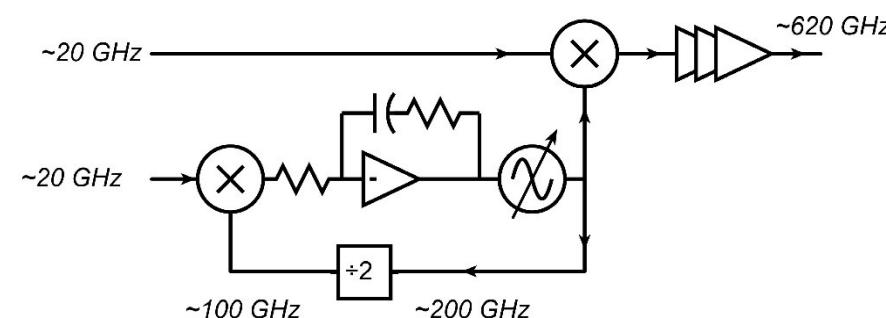


Integrated ~600GHz transmitter

Teledyne: M. Urteaga *et al*: 2017 IEEE Proceedings

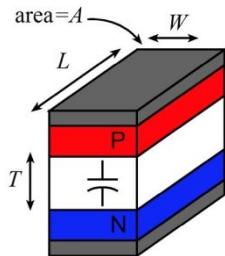


but, only ~1 mW output power

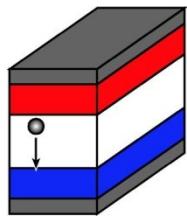


Transistor scaling laws: (V,I,R,C,τ) vs. geometry

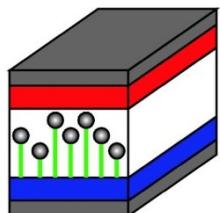
Depletion Layers



$$C = \epsilon \cdot \frac{A}{T}$$

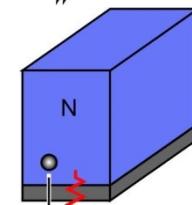
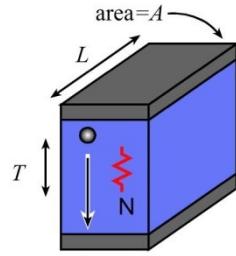


$$\tau = \frac{T}{2v}$$

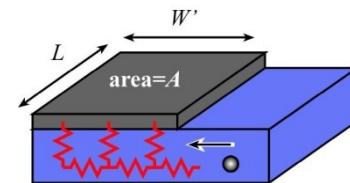


$$\frac{I_{\max}}{A} = \frac{4\epsilon v_{sat}(V_{appl} + \phi)}{T^2}$$

Bulk and Contact Resistances

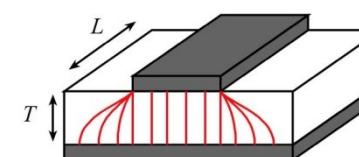


$$R \cong \rho_{contact} / A$$

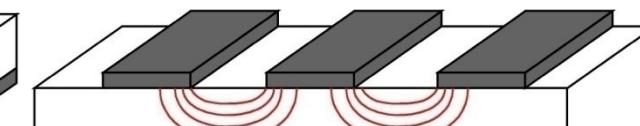


contact terms dominate

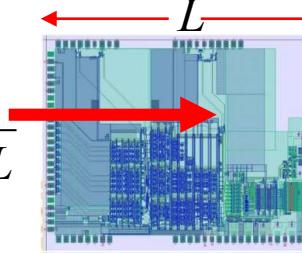
Fringing Capacitances



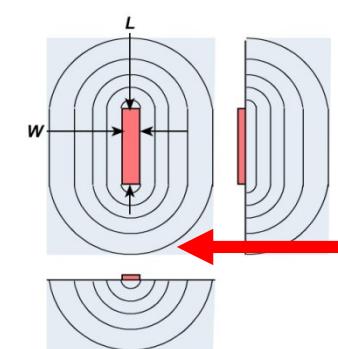
$$C_{fringing}/L \sim \epsilon$$



$$C_{fringing}/L \sim \epsilon$$

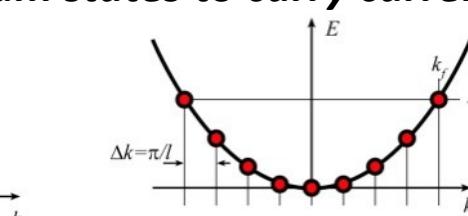
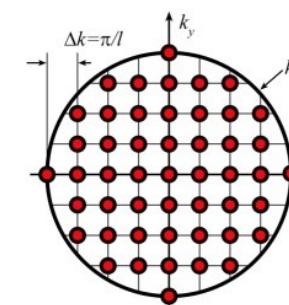


$$\Delta T_{IC} \propto \frac{P_{IC}}{K_{th}L}$$



$$\Delta T_{transistor} \sim \frac{P}{\pi K_{th}L} \ln\left(\frac{L}{W}\right)$$

Available quantum states to carry current



→ capacitance,
transconductance
contact resistance

Frequency Limits and Scaling Laws of (most) Electron Devices

$$\tau \propto \text{thickness}$$

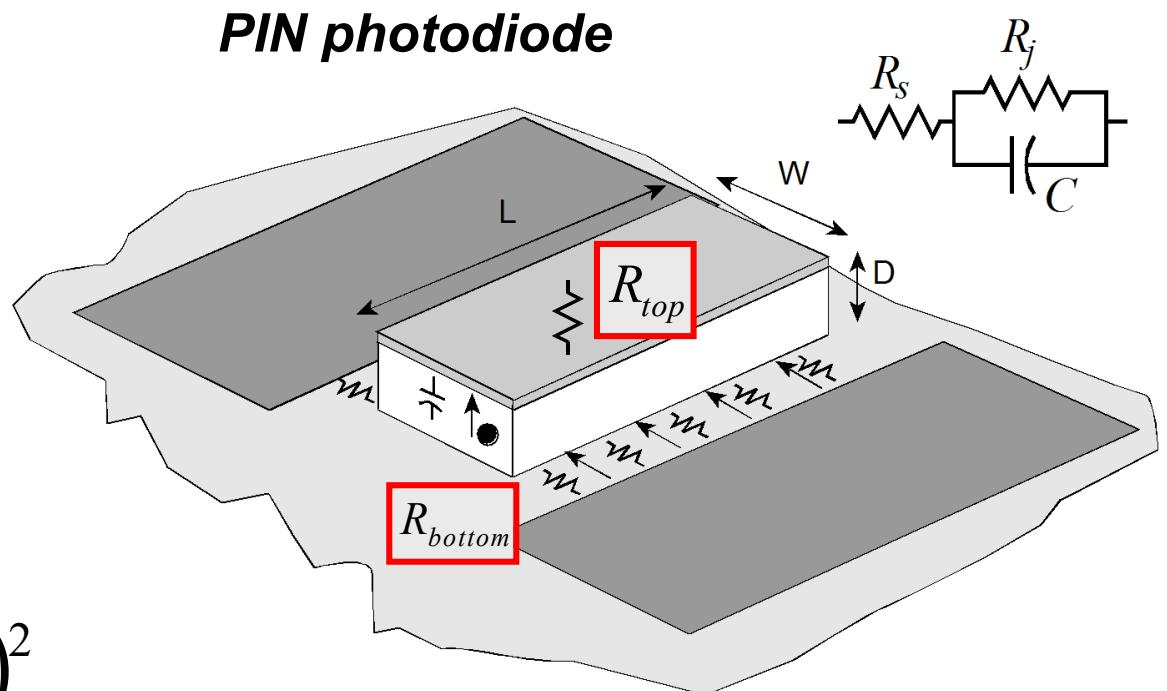
$$C \propto \text{area} / \text{thickness}$$

$$R_{top} \propto \rho_{contact} / \text{area}$$

$$R_{bottom} \propto \frac{\rho_{contact}}{\text{area}} + \frac{\rho_{sheet}}{4} \cdot \frac{\text{width}}{\text{length}}$$

$$I_{\max, \text{space-charge-limit}} \propto \text{area} / (\text{thickness})^2$$

$$\Delta T \propto \frac{\text{power}}{\text{length}} \times \log\left(\frac{\text{length}}{\text{width}}\right)$$



To double bandwidth:

- Reduce thicknesses 2:1
- Improve contacts 4:1
- Reduce width 4:1,
- Keep constant length
- Increase current density 4:1

Bipolar Transistor Design

$$\tau_b \approx T_b^2 / 2D_n$$

$$\tau_c = T_c / 2v_{sat}$$

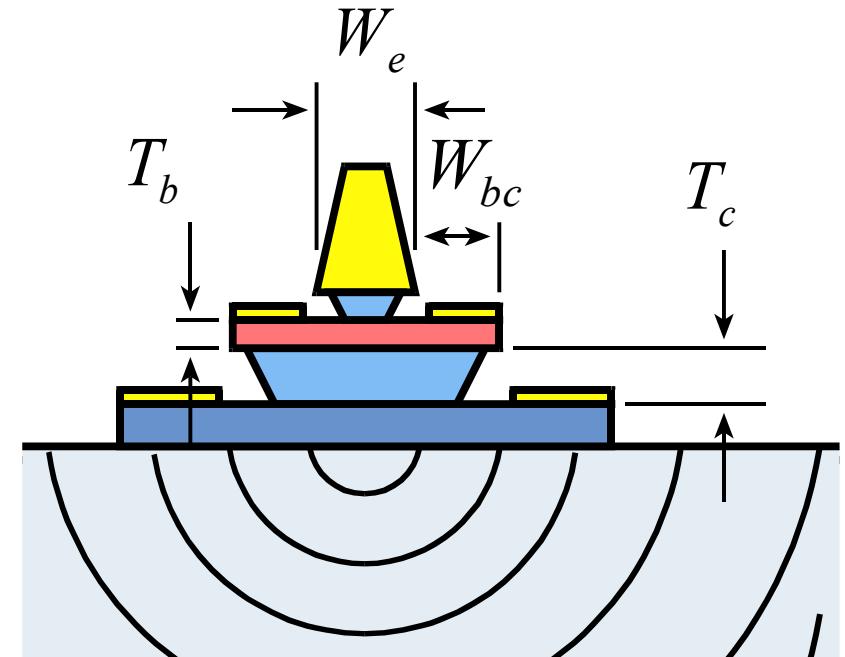
$$C_{cb} = \epsilon A_c / T_c$$

$$I_{c,\max} \propto v_{sat} A_e (V_{ce,\text{operating}} + V_{ce,\text{punch-through}}) / T_c^2$$

$$\Delta T \propto \frac{P}{L_E} \left[1 + \ln \left(\frac{L_e}{W_e} \right) \right]$$

$$R_{ex} = \rho_{\text{contact}} / A_e$$

$$R_{bb} = \rho_{\text{sheet}} \left(\frac{W_e}{12L_e} + \frac{W_{bc}}{6L_e} \right) + \frac{\rho_{\text{contact}}}{A_{\text{contacts}}}$$



(emitter length L_E)

Bipolar Transistor Design: Scaling

$$\tau_b \approx T_b^2 / 2D_n$$

$$\tau_c = T_c / 2v_{sat}$$

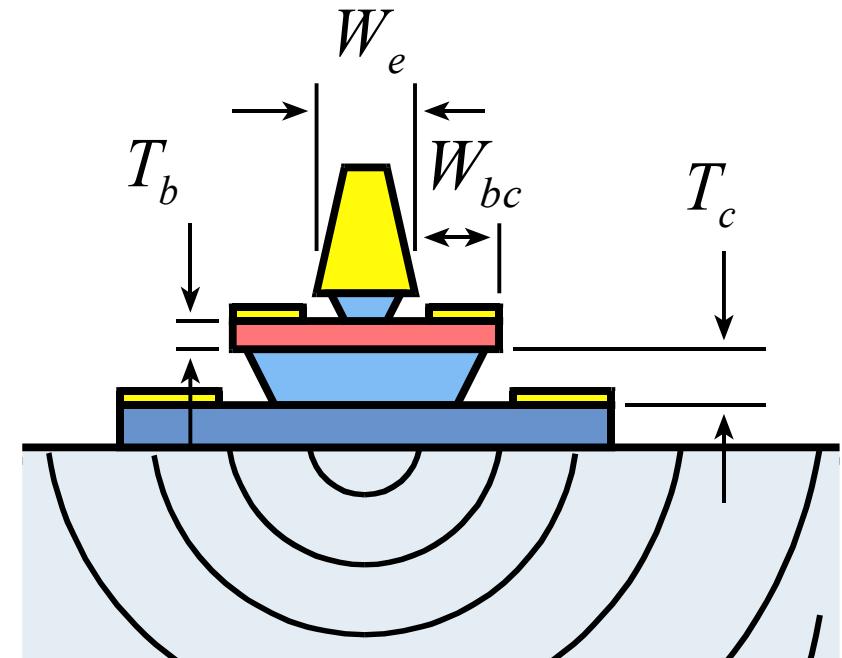
$$C_{cb} = \epsilon A_c / T_c$$

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$$\Delta T \propto \frac{P}{L_E} \left[1 + \ln \left(\frac{L_e}{W_e} \right) \right]$$

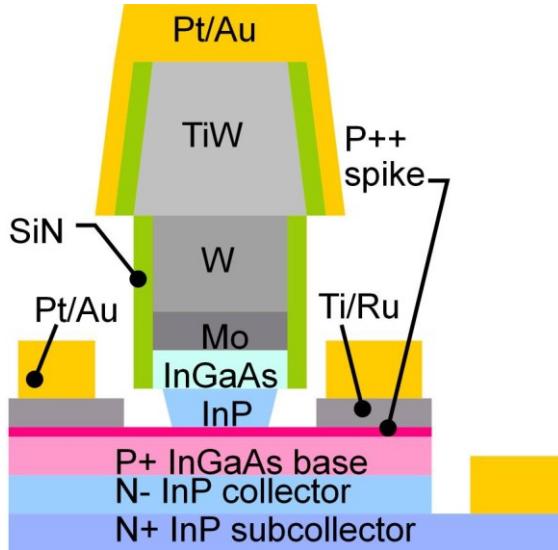
$$R_{ex} = \rho_{\text{contact}} / A_e$$

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(emitter length L_E)

Making faster bipolar transistors



to double the bandwidth:

emitter & collector junction widths

change

current density ($\text{mA}/\mu\text{m}^2$)

decrease 4:1
increase 4:1

current density ($\text{mA}/\mu\text{m}$)

constant

collector depletion thickness

decrease 2:1

base thickness

decrease 1.4:1

emitter & base contact resistivities

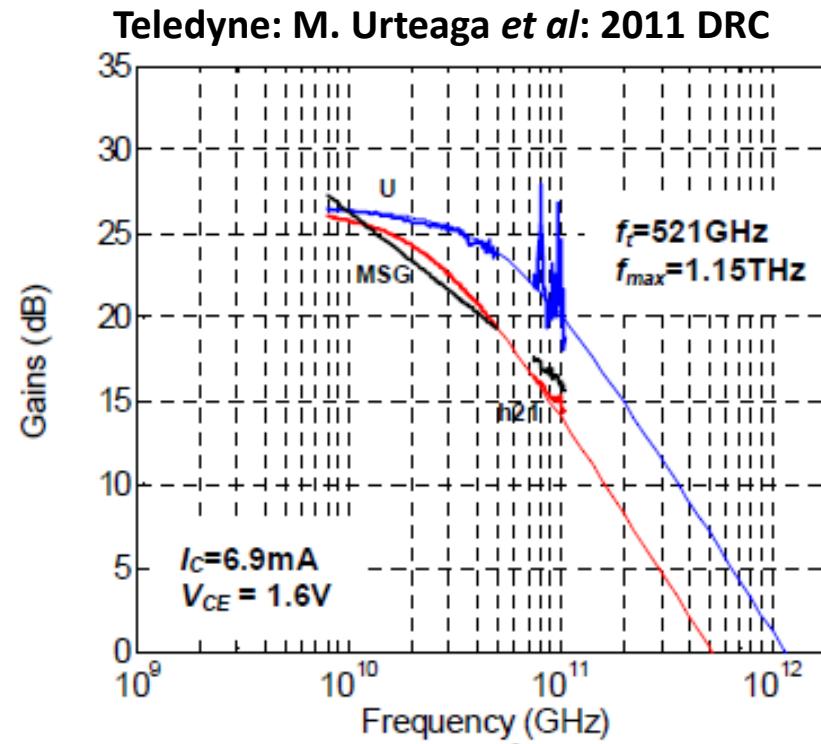
decrease 4:1

Narrow junctions.

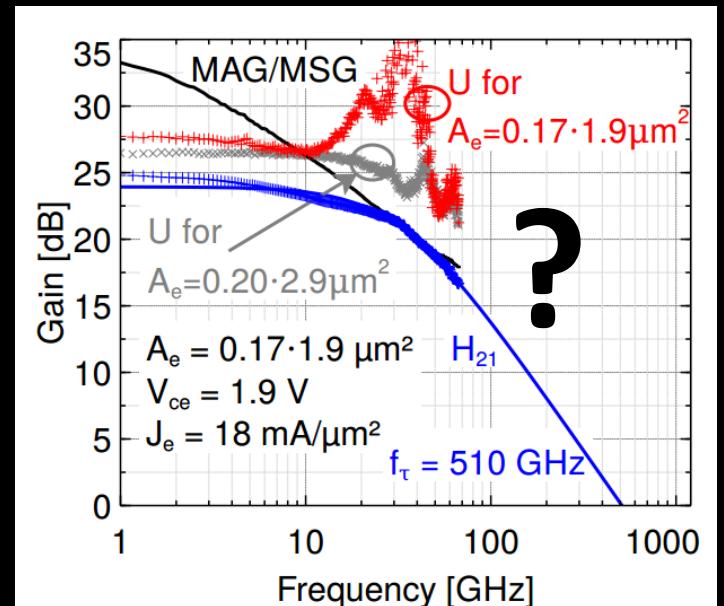
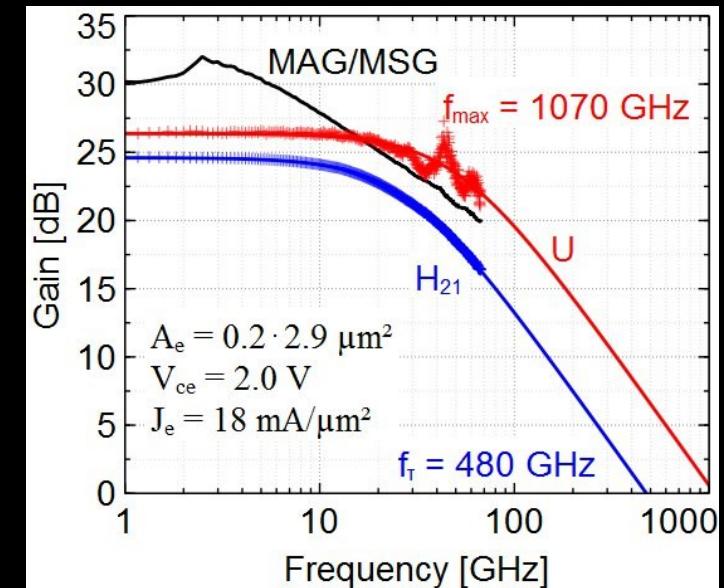
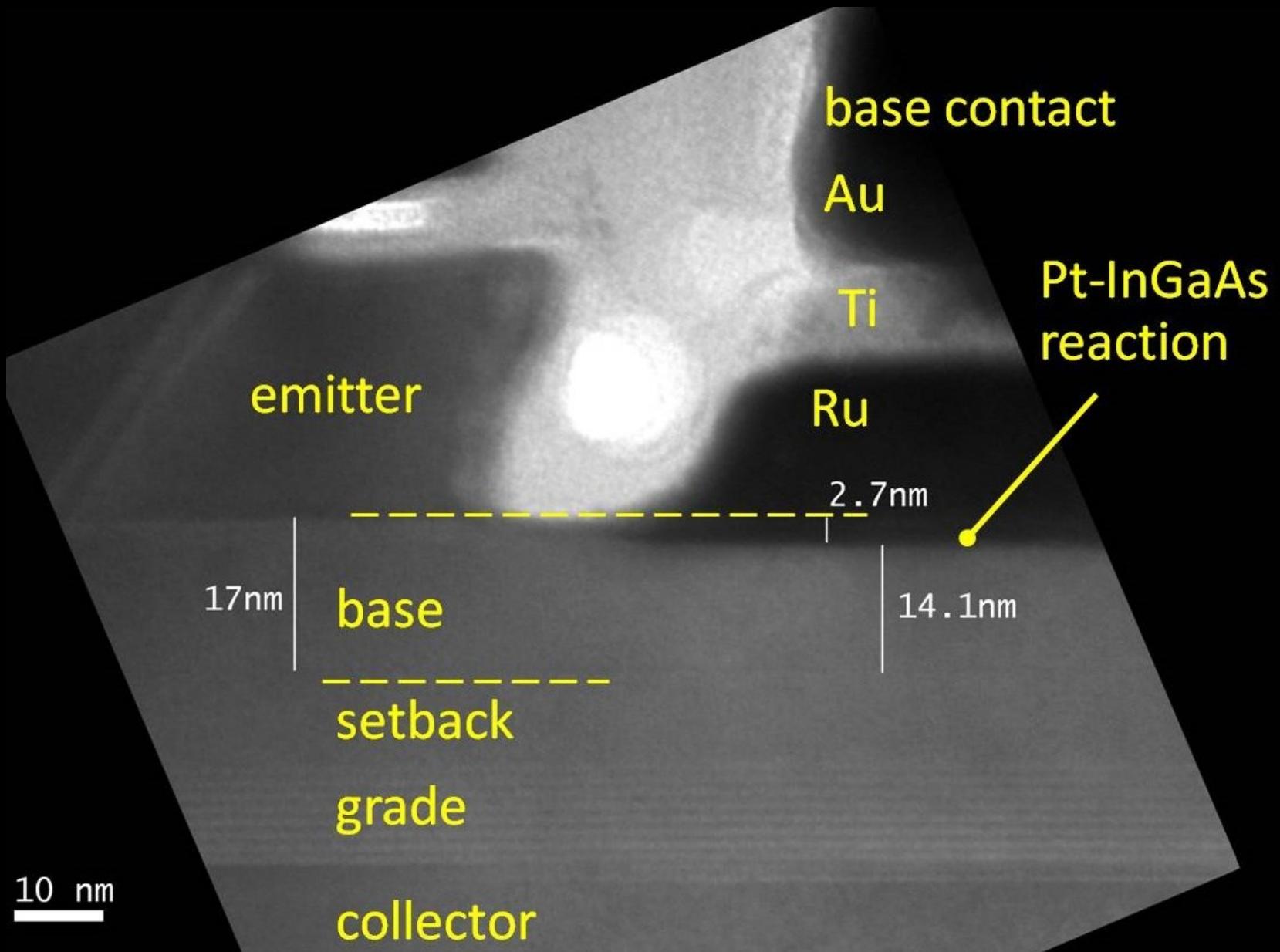
Thin layers

High current density

Ultra low resistivity contacts



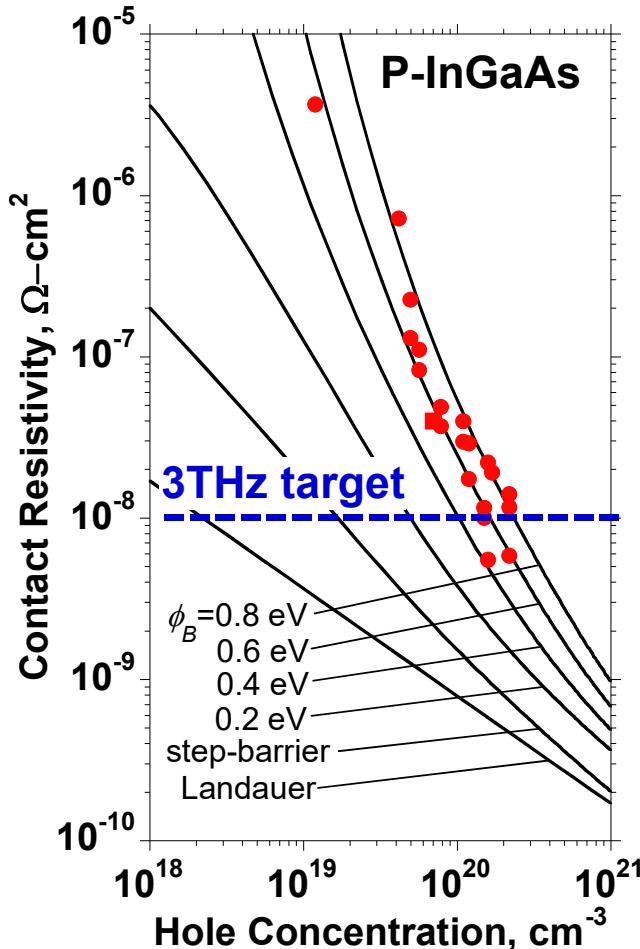
InP HBTs: 1.07 THz @200nm, ?? @ 130nm



THz HBTs: The key challenges

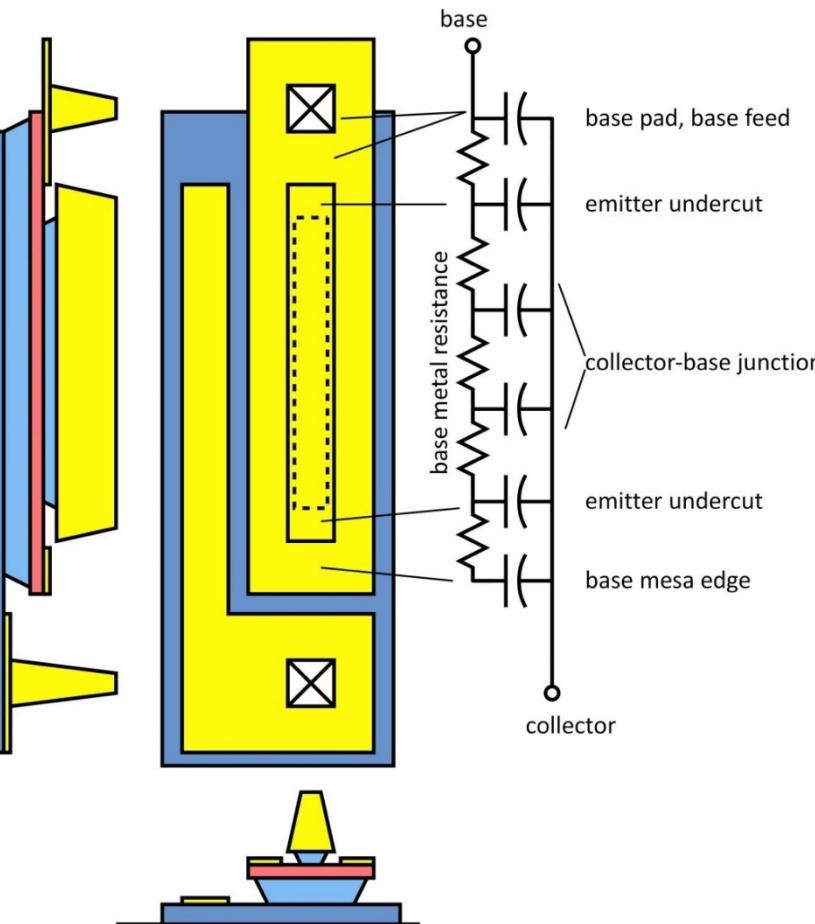
Obtaining good base contacts

in HBT vs. in contact test structure
(emitter contacts are fine)



RC parasitics along finger length

metal resistance, excess junction areas



Towards a 2 THz SiGe Bipolar Transistor

Similar scaling

InP: 3:1 higher collector velocity

SiGe: good contacts, buried oxides

Key distinction: Breakdown

InP has:

thicker collector at same f_τ ,
wider collector bandgap

Key requirements:

low resistivity Ohmic contacts

note the high current densities

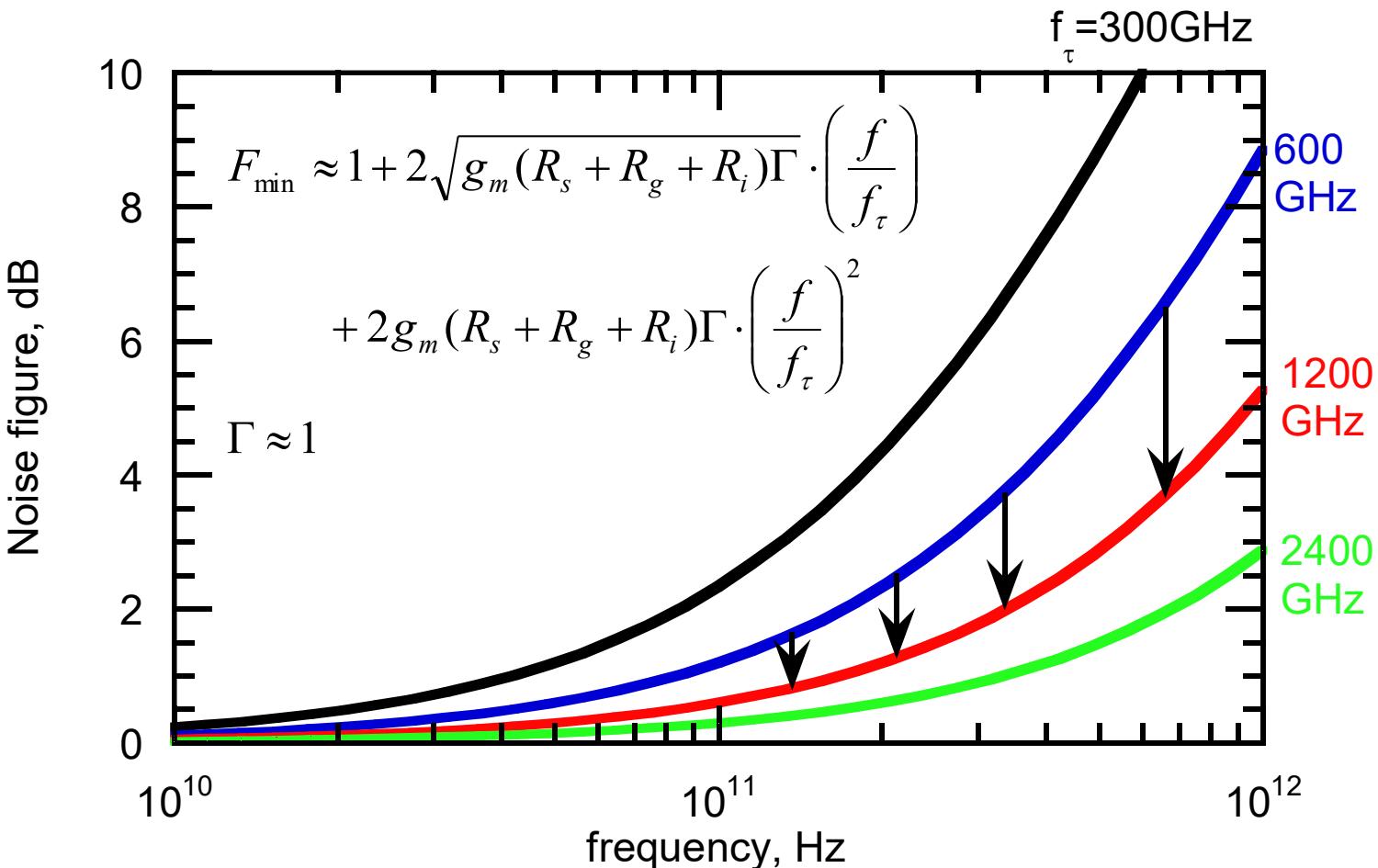
Assumes collector junction 3:1 wider than emitter.

Assumes SiGe contacts no wider than junctions

	InP	SiGe	
emitter			
junction width	64	18	nm
access resistivity	2	0.6	$\Omega\text{-}\mu\text{m}^2$
base			
contact width	64	18	nm
contact resistivity	2.5	0.7	$\Omega\text{-}\mu\text{m}^2$
collector			
thickness	53	15	nm
current density	36	125	$\text{mA}/\mu\text{m}^2$
breakdown	2.75	1.3?	V
f_τ	1000	1000	GHz
f_{\max}	2000	2000	GHz

FETs (HEMTs): key for low noise

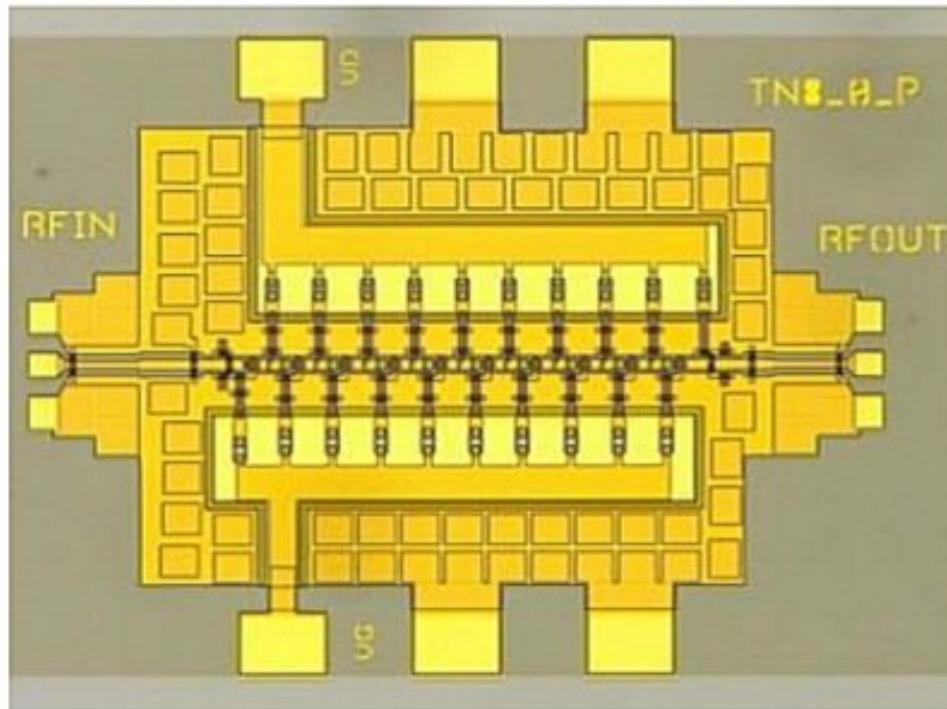
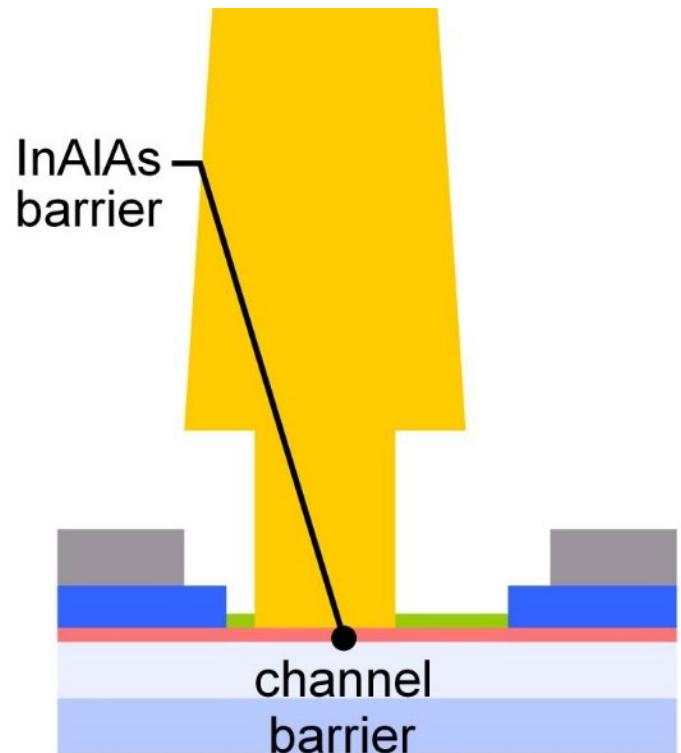
2:1 to 4:1 increase in f_τ :
improved noise
less required transmit power
smaller PAs, less DC power
or higher-frequency systems



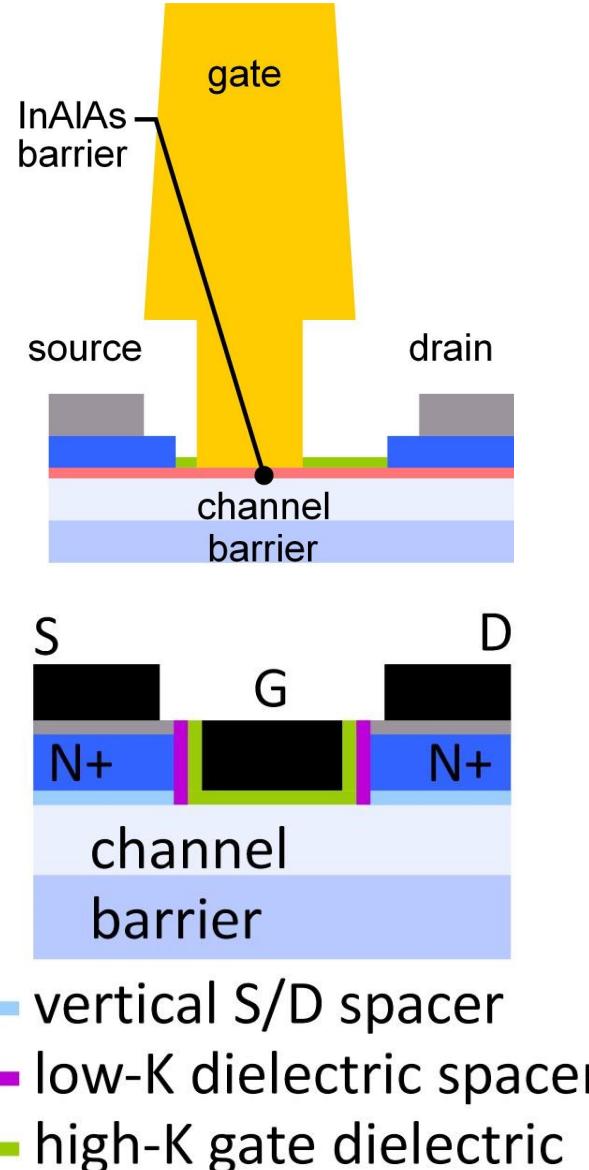
InP HEMTs: state of the art

First Demonstration of Amplification at 1 THz Using
25-nm InP High Electron Mobility Transistor Process

Xiaobing Mei, et al, IEEE EDL, April 2015 (**Northrop-Grumman**)

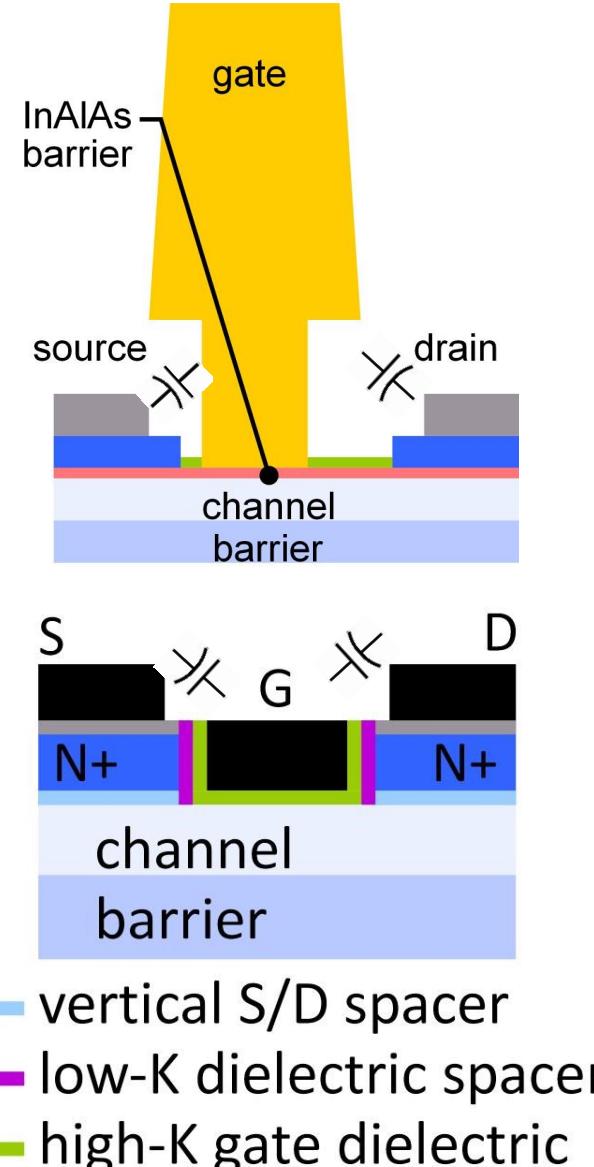


FET Scaling Laws (these now broken)



FET parameter	change
gate length	decrease 2:1
current density (mA/mm)	increase 2:1
specific transconductance (mS/mm)	increase 2:1
transport mass	constant
2DEG electron density	increase 2:1
gate-channel capacitance density	increase 2:1
dielectric equivalent thickness	decrease 2:1
channel thickness	decrease 2:1
channel state density	increase 2:1
contact resistivities	decrease 4:1

FET Scaling Laws (these now broken)



FET parameter	change
gate length	decrease 2:1
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specific transconductance (mS/mm)	increase 2:1
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2DEG electron density	increase 2:1
gate-channel capacitance density	increase 2:1
dielectric equivalent thickness	decrease 2:1
channel thickness	decrease 2:1
channel state density	increase 2:1
contact resistivities	decrease 4:1

*Gate dielectric can't be much further scaled.
Not in CMOS VLSI, not in mm-wave HEMTs*

g_m/W_g ($mS/\mu m$) hard to increase $\rightarrow C_{end}/g_m$ prevents f_τ scaling.

Shorter gate lengths degrade electrostatics \rightarrow reduced g_m/G_{ds} \rightarrow reduced f_{max}, f_τ

Towards faster HEMTs: MOS-HEMTs

Scaling limit: gate insulator thickness

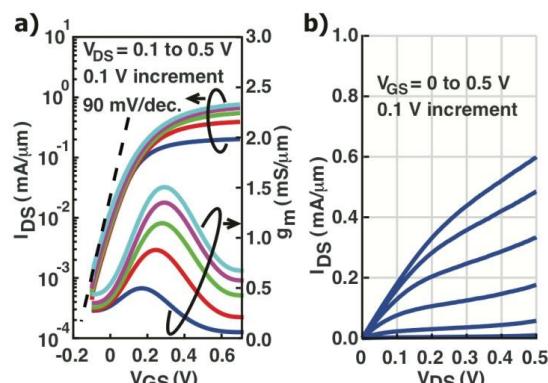
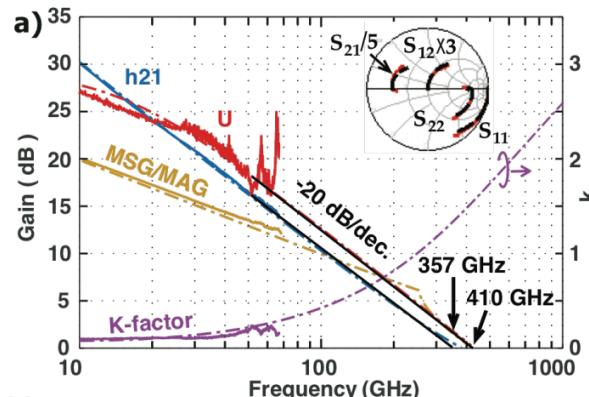
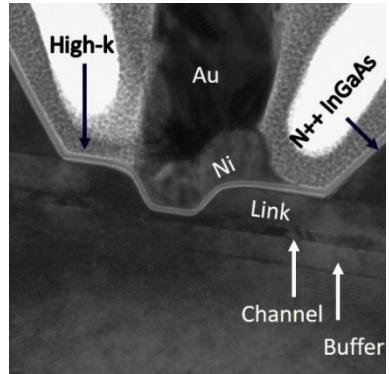
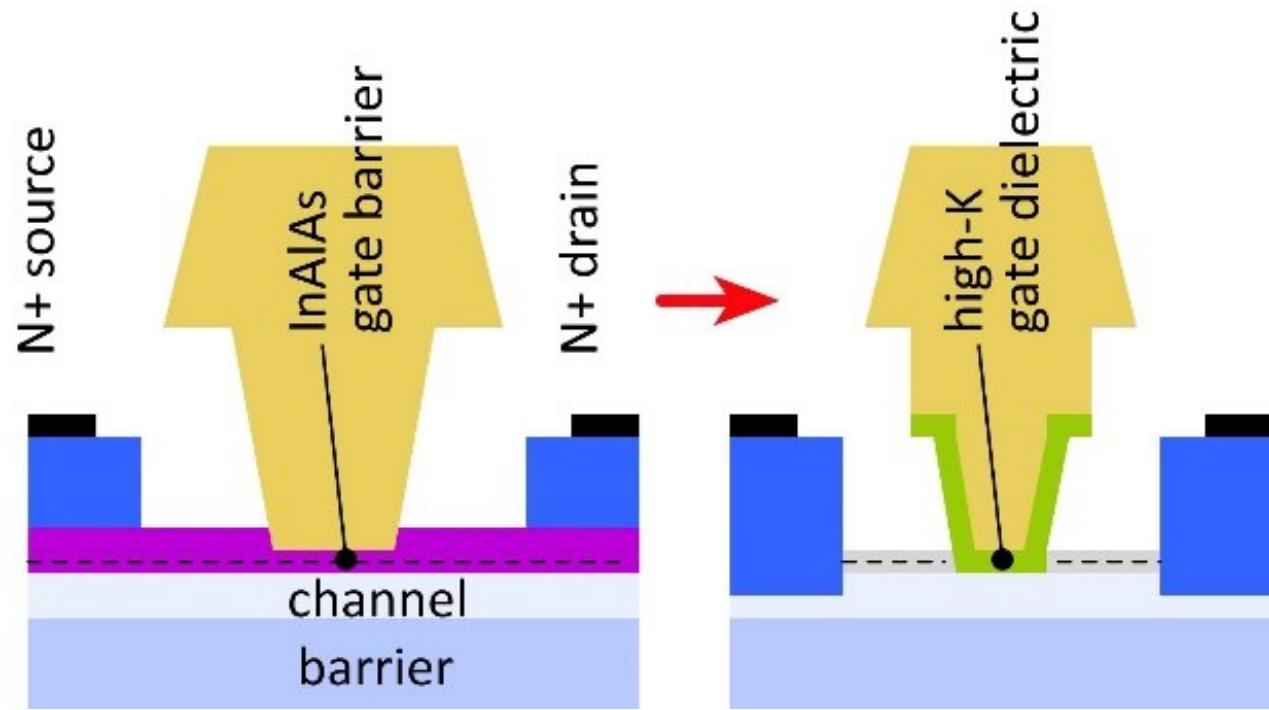
HEMT: InAlAs barrier: tunneling, thermionic leakage
solution: replace InAlAs with high-K dielectric
2nm ZrO_2 ($\epsilon_r=25$): adequately low leakage

Scaling limit: source access resistance

HEMT: InAlAs barrier is under N+ source/drain
solution: regrowth, place N+ layer on InAs channel

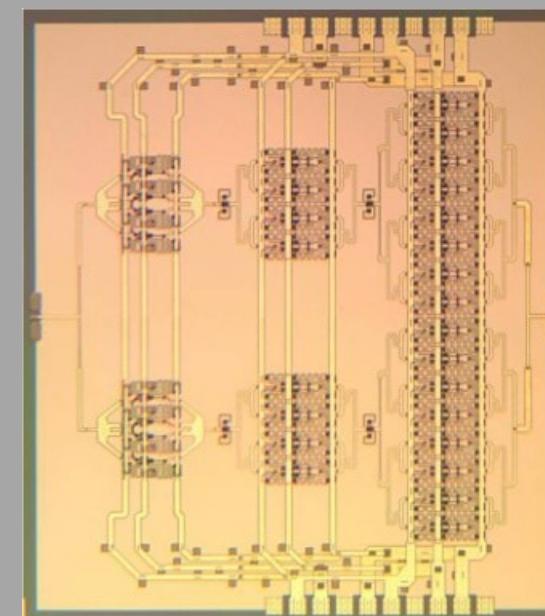
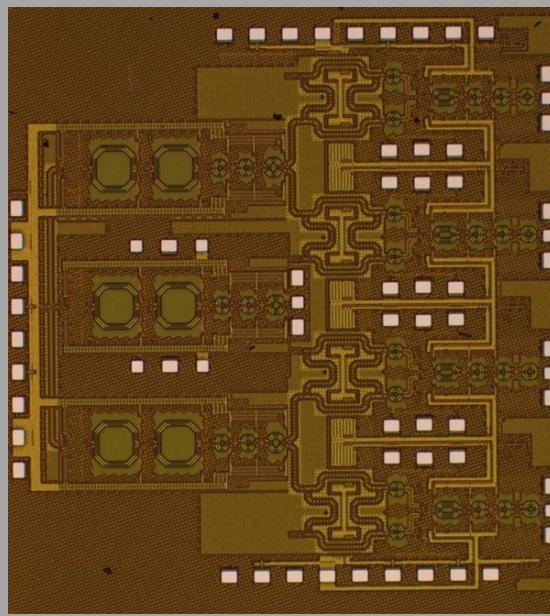
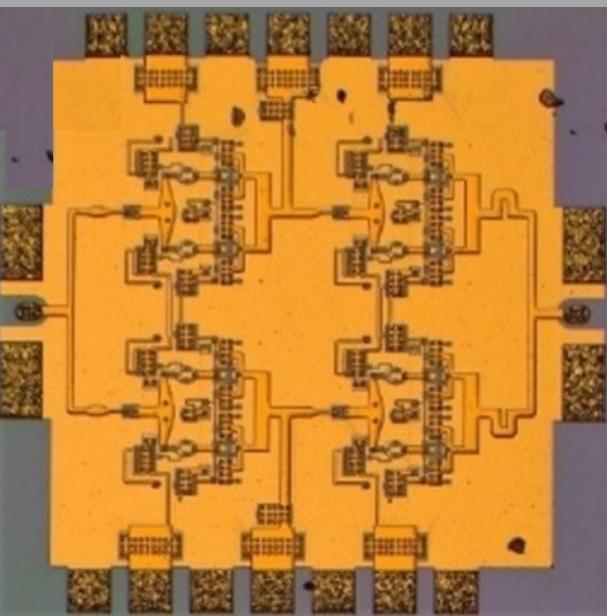
Target ~10nm node

~0.3nm EOT, 3nm thick channel
1.2 to 1.5 THz f_τ .



Jun Wu, UCSB, IEEE EDL, 2018

ICs



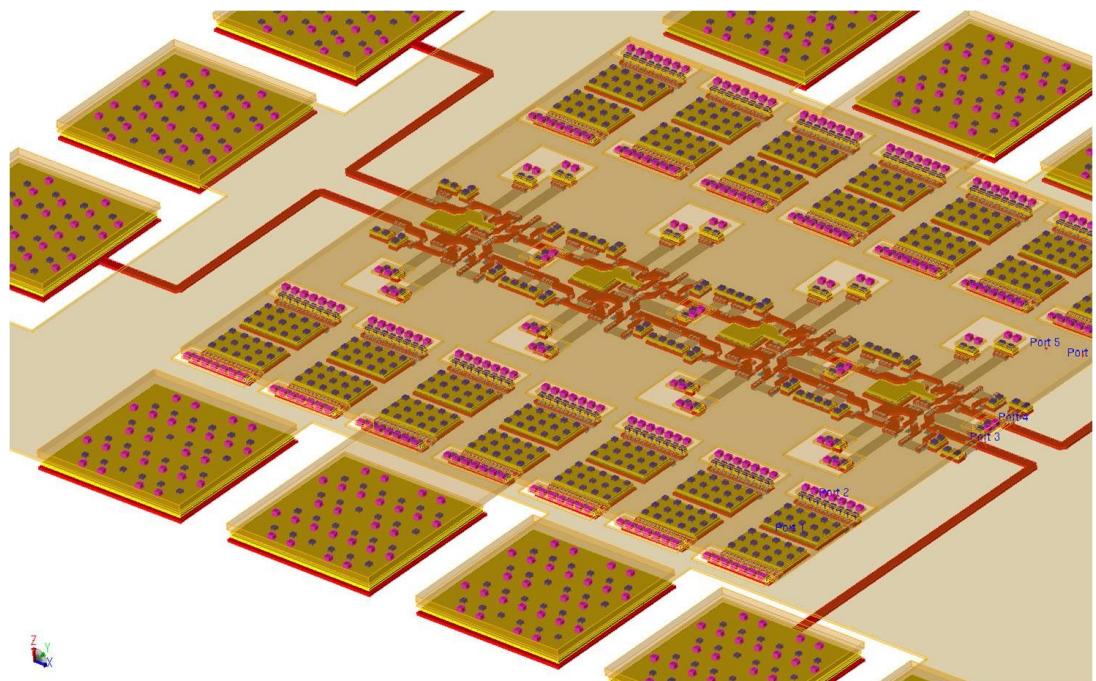
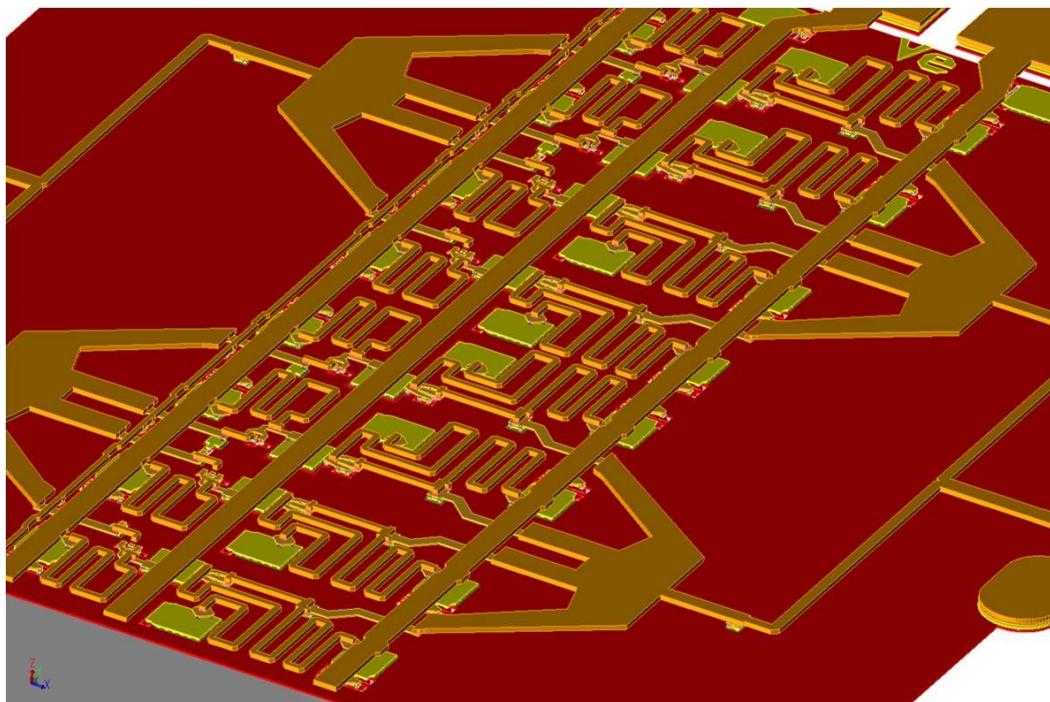
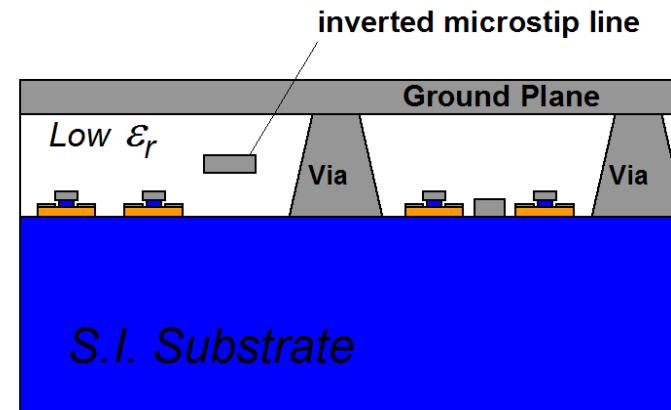
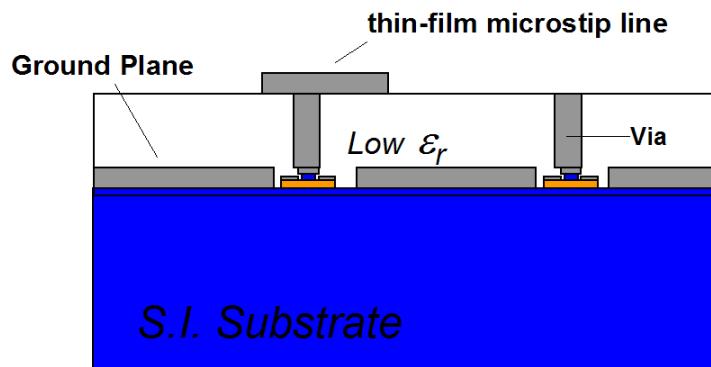
mm-Wave IC design: the challenges

Transistor gains are low: f_{signal} is significant fraction of f_{max} .
match for optimum gain, noise, or power.

Device dimensions are a significant fraction of a wavelength
Even short lengths of wiring add serious parasitics

Transmission-line losses are high
low Q in VCO resonators and filters
high combining losses in PAs: low power, low efficiency
several dB added noise in LNAs.

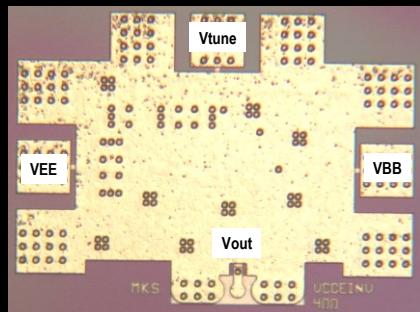
Thin-film microstrip: inverted or right-side-up



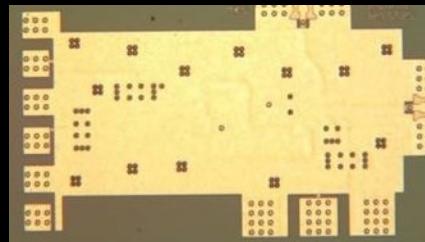
130nm /1.1 THz InP HBT ICs to 670 GHz



614 GHz fundamental VCO
M. Seo, TSC / UCSB

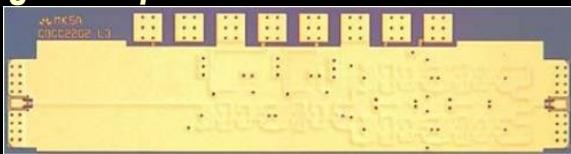


340 GHz dynamic frequency divider
M. Seo, UCSB/TSC
IMS 2010

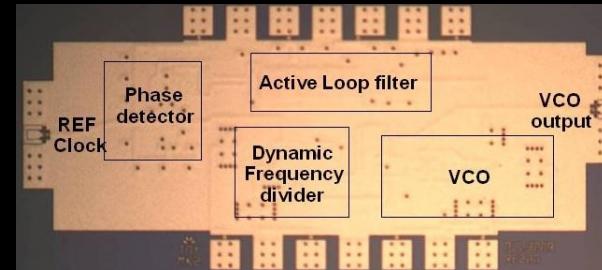


620 GHz, 20 dB gain amplifier
M. Seo, TSC
IMS 2013

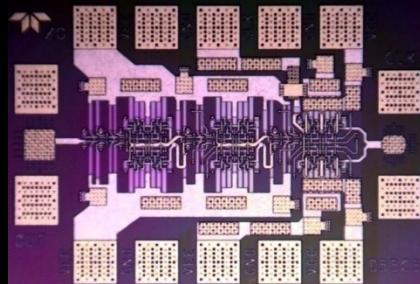
also: 670GHz amplifier
J. Hacker , TSC
IMS 2013 (not shown)



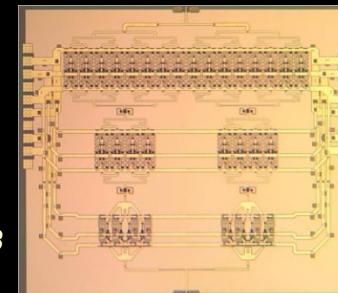
300 GHz fundamental PLL
M. Seo, TSC
IMS 2011



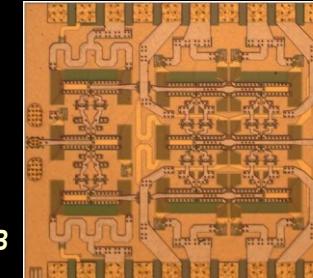
204 GHz static frequency divider (ECL master-slave latch)
Z. Griffith, TSC / UCSB
CSIC 2010



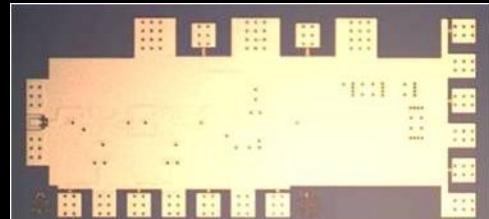
220 GHz 180 mW power amplifier
T. Reed, UCSB
CSICS 2013



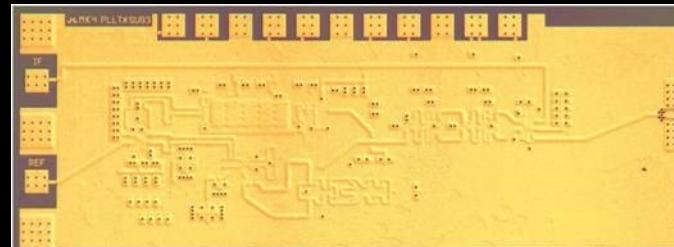
81 GHz 470 mW power amplifier
H-C Park UCSB
IMS 2014



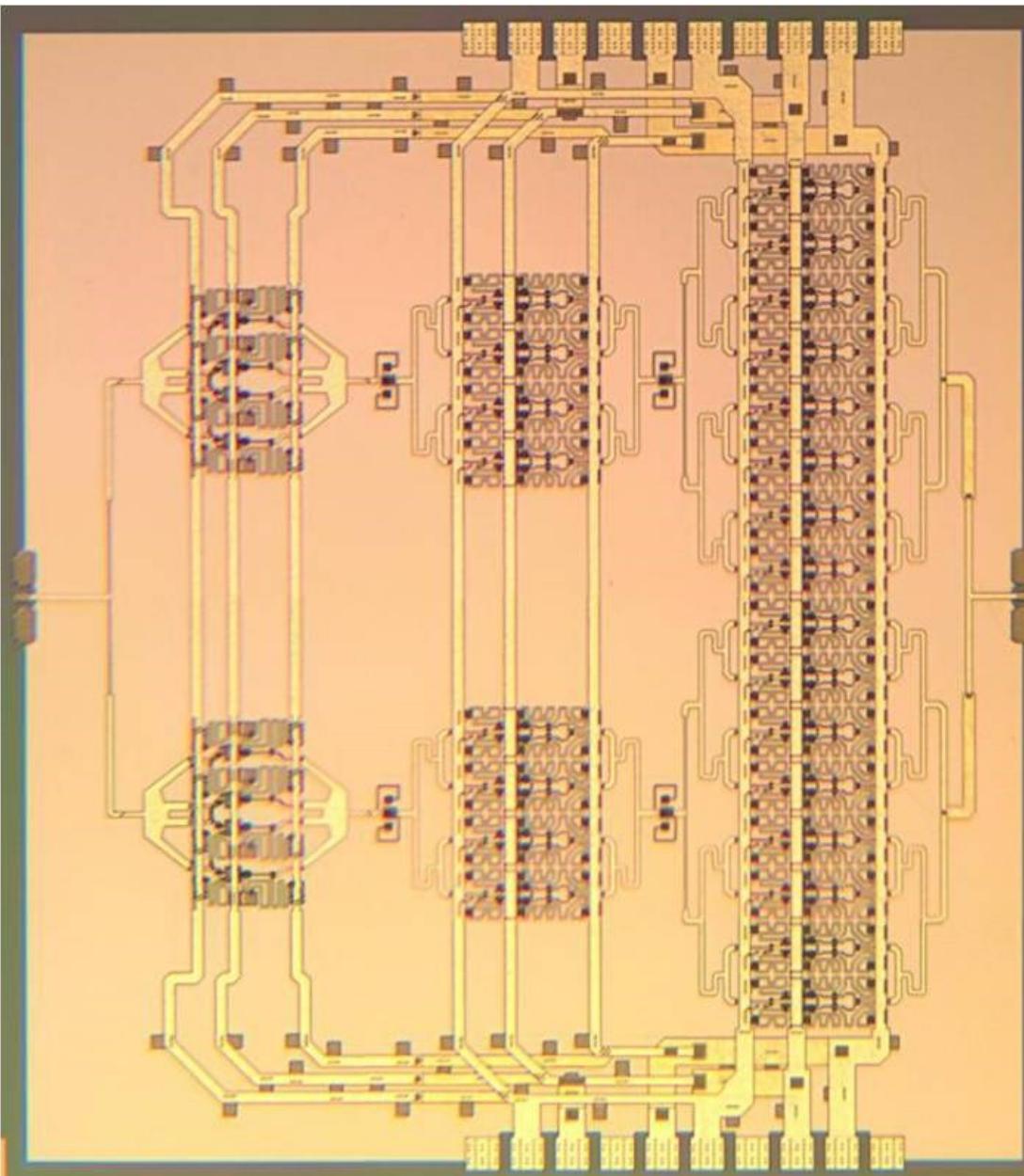
Integrated 300/350GHz Receivers: LNA/Mixer/VCO
M. Seo TSC



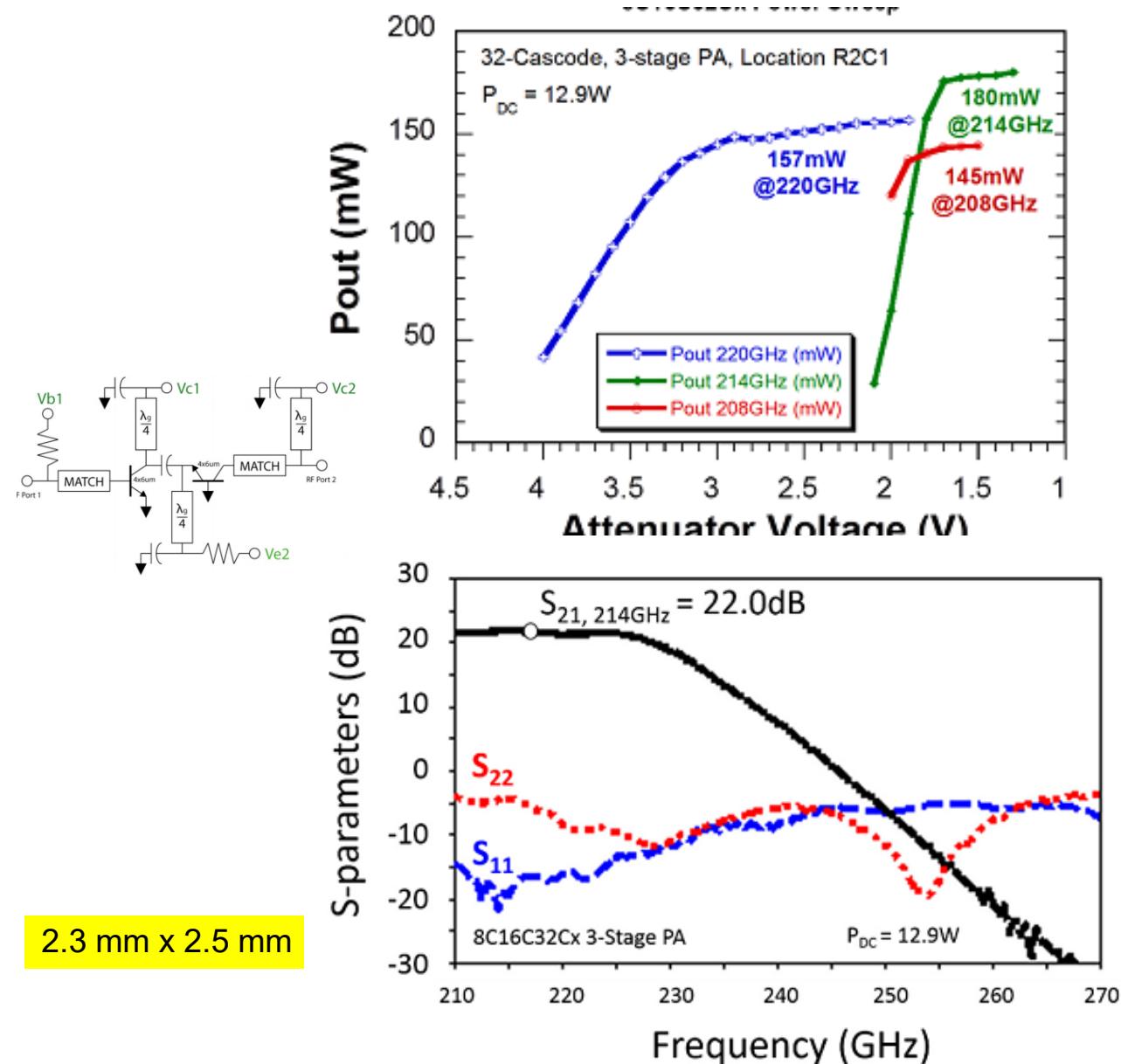
600 GHz Integrated Transmitter PLL + Mixer
M. Seo TSC



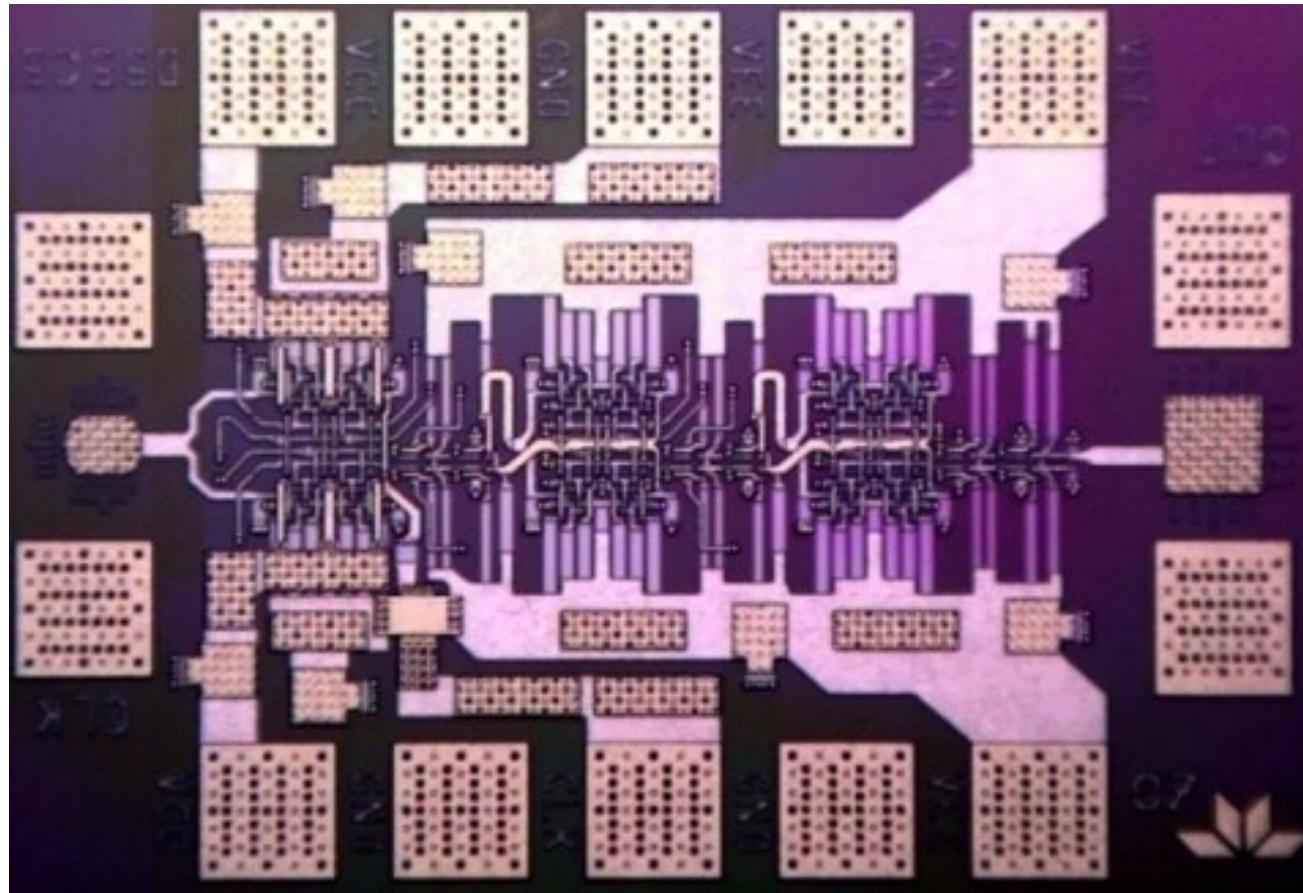
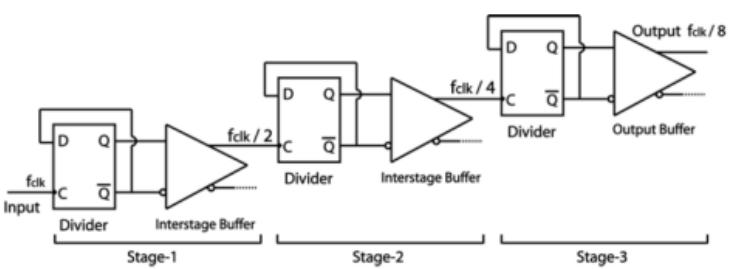
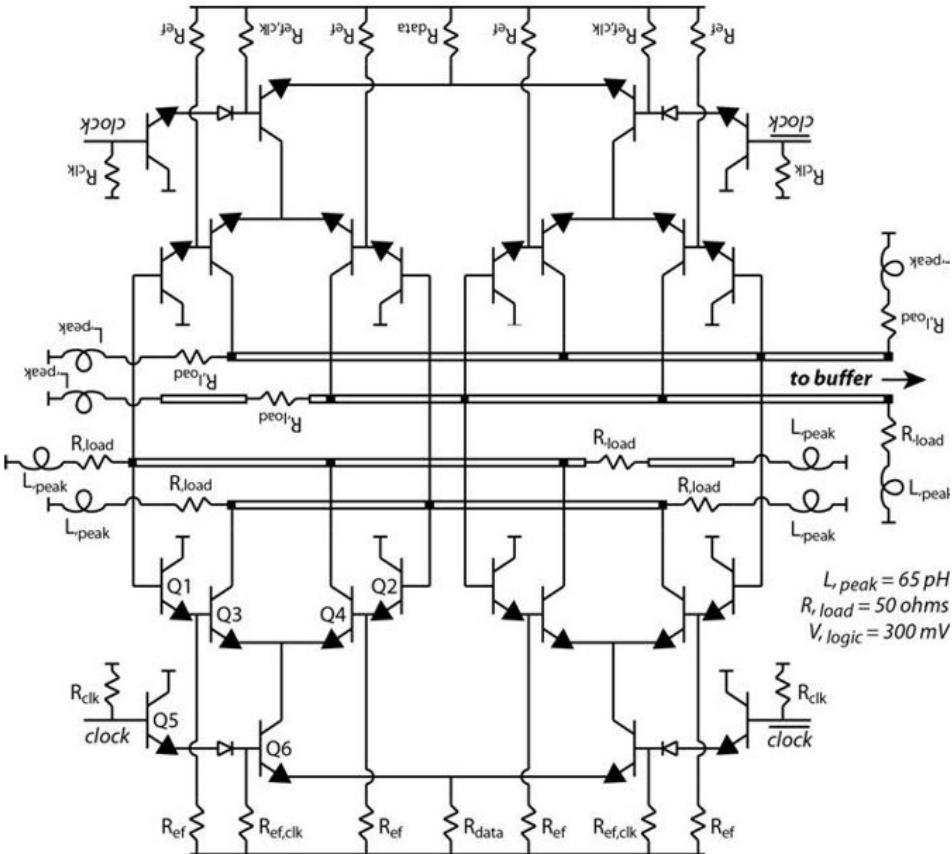
214 GHz, 180mW Power Amplifier (330 mW design)



2.3 mm x 2.5 mm



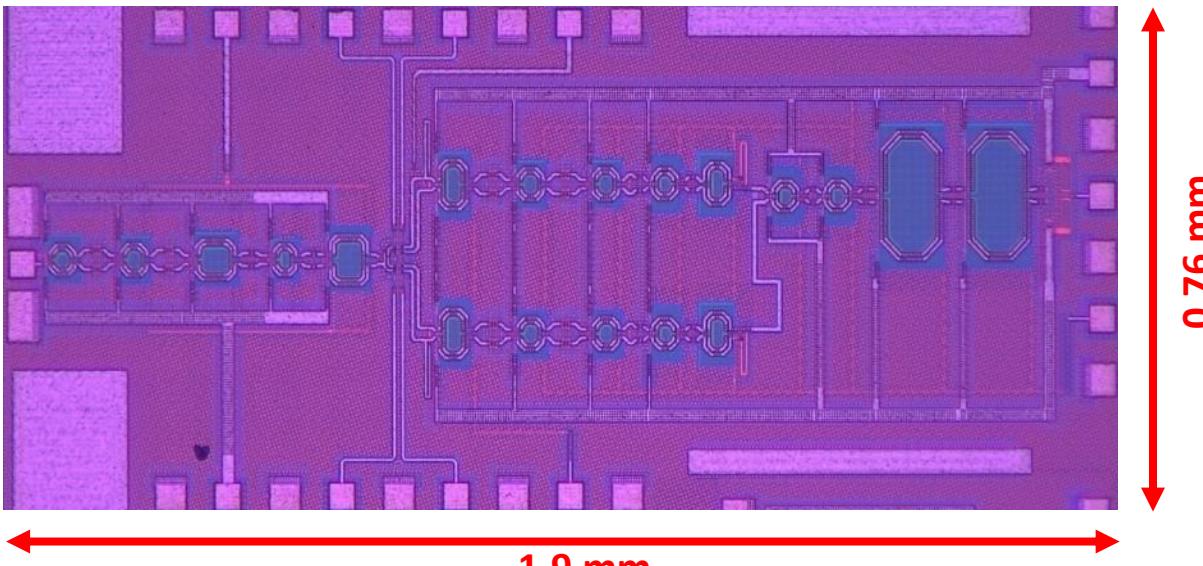
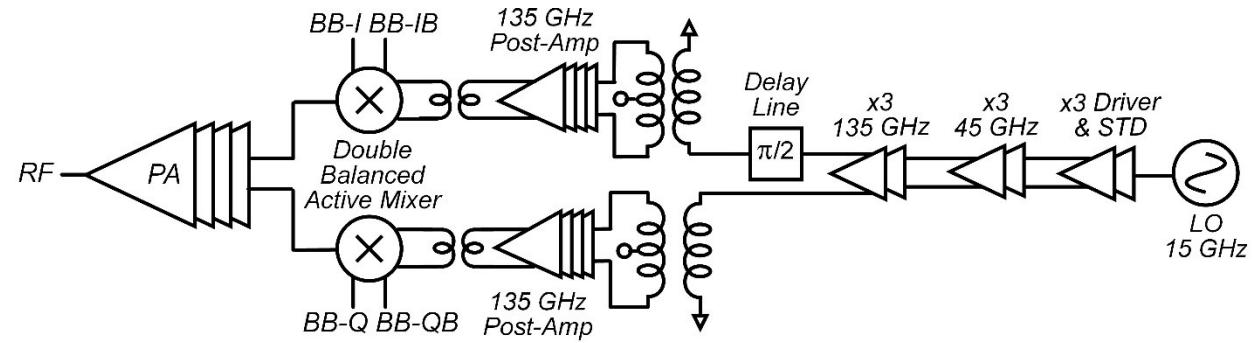
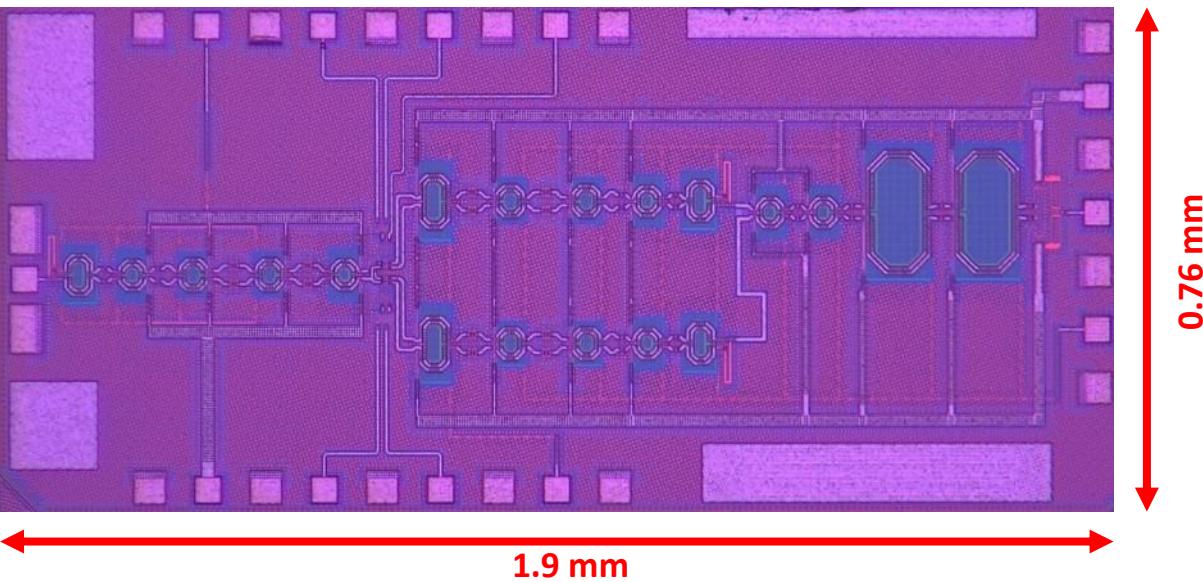
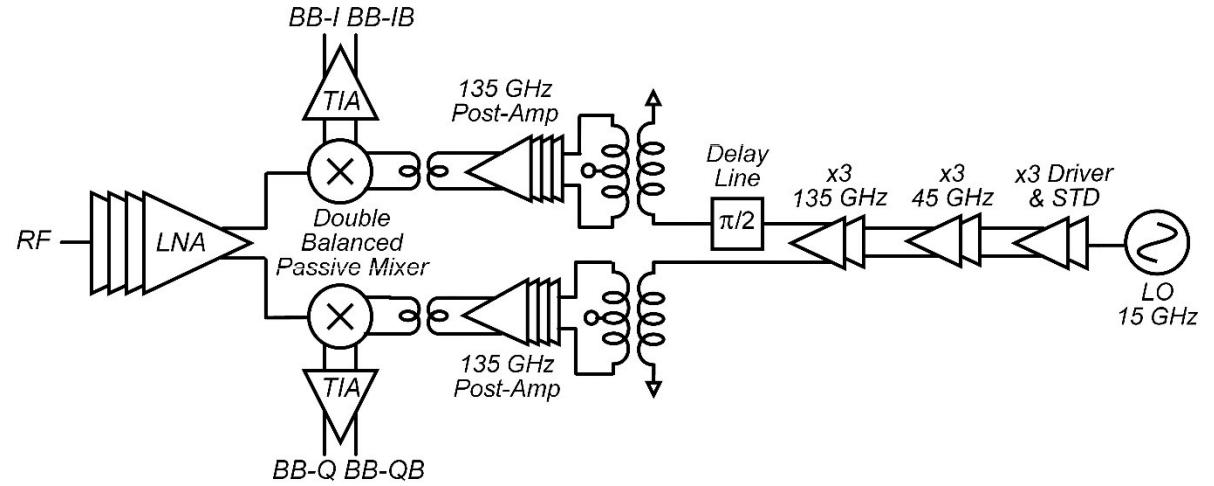
205GHz Logic in Thin-Film Inverted Microstrip



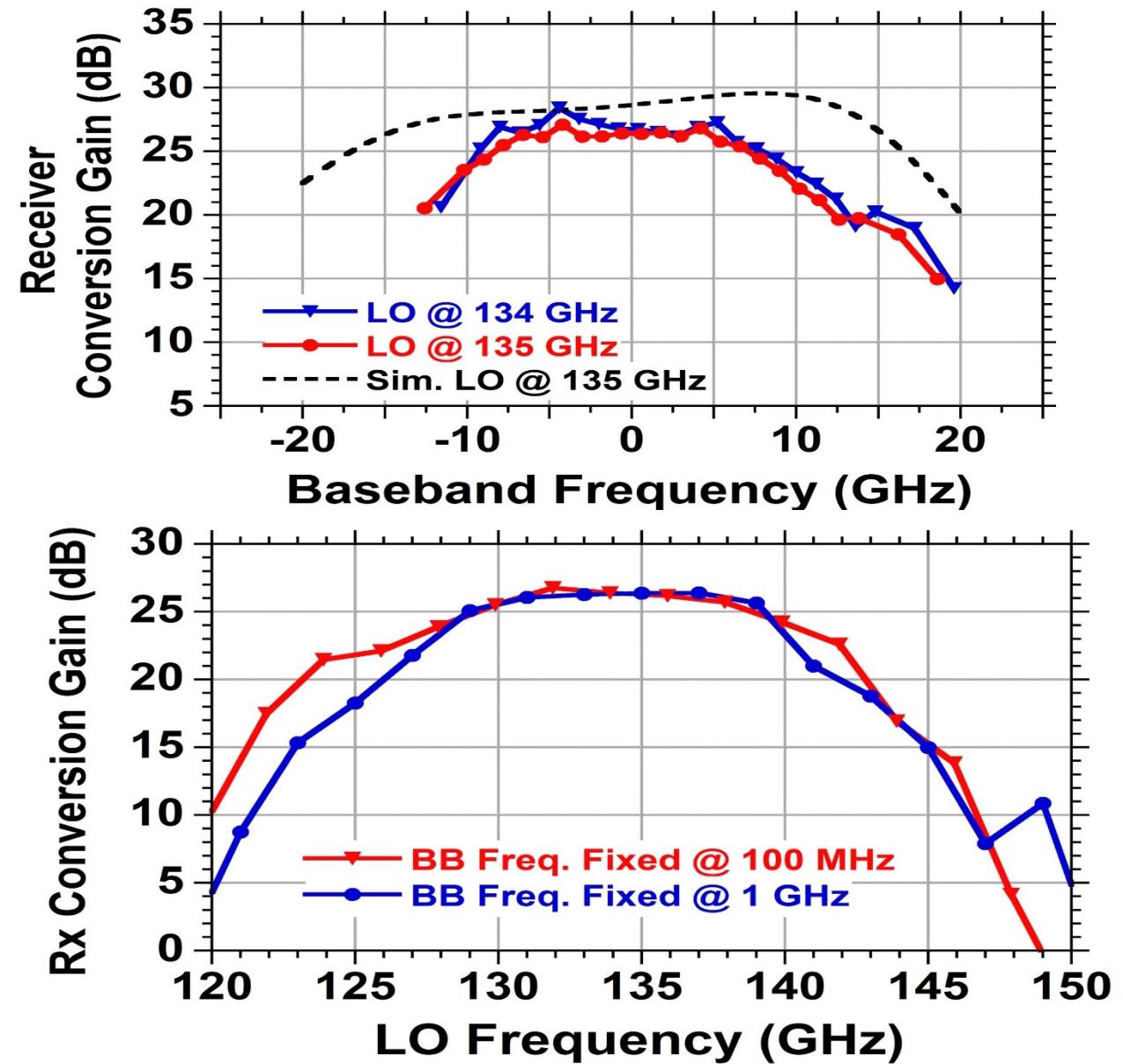
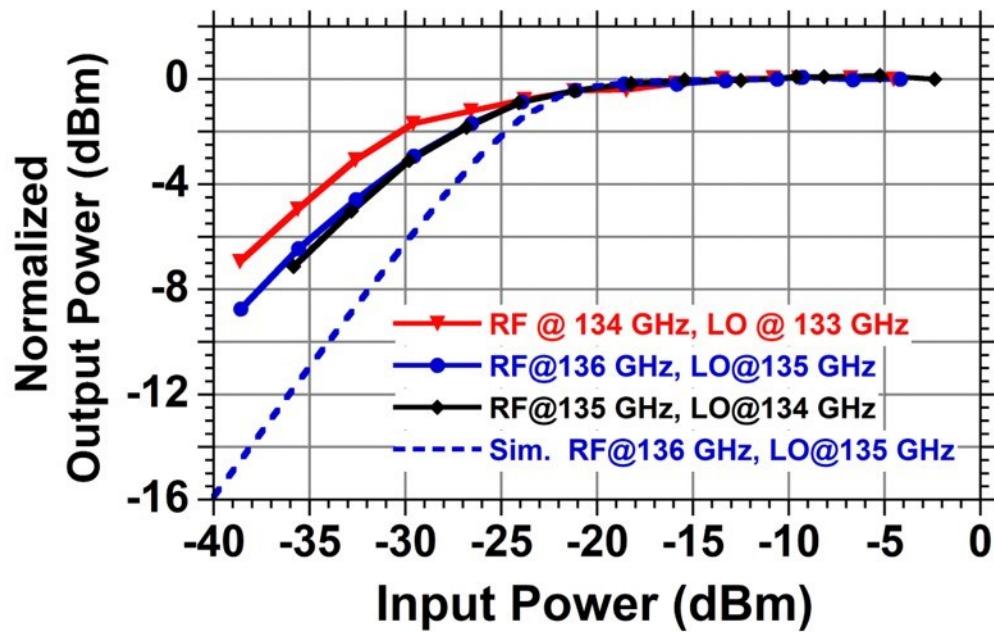
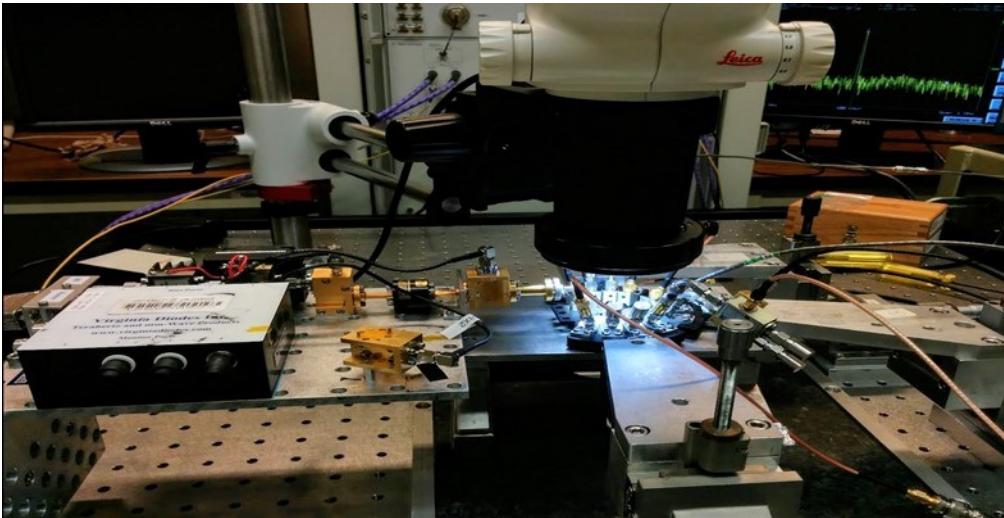
205 GHz divider, Griffith et al, IEEE CSICS, Oct. 2010

8:1, 205 GHz static divider in 256 nm InP HBT. Image taken before top metal (ground plane) deposition

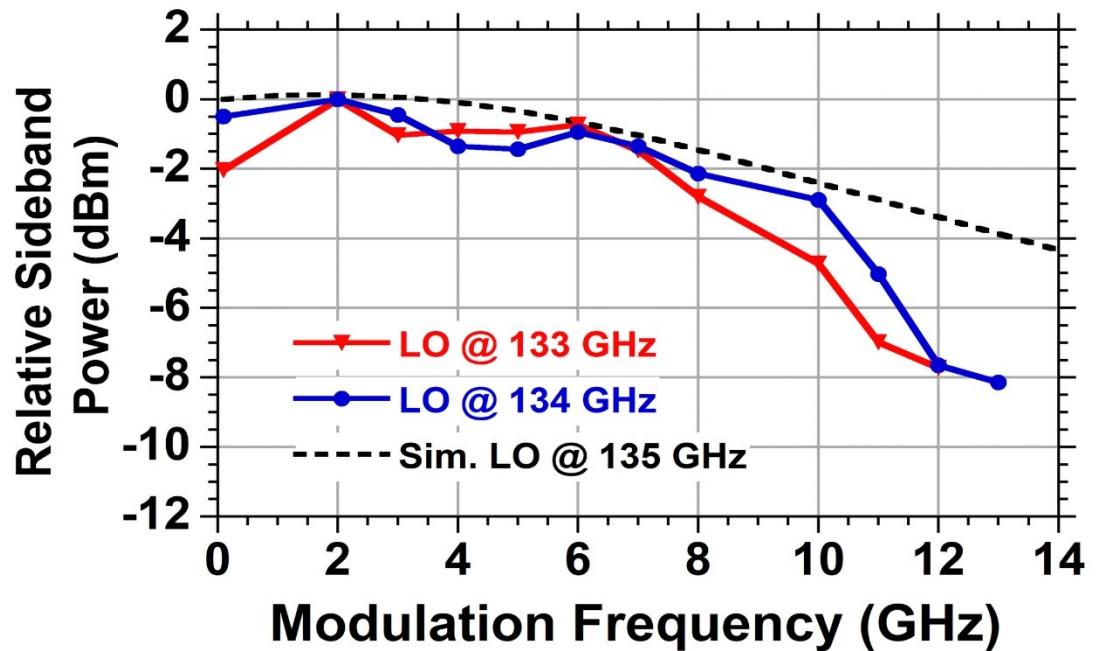
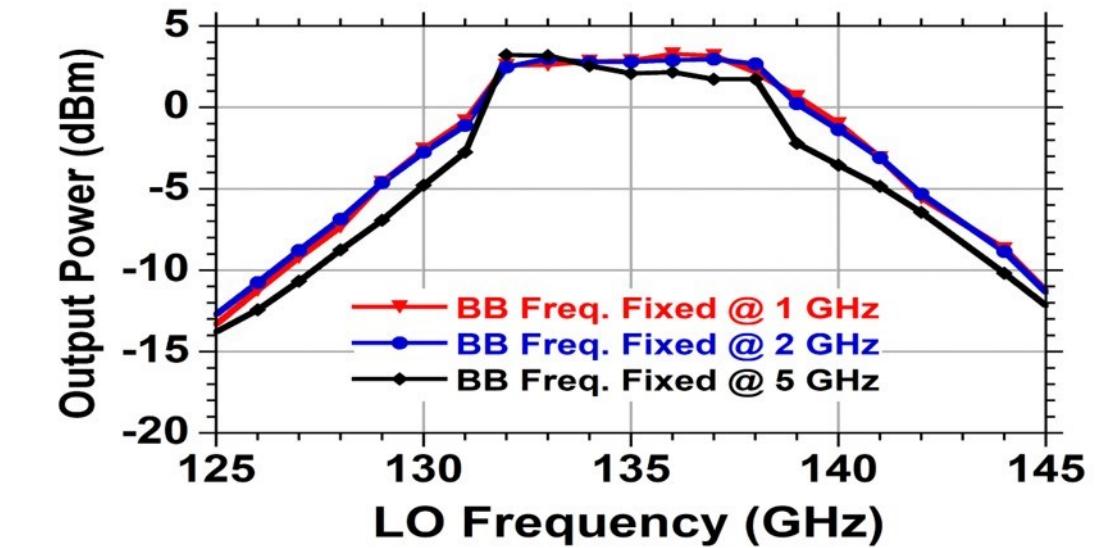
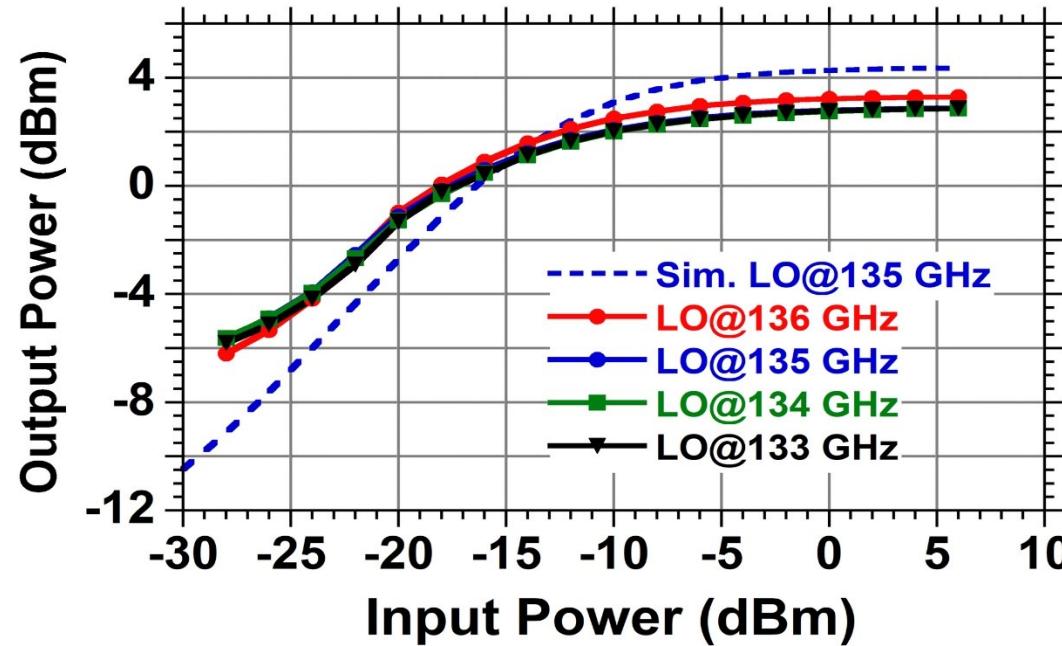
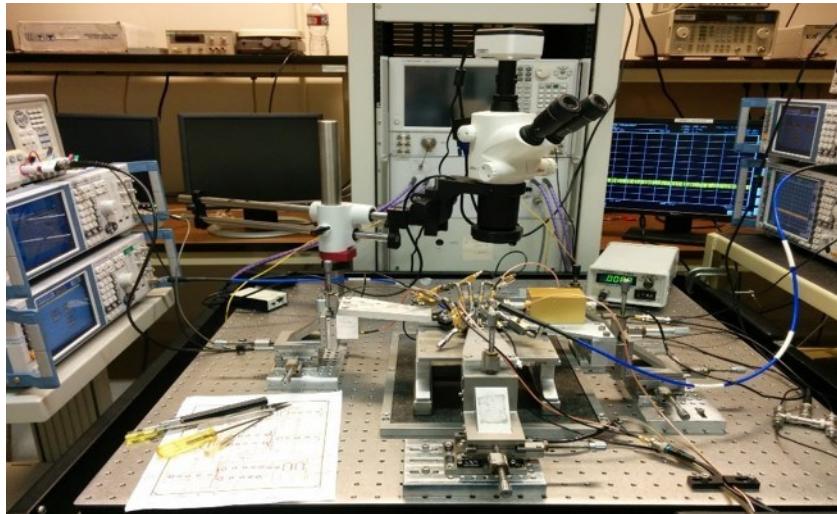
140GHz Transceivers: GF 22nm SOI CMOS



RX Characterization



TX Characterization



Class-A mm-Wave Power Amplifiers

120, 140, 220, 300GHz designs

Power: 50-100-200mW

140GHz efficiencies: 17%

Class-B mm-Wave Power Amplifiers

120GHz designs

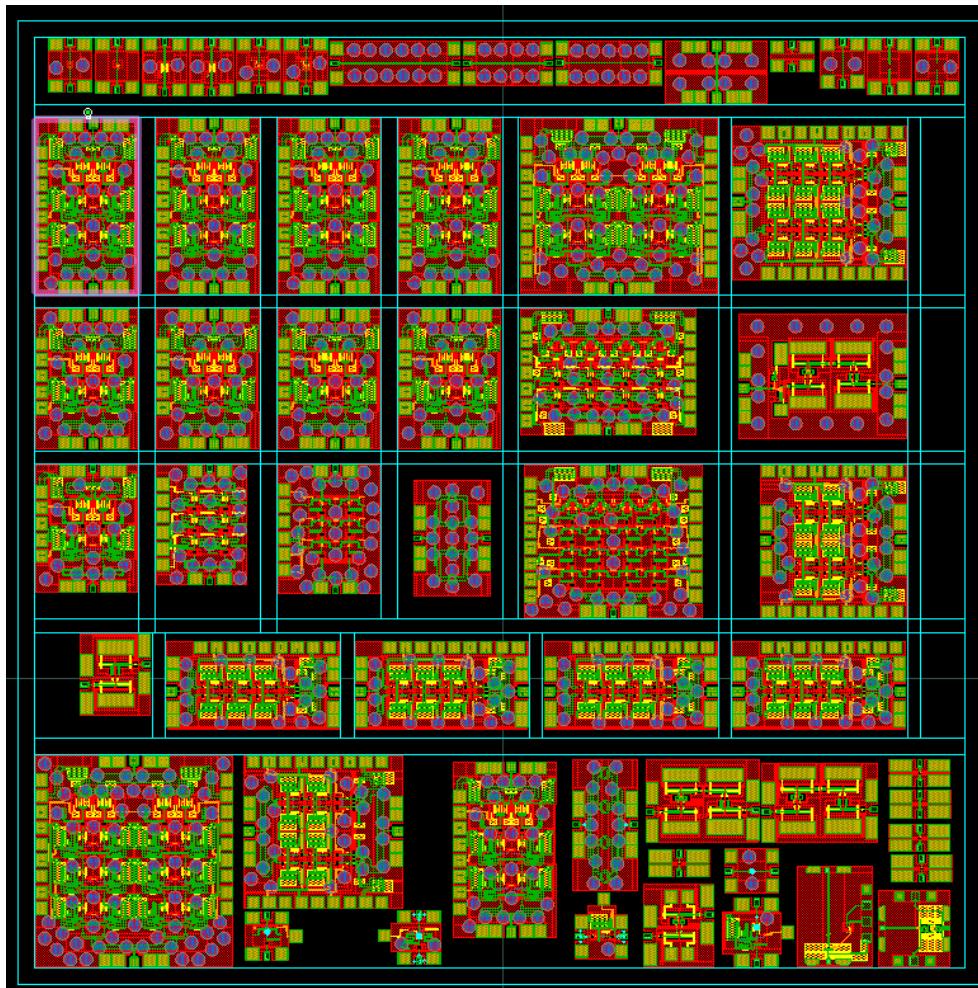
Power: 30 mW

140GHz efficiencies: 28%

ICs taped out Feb. 2019

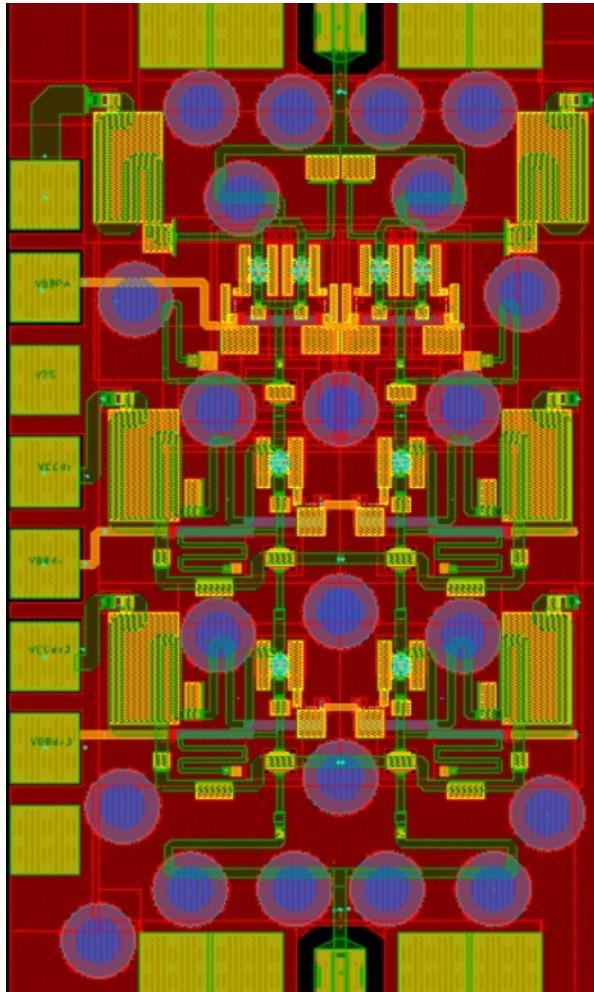
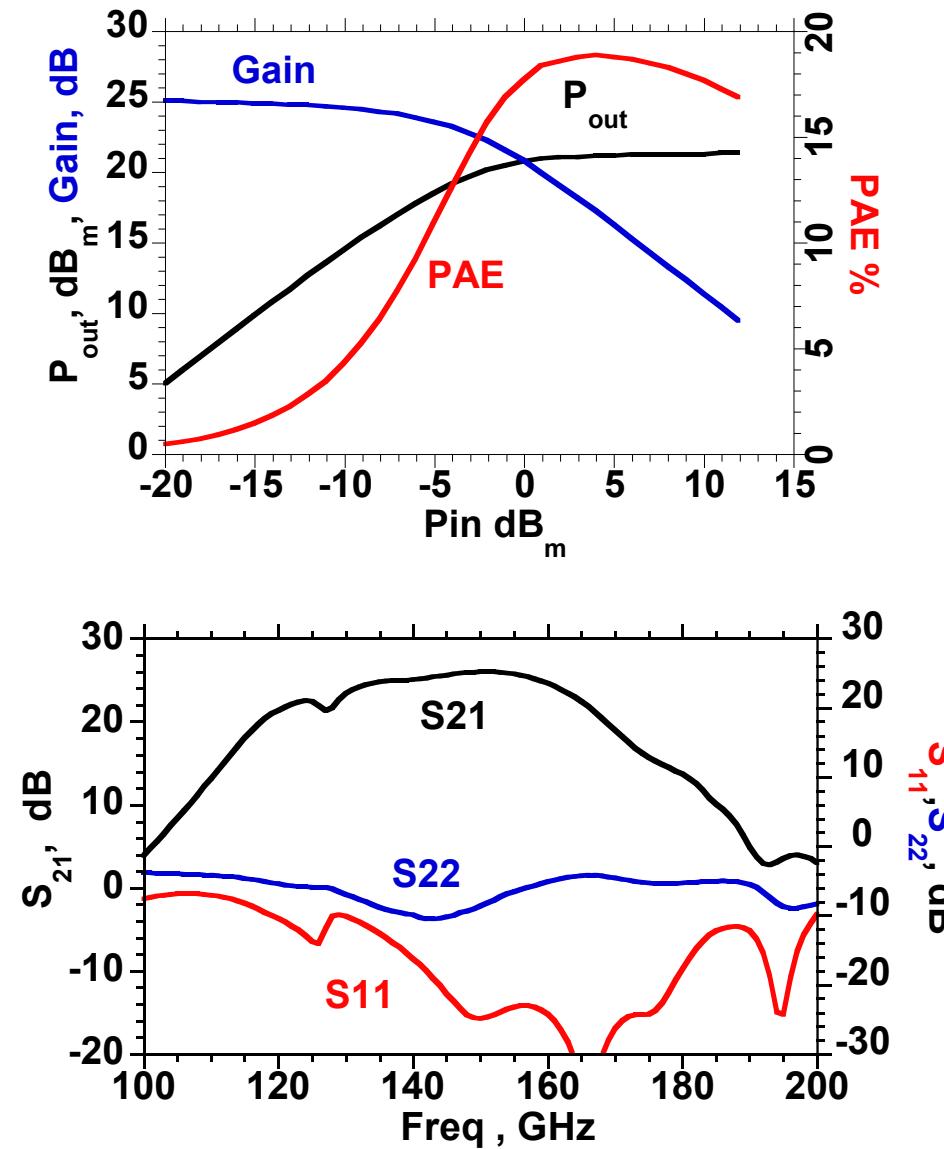
Presently in fabrication

Expected test: late summer



#	Description	Area(mm×mm)
1	140GHz, $P_{out}=19.3\text{dB}_m$, PAE=13%, Gain=23.2dB	0.63×1.08
2	140GHz, $P_{out}=21.8\text{dB}_m$, PAE=13.5%, Gain=23.4dB	1.2×1.09
3	140GHz, $P_{out}=19.8\text{dB}_m$, PAE=6.6%, Gain=24.8dB	0.95×1.07
4	140GHz, $P_{out}=19.5\text{dB}_m$, PAE=17.9%, Gain=14.5dB	0.63×0.86
5	220GHz, $P_{out}=20.2\text{dB}_m$, PAE=7.8%, Gain=19.7dB	1.09×0.78
6	140GHz, $P_{out}=19.3\text{dB}_m$, PAE=17.1%, Gain=14.4dB	0.6×0.79
7	220GHz, $P_{out}=15.9\text{dB}_m$, PAE=10.2%, Gain=17.9dB	0.56×0.79
8	300GHz, $P_{out}=13.5\text{dB}_m$, PAE=4.2%, Gain=13.5dB	0.63×0.8
9	300GHz, $P_{out}=17.8\text{dB}_m$, PAE=3.5%, Gain=15.8dB	1.1×0.94
10	140GHz, $P_{out}=19.7\text{dB}_m$, PAE=8.1%, Gain=17.7dB	0.95×0.9
11	140GHz, $P_{out}=21.7\text{dB}_m$, PAE=10.4%, Gain=30.7dB	1.2×1.3
12	120GHz, $P_{out}=20.4\text{dB}_m$, PAE=9.2%, Gain=20.4dB	0.95×0.98
13	140GHz, $P_{out}=17.3\text{dB}_m$, PAE=7.5%, Gain=25.3dB	1.07×0.54
14	140GHz, $P_{out}=15\text{dB}_m$, PAE=28%, Gain=16dB	

Technology	250-nm InP HBT
Freq, GHz	140
VCC, V	2.5
J_{bias} , mA/ μ m	1.3
S21, dB	25
P_{out} , dB _m , 2dB	19.1
PAE % , 2dB	12.6
P_{sat} , dB _m	20.9
PAE _{sat} %	18.3
BW _{3dB} , GHz	43
P _{DC} , W	0.65



Power cell:

Smaller base capacitor,

SRF=679GHz

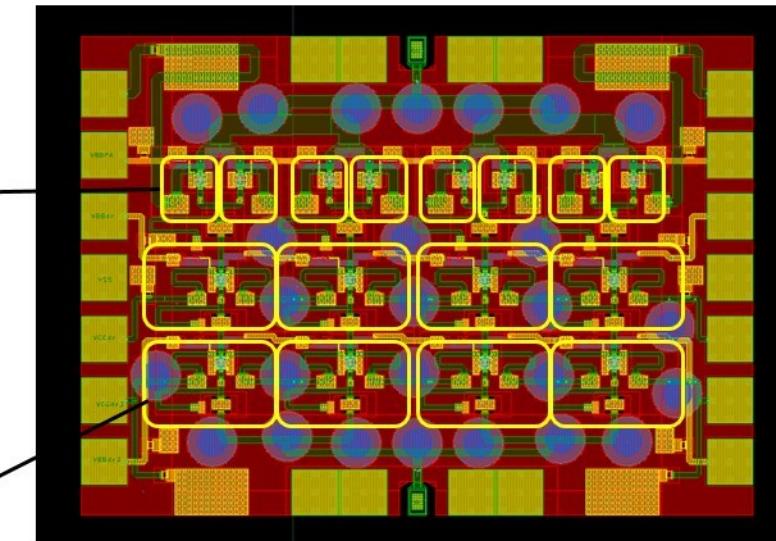
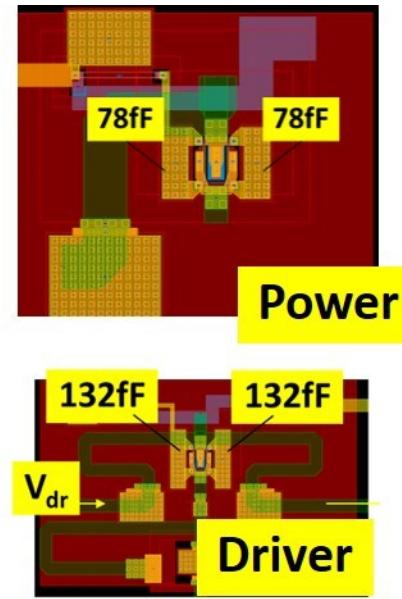
Decrease the shunt inductor

Two stage drivers:

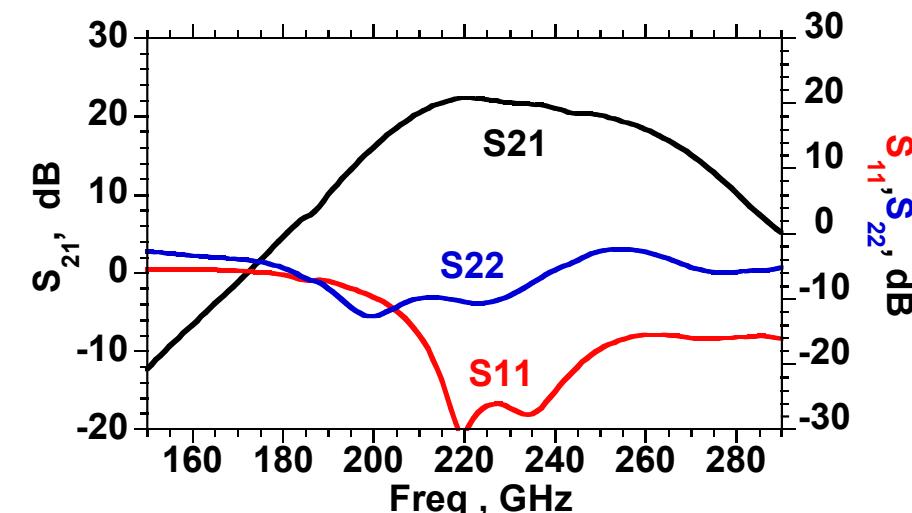
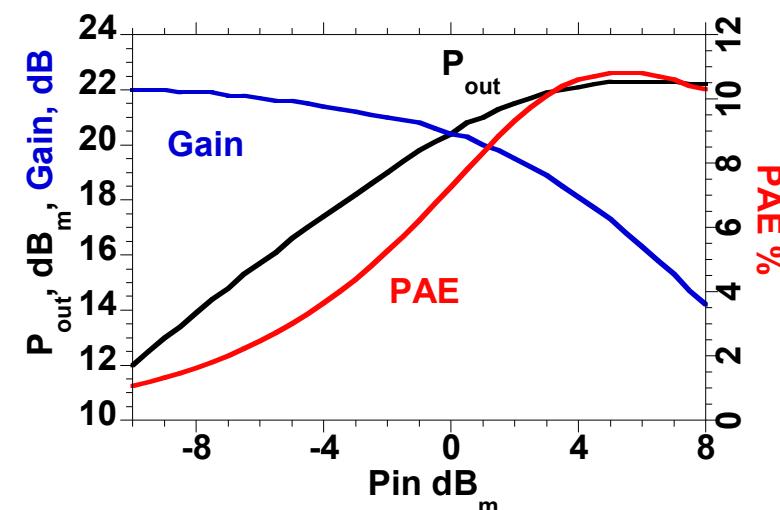
Similar to power cell with higher cap

SRF=512GHz

Technology	250-nm InP HBT
Freq, GHz	220
VCC, V	2.8
J_{bias} , mA/ μ m	1.3
S21, dB	22.3
P_{out} , dB _m , 2dB	21
PAE %, 2dB	8.3
P_{sat} , dB _m	22
PAE _{sat} %	10.4
BW _{3dB} , GHz	48
P_{DC} , W	1.5



Area=1.09 mm × 0.78mm



JUMP 300GHz PA (CB version)

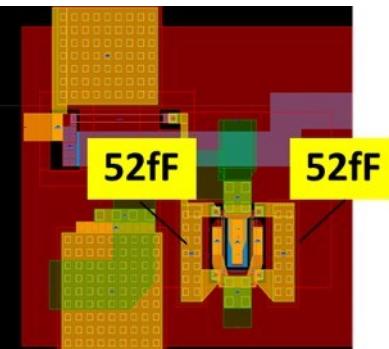
power cell and driver:

Decrease base cap and inductor

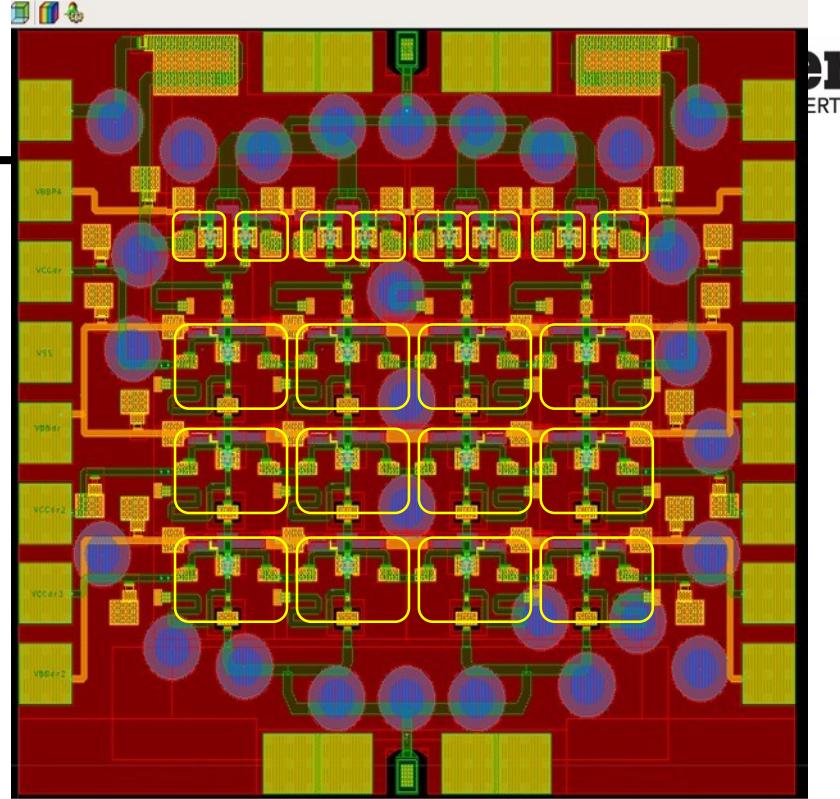
SRF=714GHz

Three driver stages

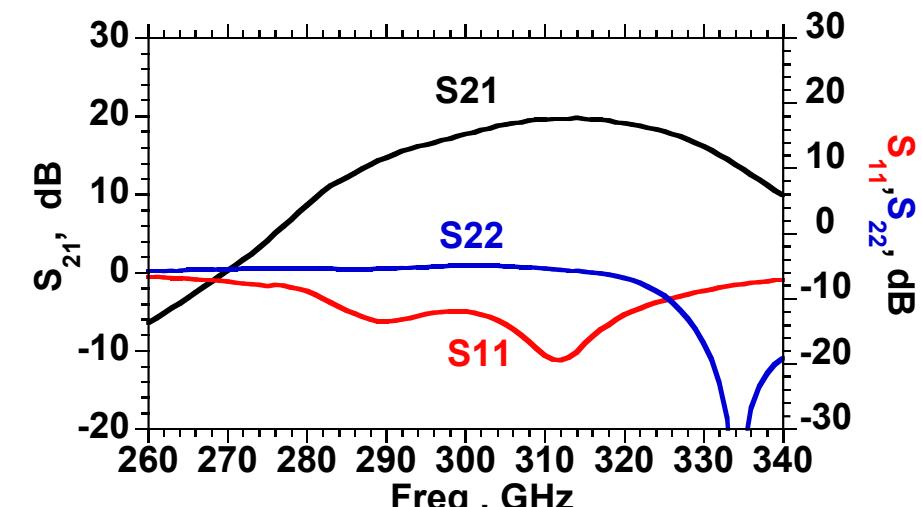
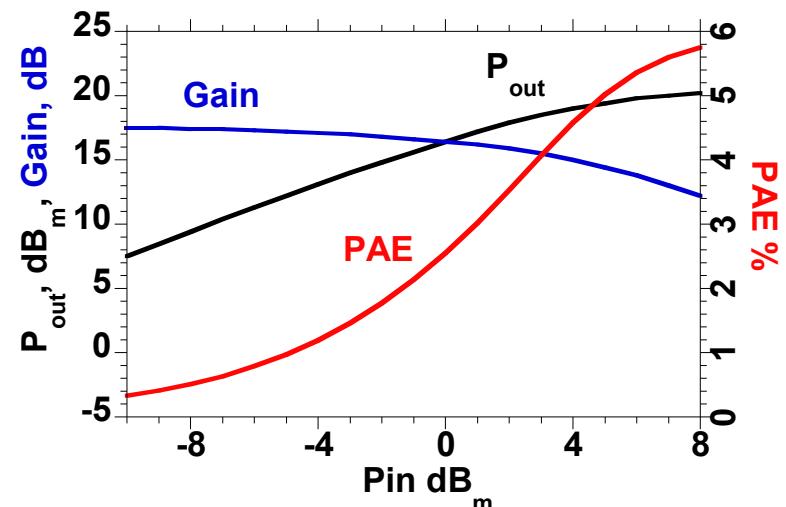
Technology	250-nm InP HBT
Freq, GHz	300
VCC, V	2.5
J_{bias} , mA/ μ m	1.3
S_{21} , dB	17.6
P_{out} , dB _m , 2dB	17.8
PAE %, 2dB	3.5
P_{sat} , dB _m	19.4
PAE _{sat} %	5
BW _{3dB} , GHz	43
P_{DC} , W	1.65



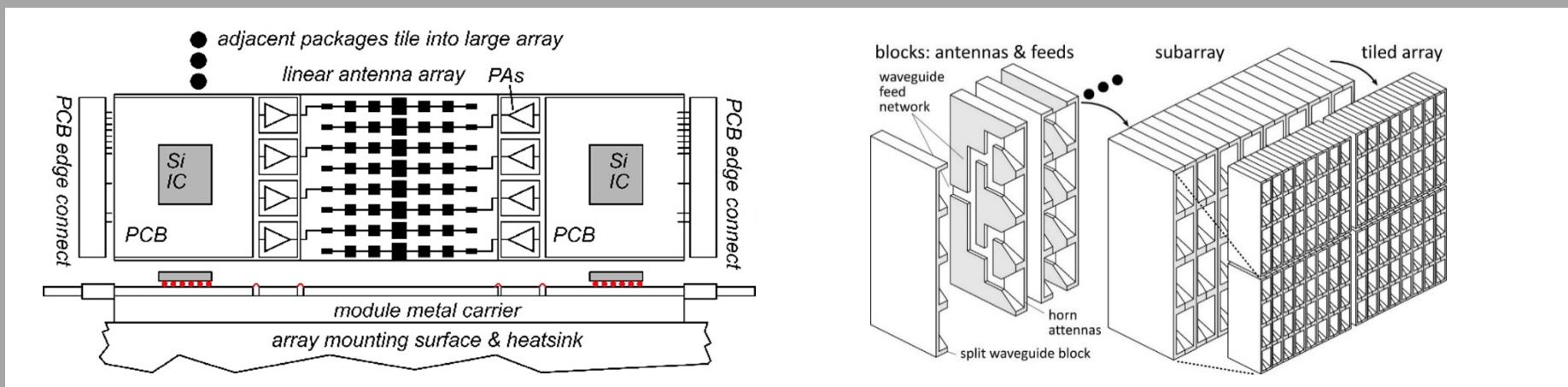
Four fingers, LE =6um.



Area=1.1 mm × 0.94mm



Packages



The mm-wave module design problem

How to make the IC electronics fit ?

100+ GHz arrays: $\lambda_0/2$ element spacing is very small.

Antennas on or above IC \rightarrow IC channel spacing = antenna spacing

\rightarrow ***limited IC area to place circuits***

How to avoid catastrophic signal distribution losses ?

long-range, high-gain arrays: array size can be large.

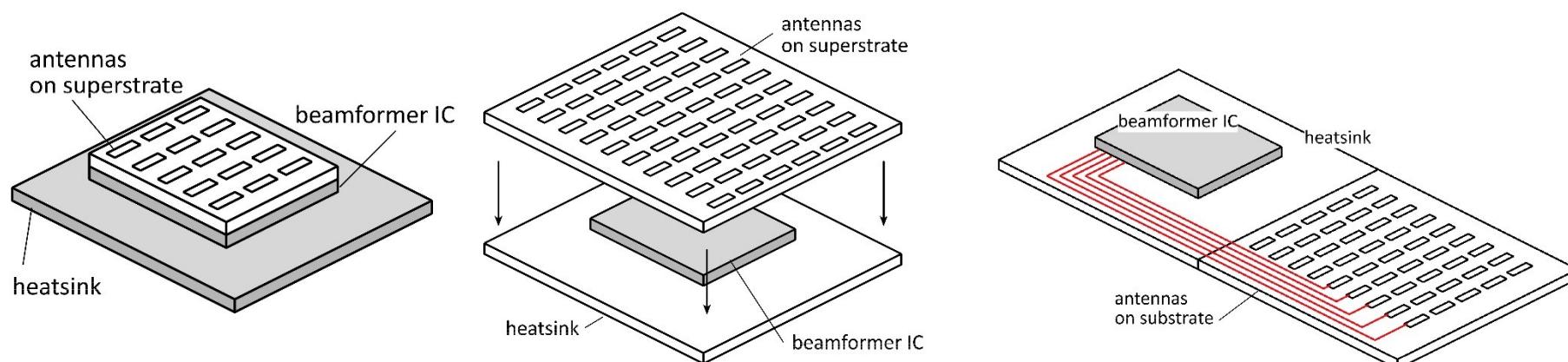
ICs beside array \rightarrow very long wires between beam former and antenna

\rightarrow ***potential for very high signal distribution losses***

How to remove the heat ?

100+ GHz arrays: element spacing is very small.

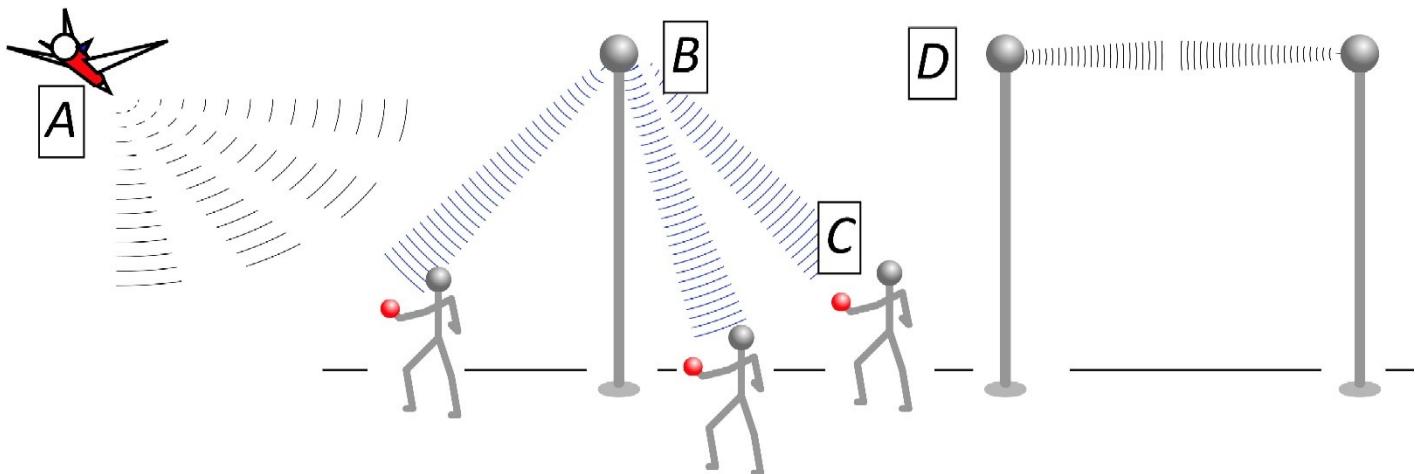
If antenna spacing = IC channel spacing, then power density is very large



mm-wave/sub-mm-wave packaging

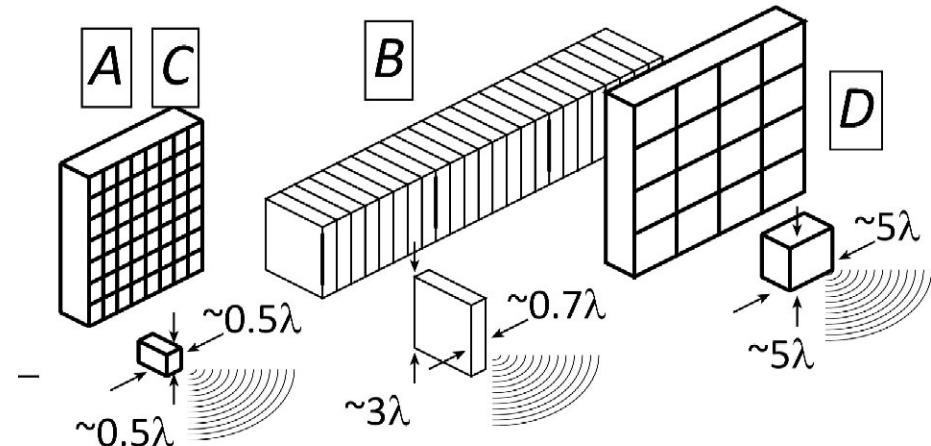
Not all systems steer in two planes...
...some steer in only one.

Not all systems steer over 180 degrees...
...some steer a smaller angular range

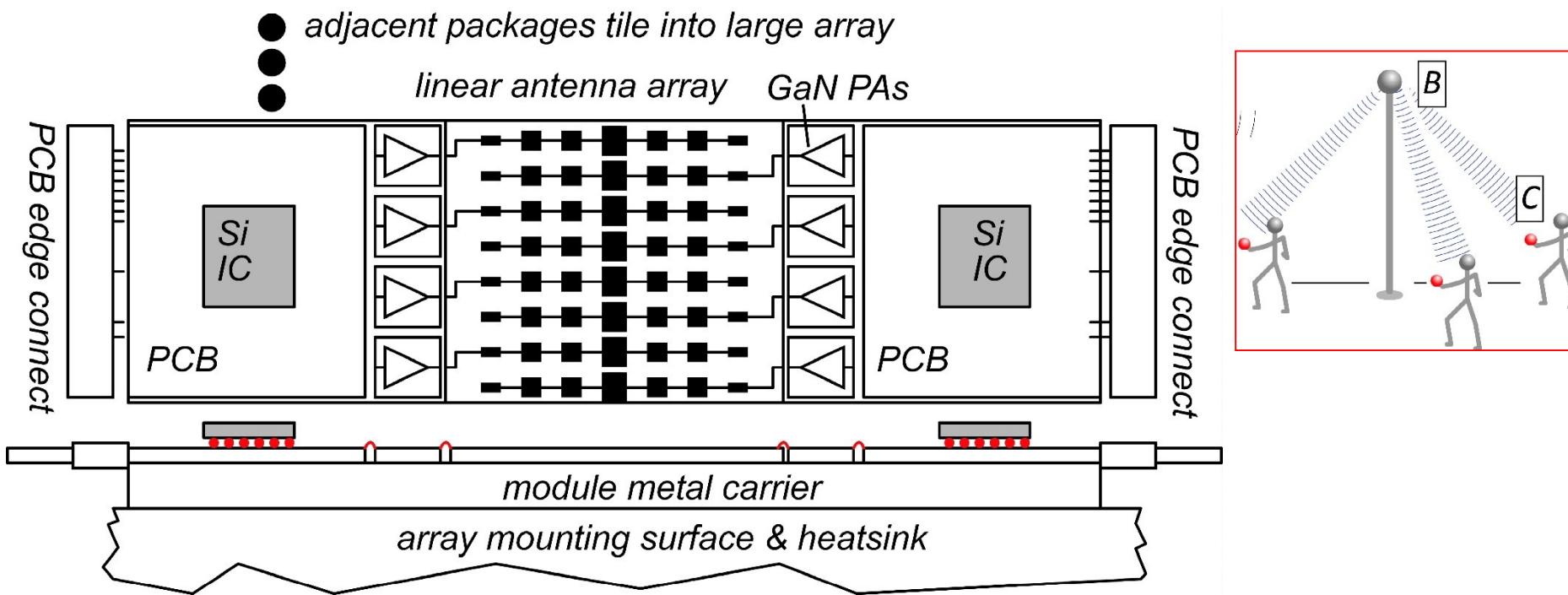


Arrays can often be linear (1D), instead of rectangular (2D)
Element spacing can often be greater than $\lambda/2$.

→ Array packaging then greatly simplified.



Concept: Tile for linear arrays



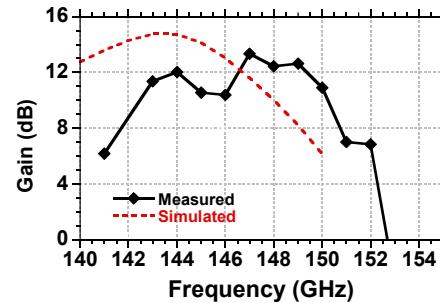
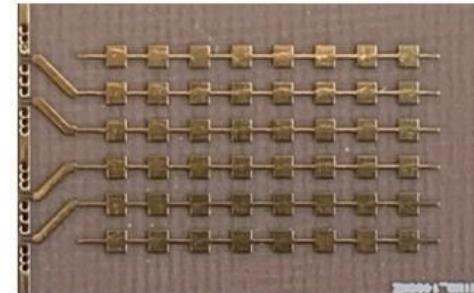
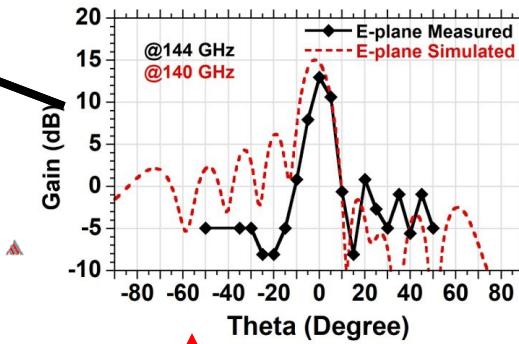
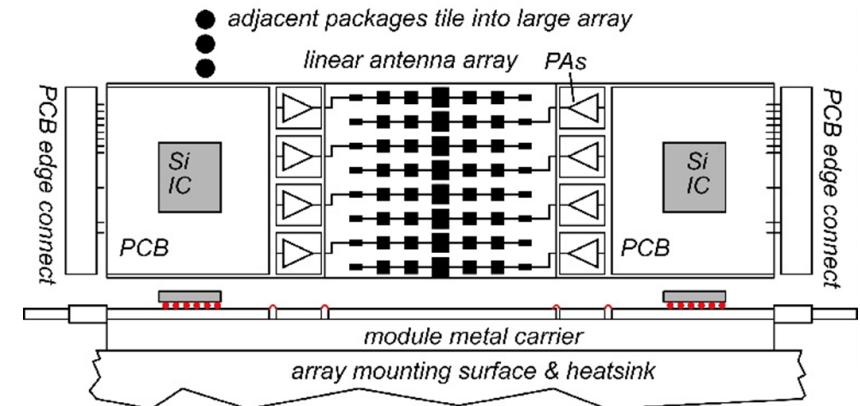
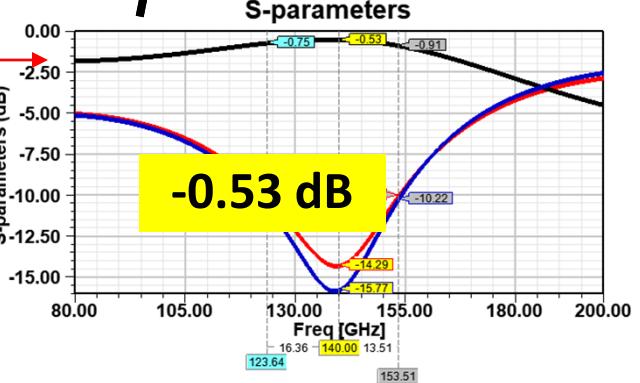
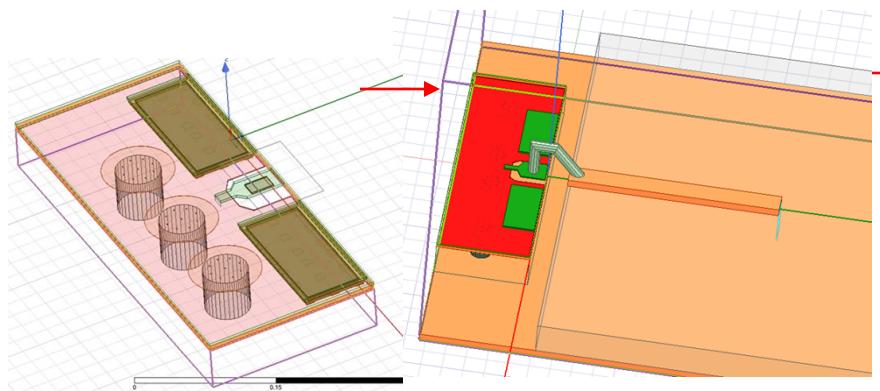
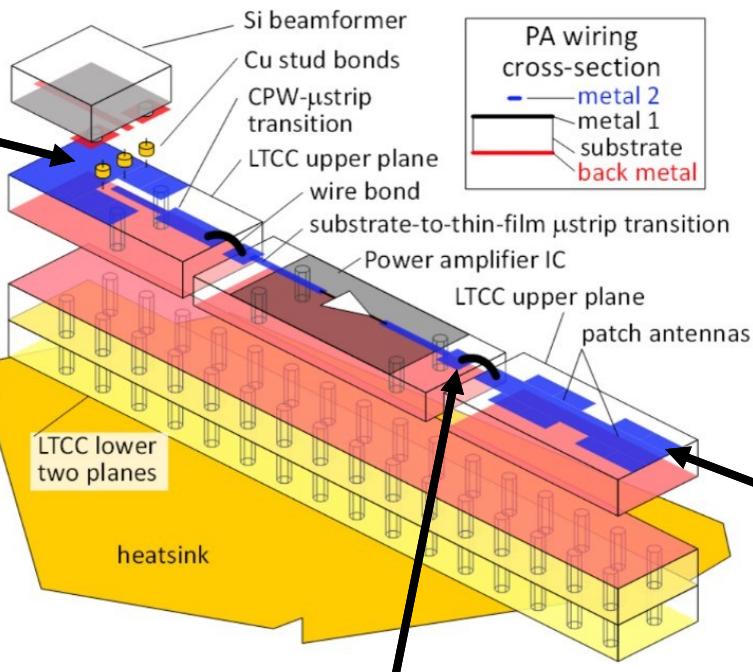
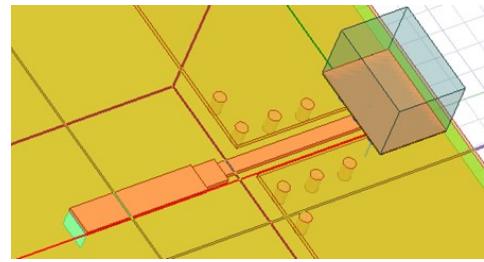
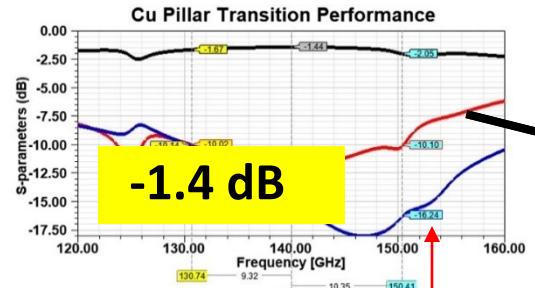
Terrestrial system: horizontal steering only → linear array.

Space at edges of linear array: room for III-V PAs, LNAs.

Alternating-sides feed: 2mm pitch → room for large GaN PAs.

Mounting directly on metal carrier → heatsinking.

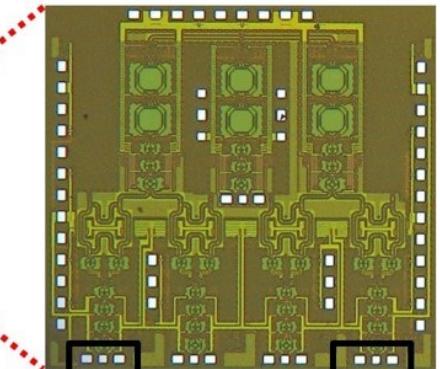
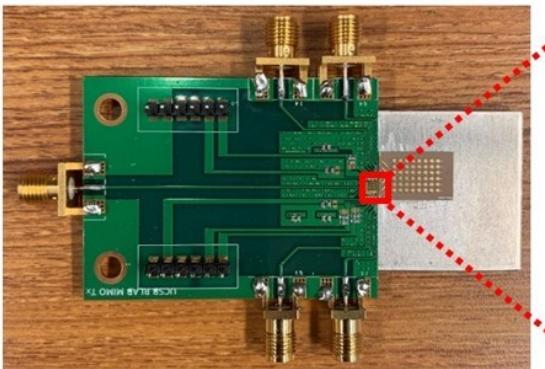
140GHz array module design



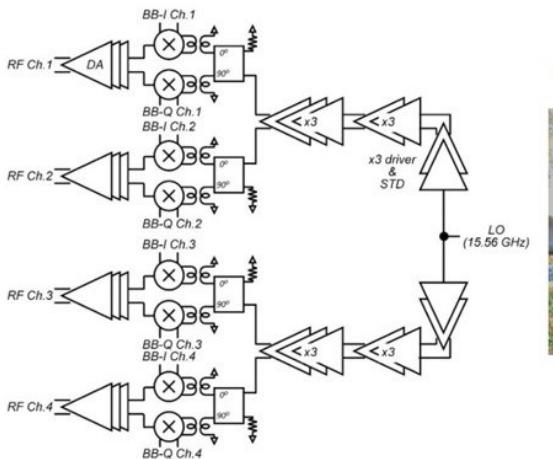
Simulations good: working with Kyocera. June tapeout ?

140GHz Indoor Gigabit Network Demonstration

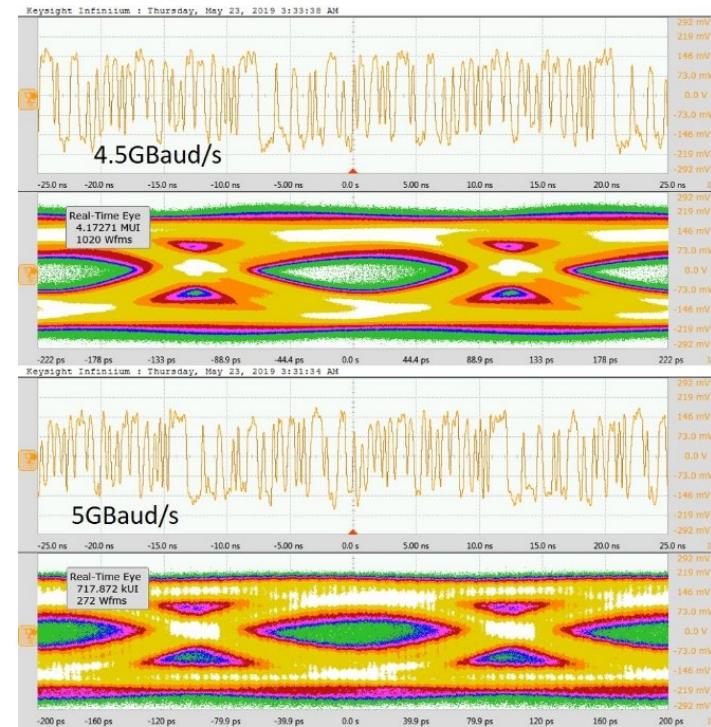
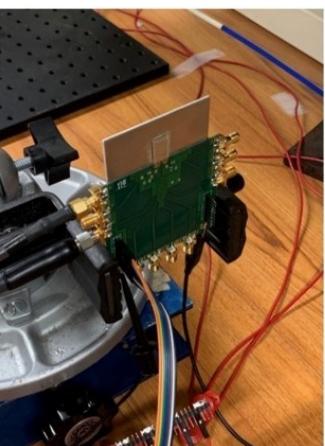
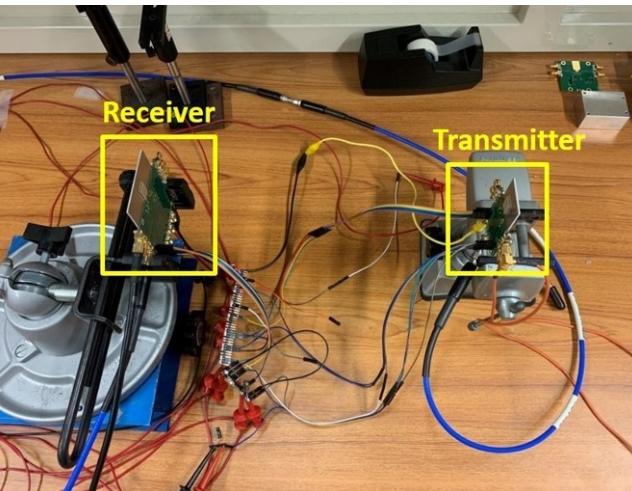
a)



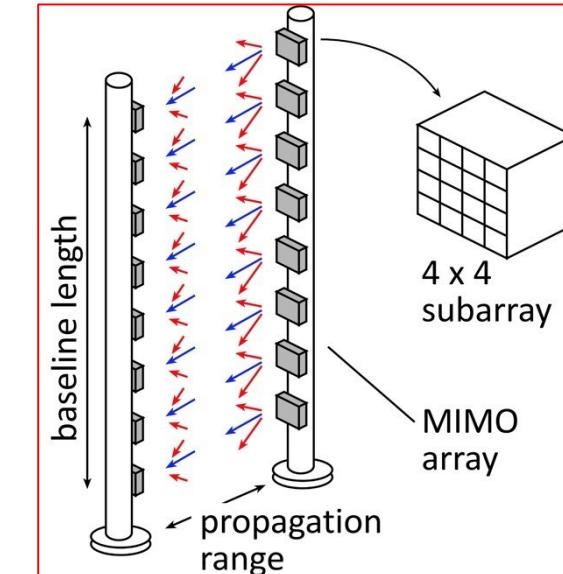
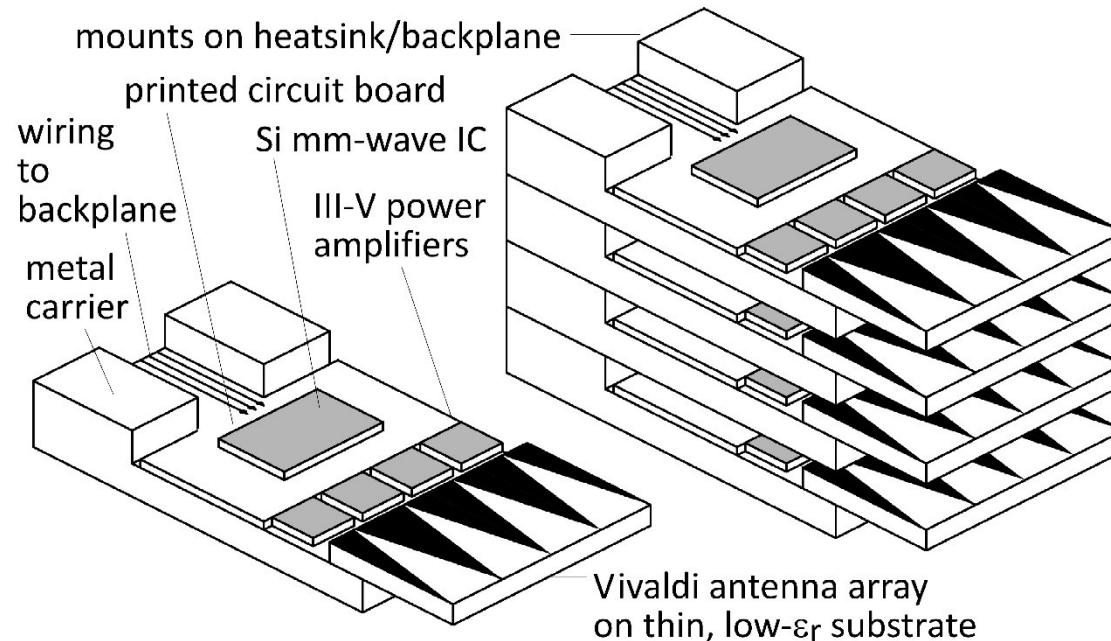
b)



c)



Concept: module for small angular scanning



Terrestrial system: horizontal + vertical steering \rightarrow rectangular array.

Limited angular steering range (installation) \rightarrow spacing $>> \lambda/2$

Endfire / edge-card geometry: room for III-V PAs, LNAs.

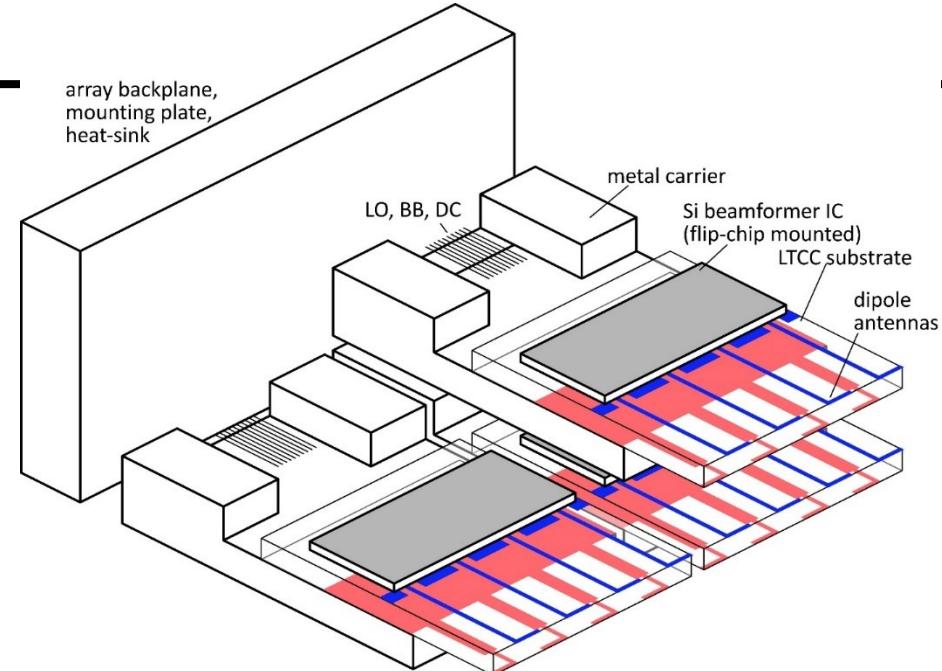
Mounting directly on metal carrier \rightarrow heatsinking.

If Vivaldi's are replaced with dipoles, element spacing can be reduced to $\lambda/2$.
 \rightarrow potential for wider angular scanning

$\lambda/2$ -spaced 2-D Arrays

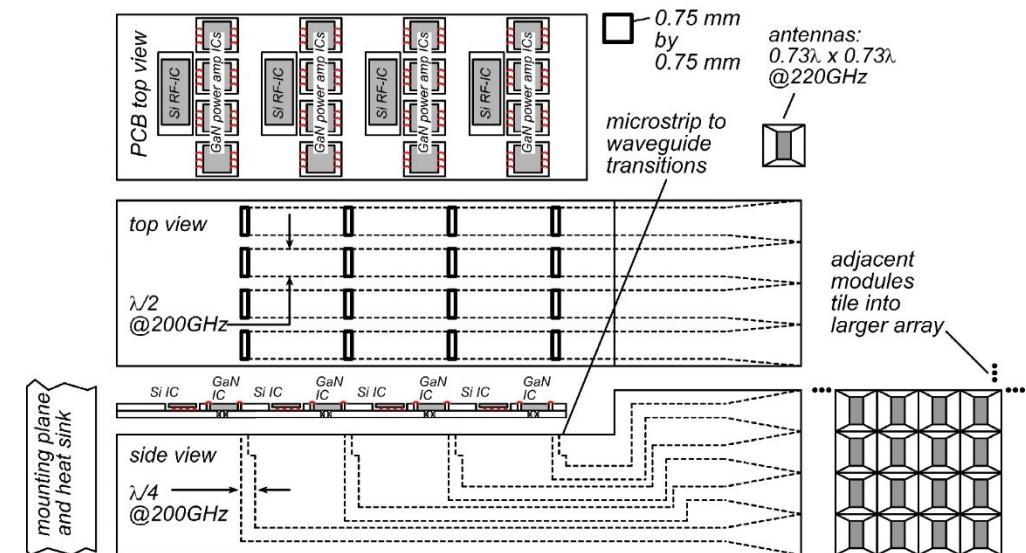
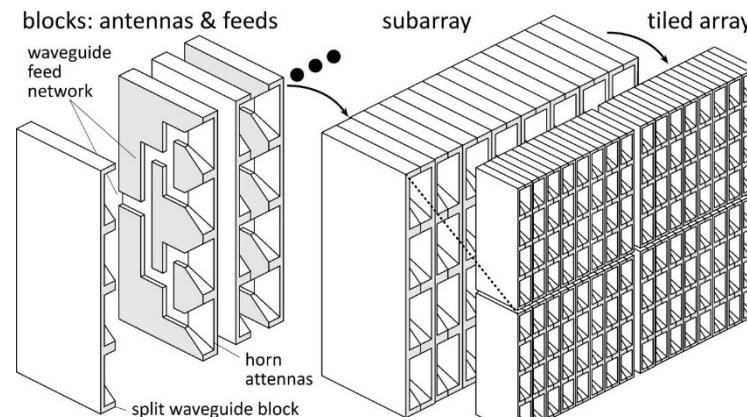
Tray design

Vertical spacings become very small
difficult to remove heat

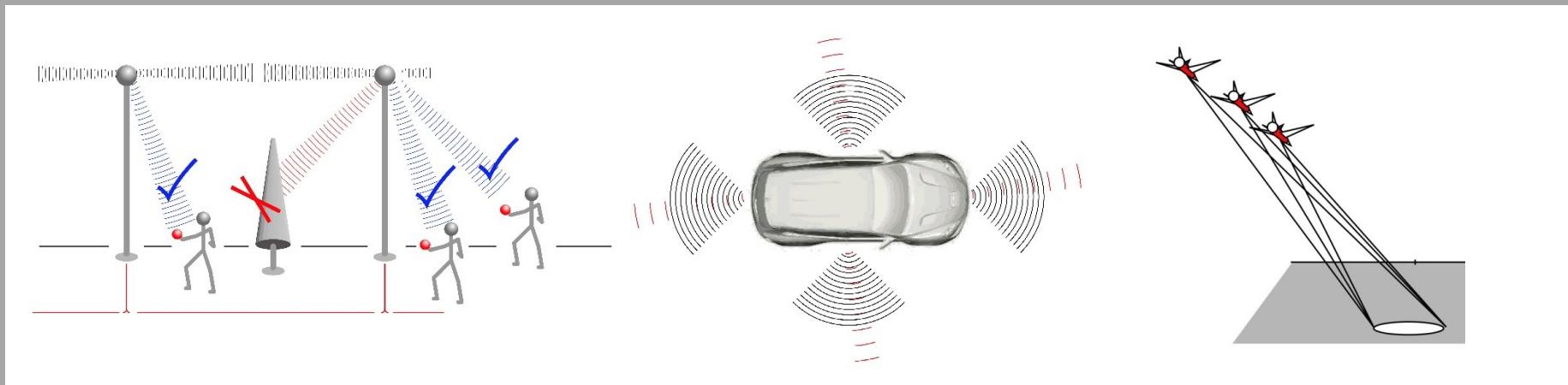


Split-block / waveguide design

heatsinking maintained
difficult to manufacture



Wireless above 100GHz



Wireless above 100 GHz

Massive capacities

large available bandwidths

massive spatial multiplexing in base stations and point-point links

Very short range: few 100 meters

short wavelength, high atmospheric losses. Easily-blocked beams.

IC Technology

All-silicon for short ranges below 250 GHz.

III-V LNAs and PAs for longer-range links. Just like cell phones today

III-V frequency extenders for 340GHz and beyond

The challenges

spatial multiplexing: computational complexity

packaging: fitting signal channels in very small areas

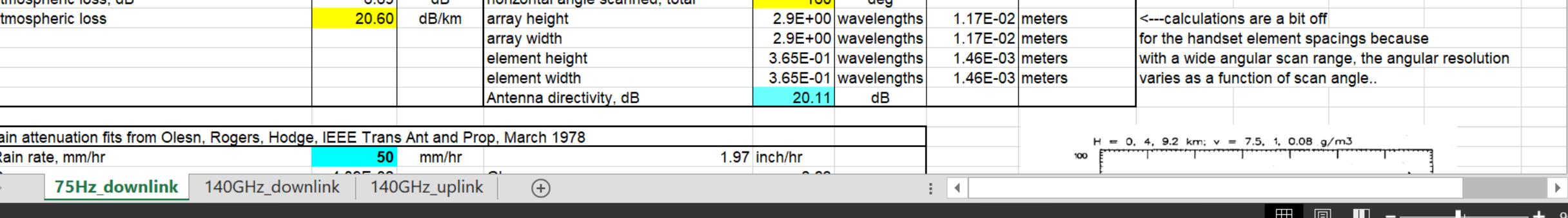
In case of questions

140 GHz spatially multiplexed base station

A	B	C	D	E	F	G	H	I	J	K	L	M				
1	Boldface indicates parameters to enter, other parameters are calculated by formula and should be left alone															
2	This spreadsheet calculates power levels for QPSK point-point digital microwave radio links along the surface															
3	To calculate RANGE, vary the range until the transmit power (cell F4) is at the appropriate level															
4	B: Bit rate	1.00E+09	1/sec	QPSK required radiated power/beam	17.0	dBm	5.07E-02	W	Don't confuse radiated power with PA output power They differ by cell C22, the transmitter packaging loss, which includes transmit (but not receive) antenna losses.							
5	carrier frequency	1.40E+11	Hz	PA output power per element / beam	-5.0	dBm	3.14E-04	W								
6	λ : wavelength	2.14E-03	m	QPSK total required radiated power	38.1	dBm	6.48E+00	W								
7	Required SNR (measured as Eb/No)	9.8	dB	total PA output power per element	16.0	dBm	4.01E-02	W								
8	F: receiver noise figure	3	dB	Transmitter: Base station												
9	R: transmission range	225.0	m	A_effective	1.71E-03	meters^2	372.88	Wavelengths^2								
10	atmospheric loss	1.993E-02	dB/m	Vertical beam angle, peak-null	25.00	deg	0.4363	radians								
11	Dant, trans transmit antenna directivity	4.69E+03	none	Horizontal beam angle, peak-null	0.35	deg	0.0061	radians								
12	Dant, rcvr receive antenna directivity	1.03E+02	none	array rows and columns	1	# rows	256	# columns								
13	α : bandwidth factor ($0.5 < \alpha < 1$)	0.80		total # array elements	256											
14	radiated channel bandwidth required	800.0	MHz	vertical angle scanned, total	25.0	deg										
15	# beams	128		horizontal angle scanned, total	89.6	deg										
16	kT	-173.83	dBm (1Hz)	array height	2.37	wavelengths	5.07E-03	meters								
17	packaging loss (receiver)	2	dB	array width	163.70	wavelengths	3.51E-01	meters								
18	packaging loss (transmitter)	2	dB	element height	2.37	wavelengths	5.07E-03	meters								
19	end-of-life hardware degradation	2	dB	element width	0.64	wavelengths	1.37E-03	meters								
20	hardware design margin	2	dB	Antenna directivity, dB	36.71	dB										
21	beam aiming loss (edge of beam)	2	dB	Receiver-handset												
22	systems operating margin	5	dB	A_effective	3.75E-05	meters^2	8.16	Wavelengths^2								
23	Prec, received power at 1E-3 BER	-60.03	dBm	Vertical beam angle, peak-null	20.0	deg	0.3491	radians								
24	geometric path loss	2.76E-07		Horizontal beam angle, peak-null	20.0	deg	0.3491	radians								
25	geometric path loss, dB	-65.59	dB	array rows and columns	8	# rows	8	# columns								
26	path obstruction loss (shadowing)	5.00	dB	vertical angle scanned, total	160	deg										
27	atmospheric loss, dB	4.48	dB	horizontal angle scanned, total	160	deg										
28	atmospheric loss	19.93	dB/km	array height	2.9E+00	wavelengths	6.27E-03	meters	<---calculations are a bit off for the handset element spacings because with a wide angular scan range, the angular resolution varies as a function of scan angle..							
29				array width	2.9E+00	wavelengths	6.27E-03	meters								
30				element height	3.65E-01	wavelengths	7.83E-04	meters								
31				element width	3.65E-01	wavelengths	7.83E-04	meters								
32				Antenna directivity, dB	20.11	dB										
33																
34	rain attenuation fits from Olesn, Rogers, Hodge, IEEE Trans Ant and Prop, March 1978															
35	Rain rate, mm/hr	50	mm/hr		1.97	inch/hr			H = 0, 4, 9.2 km; v = 7.5, 1, 0.08 g/m3							
36									100							
	75Hz_downlink	140GHz_downlink	140GHz_uplink													

75 GHz spatially multiplexed base station

A	B	C	D	E	F	G	H	I	J	K	L	M
1	Boldface indicates parameters to enter, other parameters are calculated by formula and should be left alone											
2	This spreadsheet calculates power levels for QPSK point-point digital microwave radio links along the surface											
3												
4												
5												
6												
7												
8												
9												
10												
11												
12												
13												
14												
15	# beams	128			horizontal angle scanned, total	89.6	deg					
16	kT	-173.83	dBm (1Hz)			array height	2.37	wavelengths	9.46E-03	meters		
17	packaging loss (receiver)	2	dB			array width	163.70	wavelengths	6.55E-01	meters	2 beam aiming	add
18	packaging loss (transmitter)	2	dB			element height	2.37	wavelengths	9.46E-03	meters	5.00 blockage	add
19	end-of-life hardware degradation	2	dB			element width	0.64	wavelengths	2.56E-03	meters	6.69 atmosphere	add
20	hardware design margin	2	dB			Antenna directivity, dB	36.71	dB			26.02 100 vs 5 m	add
21	beam aiming loss (edge of beam)	2	dB			Receiver handset					39.72 power adjustment range, dB	
22												
23												
24												
25												
26												
27	atmospheric loss, dB	0.69	dB			horizontal angle scanned, total	100	deg				
28	atmospheric loss	20.60	dB/km			array height	2.9E+00	wavelengths	1.17E-02	meters	<---calculations are a bit off	
29						array width	2.9E+00	wavelengths	1.17E-02	meters	for the handset element spacings because	
30						element height	3.65E-01	wavelengths	1.46E-03	meters	with a wide angular scan range, the angular resolution	
31						element width	3.65E-01	wavelengths	1.46E-03	meters	varies as a function of scan angle..	
32						Antenna directivity, dB	20.11	dB				
33												
34	rain attenuation fits from Olesn, Rogers, Hodge, IEEE Trans Ant and Prop, March 1978											
35	Rain rate, mm/hr	50	mm/hr				1.97	inch/hr			H = 0, 4, 9.2 km; v = 7.5, 1, 0.08 g/m3	
36												
	75Hz_downlink	140GHz_downlink	140GHz_uplink	(+)								
	READY											



340 GHz 640 Gb/s MIMO backhaul

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
Boldface indicates parameters to enter, other parameters are calculated by formula and should be left alone														
This spreadsheet calculates power levels for 4QPSK point-point digital microwave radio links along the surface														
To calculate RANGE, vary the range until the transmit power (cell F4) is at the appropriate level														
B: Bit rate *per MIMO transmitter*	8.00E+10	1/sec	4QAM required radiated power	29.2	dBm	8.281E-01	W							
carrier frequency	3.40E+11	Hz	output power per element	19.1	dBm	8.20E-02	W							
λ : wavelength	8.82E-04	m	output power per sub-array	31.2	dBm	1.31E+00	W							
Required SNR (measured as Eb/No)	9.8	dB	output power of whole system	40.2	dBm	1.05E+01	W							
			Transmitter											
			A_effective	6.35E-04	meters^2	815.67	Wavelengths^2							
F: receiver noise figure	4	dB	Vertical beam angle, FWHM	2.0	deg	0.0349	radians							
R: transmission range	500.0	m	Horizontal beam angle, FWHM	2.0	deg	0.0349	radians							
atmospheric loss	2.875E-02	dB/m	array rows and columns	4	# rows	4	# columns							
Dant, trans transmit antenna directivity	1.03E+04	none	total # array elements	16										
Dant, rcvr receive antenna directivity	1.03E+04	none	vertical angle scanned, total	8.0	deg									
α : bandwidth factor (0.5< α <1)	0.80		horizontal angle scanned, total	8.0	deg									
radiated channel bandwidth required QPSK	6.40E+10	Hz	array height	28.6	wavelengths	7.16								
radiated channel bandwidth required 64QAM	2.133E+10	Hz	array width	28.6	wavelengths									
# MIMO channels	8		array height	2.53E-02	meters	1.00	inches							
total data rate	6.40E+11	sec	array width	2.53E-02	meters	1.00	inches							
kT	-173.83	dBm (1Hz)	Antenna directivity, dB	40.11	dB									
packaging loss (receiver)	2	dB	Receiver											
packaging loss (transmitter)	2	dB	A_effective	6.35E-04	meters^2	815.67	Wavelengths^2							
end-of-life hardware degradation	3	dB	Vertical beam angle, FWHM	2.0	deg	0.0349	radians							
hardware design margin	3	dB	Horizontal beam angle, FWHM	2.0	deg	0.0349	radians							
beam aiming loss (edge of beam)	0	dB	array rows and columns	4	# rows	4	# columns							
systems operating margin	10	dB	vertical angle scanned, total	8	deg									
Prec, received power at 1E-3 BER	-33.00	dBm	horizontal angle scanned, total	8	deg									
geometric path loss	2.07E-06		array height	2.9E+01	wavelengths									
geometric path loss, dB	-56.84	dB	array width	2.9E+01	wavelengths									
path obstruction loss (foliage, glass)	0.00	dB	array height	2.53E-02	meters	1.00	inches							
atmospheric loss, dB	14.374685	dB	array width	2.53E-02	meters	1.00	inches							
atmospheric loss	28.75	dB/km	Antenna directivity, dB	40.11	dB									
rain attenuation fits from Olesn, Rogers, Hodge, IEEE Trans Ant and Prop, March 1978														
Rain rate, mm/hr	50	mm/hr		1.97	inch/hr									
Ga	3.38E+00		Gb			0.616								
Ea	-1.51E-01		Eb			0.0126								
a	1.40E+00		b			6.63E-01								
alpha=aR^b	1.87E+01	dB/km	zero-rain-rate attenuation	10	dB/km									
must read cell E21 from the chart to the right														
140GHz 340GHz 650GHz MIMO_array_lengths														

340 GHz 5 Tb/s MIMO backhaul

Boldface indicates parameters to enter, other parameters are calculated by formula and should be left alone

This spreadsheet calculates power levels for 4QPSK point-point digital microwave radio links along the surface

To calculate RANGE, vary the range until the transmit power (cell F4) is at the appropriate level

B: Bit rate *per MIMO transmitter*	8.00E+10	1/sec	4QAM required radiated power	20.2	dBm	1.035E-01	W	Power levels for 64-QAM, approx
carrier frequency	3.40E+11	Hz	output power per element	10.1	dBm	1.03E-02	W	32.28 dBm 1.69E+00 W
λ : wavelength	8.82E-04	m	output power per sub-array	22.2	dBm	1.64E-01	W	22.24 dBm 1.67E-01 W
Required SNR (measured as Eb/No)	9.8	dB	output power of whole system	40.2	dBm	1.05E+01	W	34.28 dBm 2.68E+00 W
			Transmitter					52.34 dBm 1.71E+02 W
F: receiver noise figure	4	dB	A_effective	6.35E-04	meters^2	815.67	Wavelengths^2	Power levels for 16-QAM, approx
R: transmission range	500.0	m	Vertical beam angle, FWHM	2.0	deg	0.0349	radians	26.68 dBm 4.656E-01 W
atmospheric loss	2.875E-02	dB/m	Horizontal beam angle, FWHM	2.0	deg	0.0349	radians	16.64 dBm 4.612E-02 W
Dant, trans transmit antenna directivity	1.03E+04	none	array rows and columns	4	# rows	4	# columns	28.68 dBm 7.379E-01 W
Dant, rcvr receive antenna directivity	1.03E+04	none	total # array elements	16				46.74 dBm 4.723E+01 W
α : bandwidth factor (0.5 < α < 1)	0.80		vertical angle scanned, total	8.0	deg			
radiated channel bandwidth required QPSK	6.40E+10	Hz	horizontal angle scanned, total	8.0	deg			
radiated channel bandwidth required 64QAM	2.133E+10	Hz	array height	28.6	wavelengths	7.16		
# MIMO channels	64		array width	28.6	wavelengths			
total data rate	5.12E+12	sec	array height	2.53E-02	meters	1.00	inches	
			array width	2.53E-02	meters	1.00	inches	
				40.11	dB			

requires 10mW output per element
...10W total radiated power

Prec, received power at 1E-3 BER	-33.00	dBm	horizontal angle scanned, total	8	deg		
geometric path loss	2.07E-06		array height	2.9E+01	wavelengths		
geometric path loss, dB	-56.84	dB	array width	2.9E+01	wavelengths		
path obstruction loss (foliage, glass)	0.00	dB	array height	2.53E-02	meters	1.00	inches
atmospheric loss, dB	14.374685	dB	array width	2.53E-02	meters	1.00	inches
atmospheric loss	28.75	dB/km	Antenna directivity, dB	40.11	dB		

rain attenuation fits from Olesn, Rogers, Hodge, IEEE Trans Ant and Prop, March 1978

Rain rate, mm/hr	50	mm/hr		1.97	inch/hr	
Ga	3.38E+00	Gb		0.616		
Ea	-1.51E-01	Eb		0.0126		
a	1.40E+00	b		6.63E-01		
alpha=aR^b	1.87E+01	dB/km	zero-rain-rate attenuation	10	dB/km	

H = 0, 4, 9.2 km; v = 7

